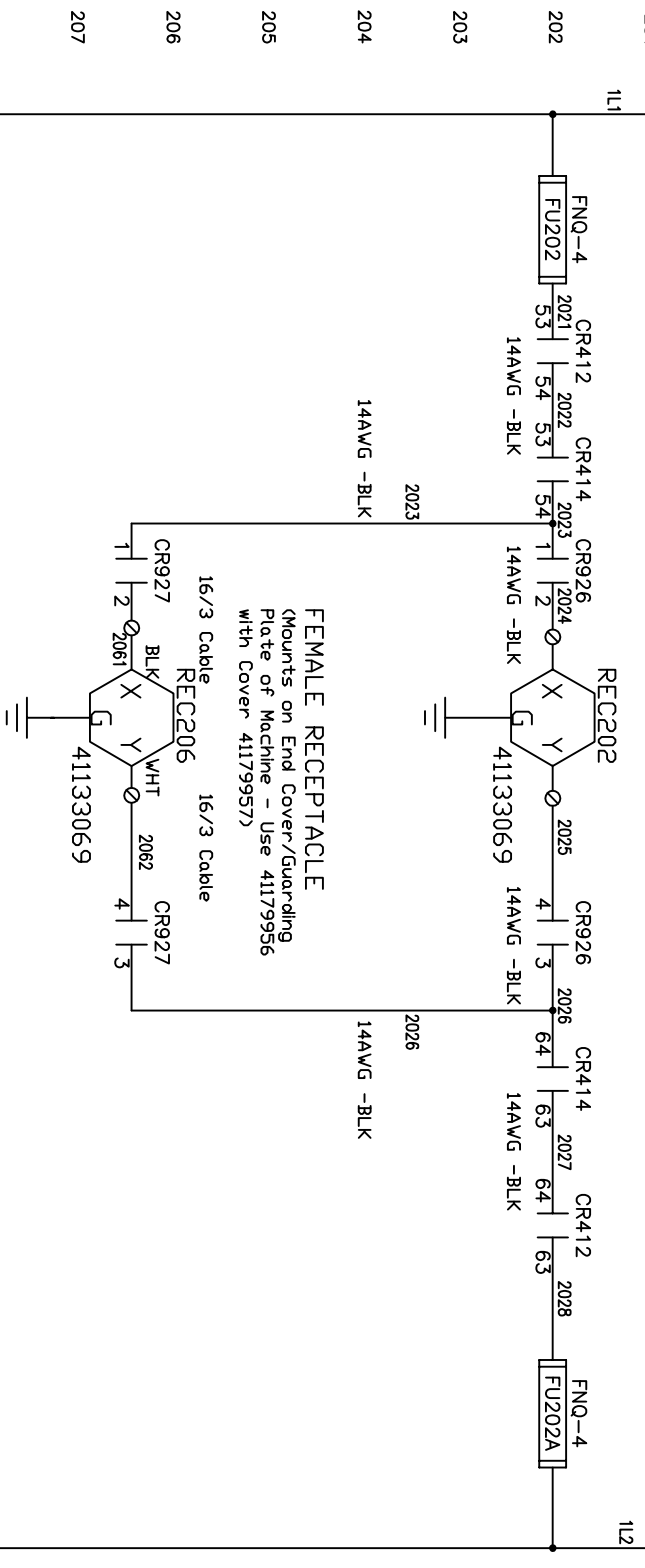
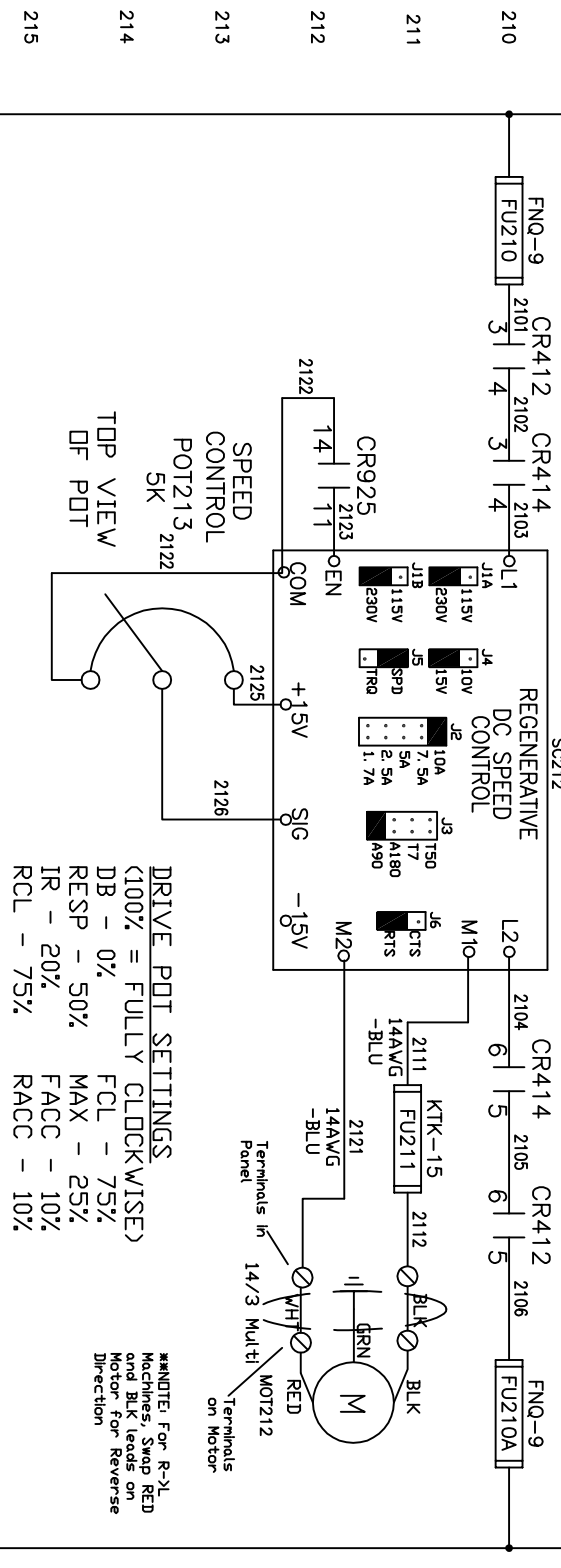


REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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<p>TOLERANCES UNLESS OTHERWISE NOTED</p> <p>X - ±.05"</p> <p>XX - ±.015"</p> <p>XXX - ±.005"</p> <p>XXXX - ±.0005"</p> <p>ANGLES = ±1/2°</p> <p>FRACTIONS = ±1/64"</p>							
MATERIAL:				FINISH:			
PRODUCT:				SHEET:			
1 of 19				DESIGN: JJA			
Tax Stamp Machine				SCALE: 1:1			
1 - MAIN POWER				DRAWN: 12/11/07			
REVISION: K				APPROV: DV			
MEYERCORD REVENUE				VL-10			
475 Village Drive							
Corol Stream, Illinois 60088							

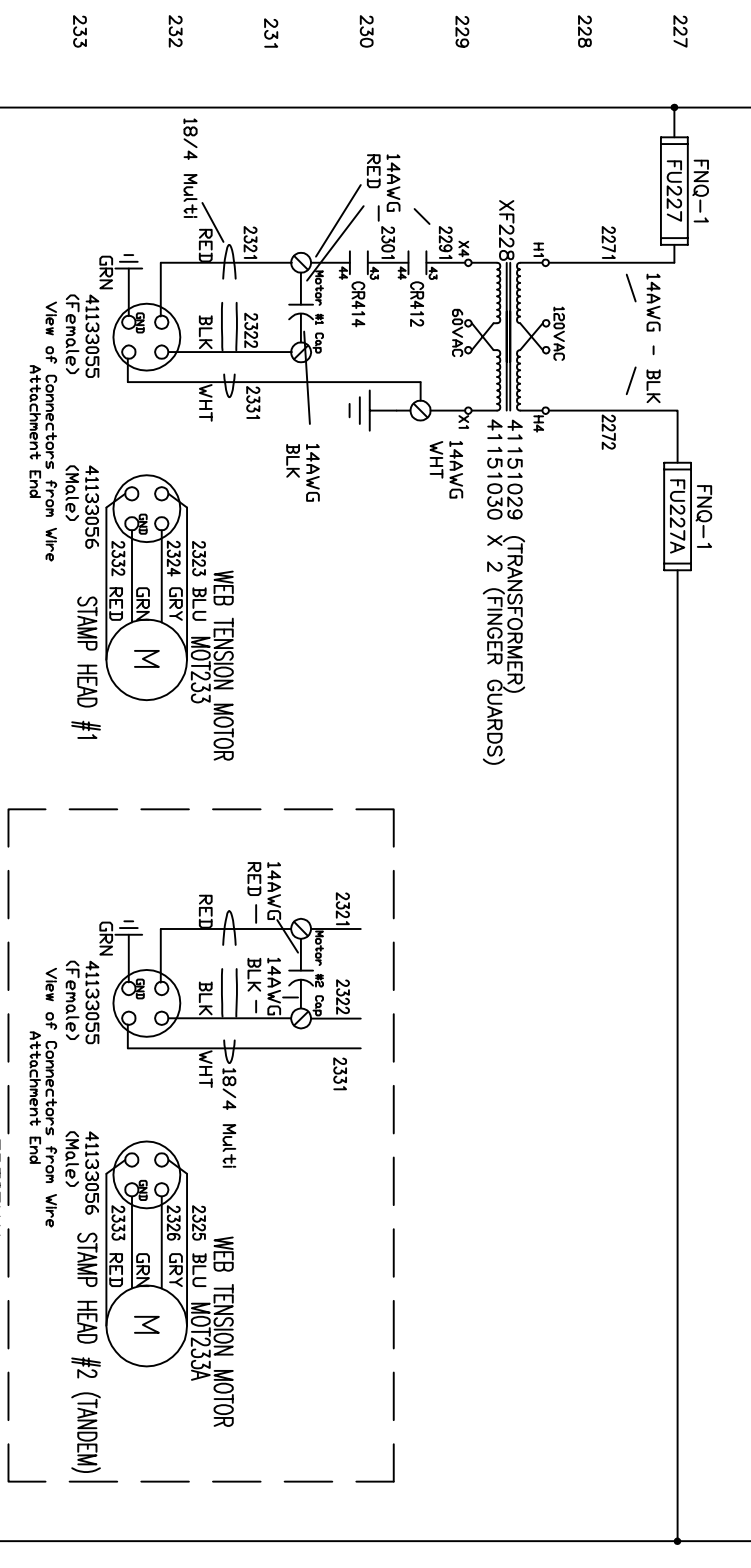
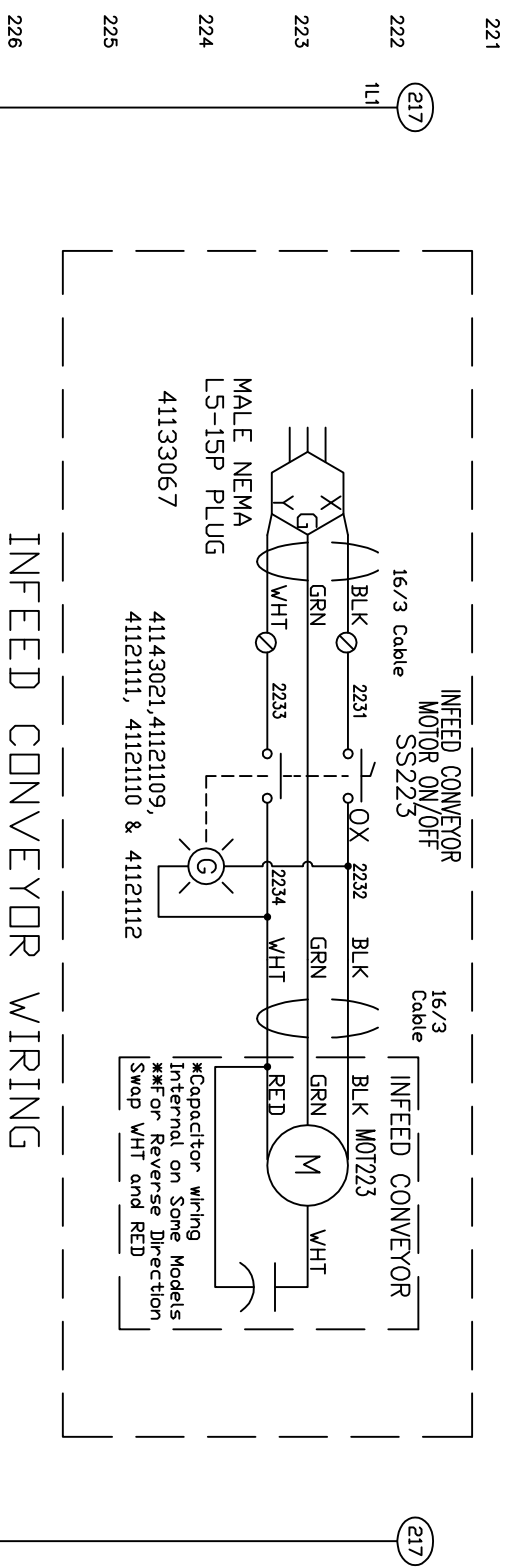
**FEMALE RECEPTACLE**  
(Mounts on Right Side of Enclosure - Use Cover 411799577)



**MAIN DRIVE CONTROL**  
41042008  
SC212



**DRIVE POT SETTINGS**  
(100% = FULLY CLOCKWISE)  
DB - 0% FCL - 75%  
RESP - 50% MAX - 25%  
IR - 20% FACC - 10%  
RCL - 75% RACC - 10%



REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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**TOLERANCES UNLESS OTHERWISE NOTED**

X - ±.05"  
XX - ±.015"  
XXX - ±.005"  
XXXX - ±.0005"  
ANGLES = ±1/2°  
FRACTIONS = 1/16"

**MATERIAL:**

FINISH#

**PRODUCT:** MEYERCORD REVENUE

**SHEET:** 2 of 19

**DESIGN:** JJA

**SCALE:** 1:1

**DATE:** 12/11/07

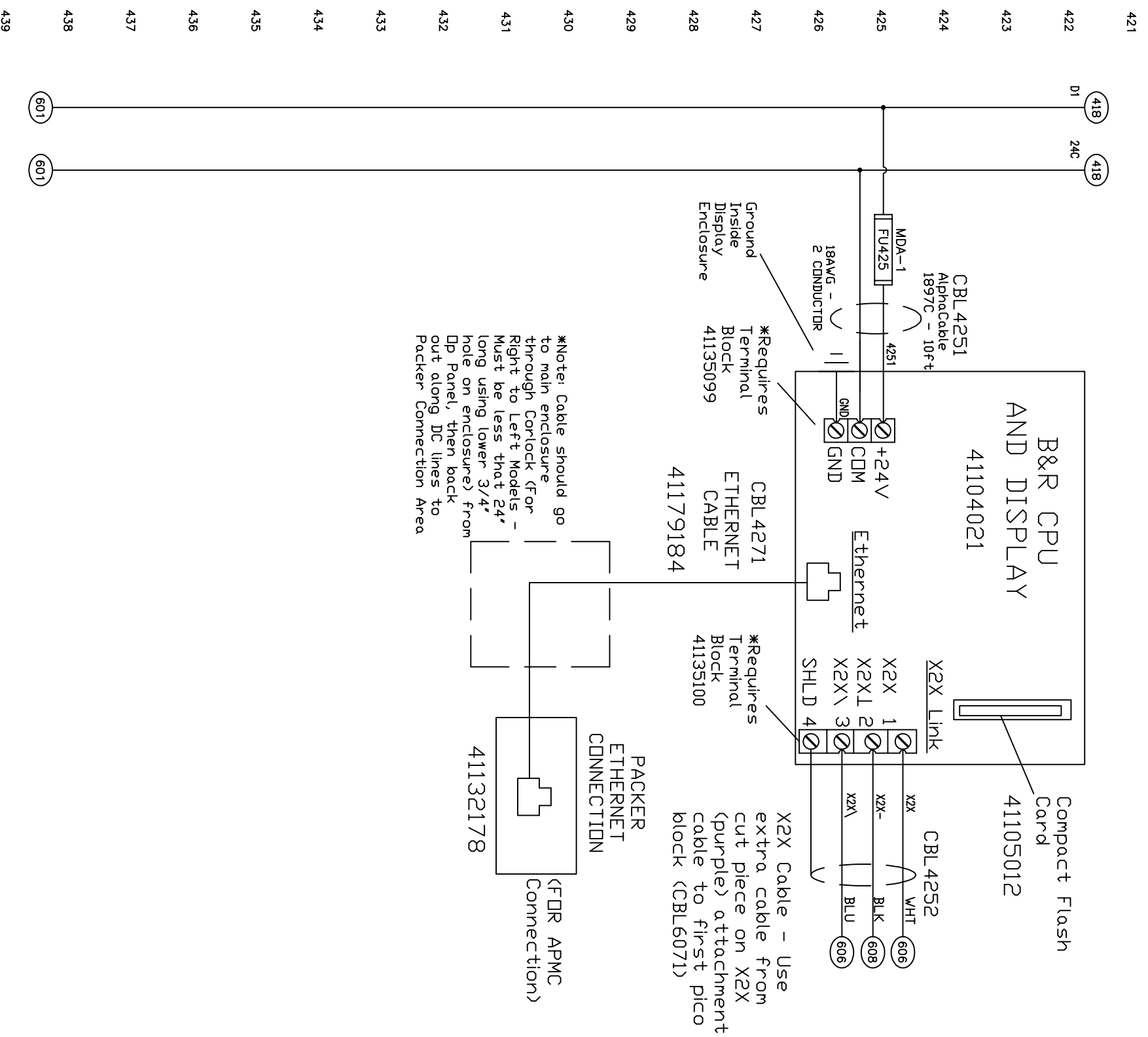
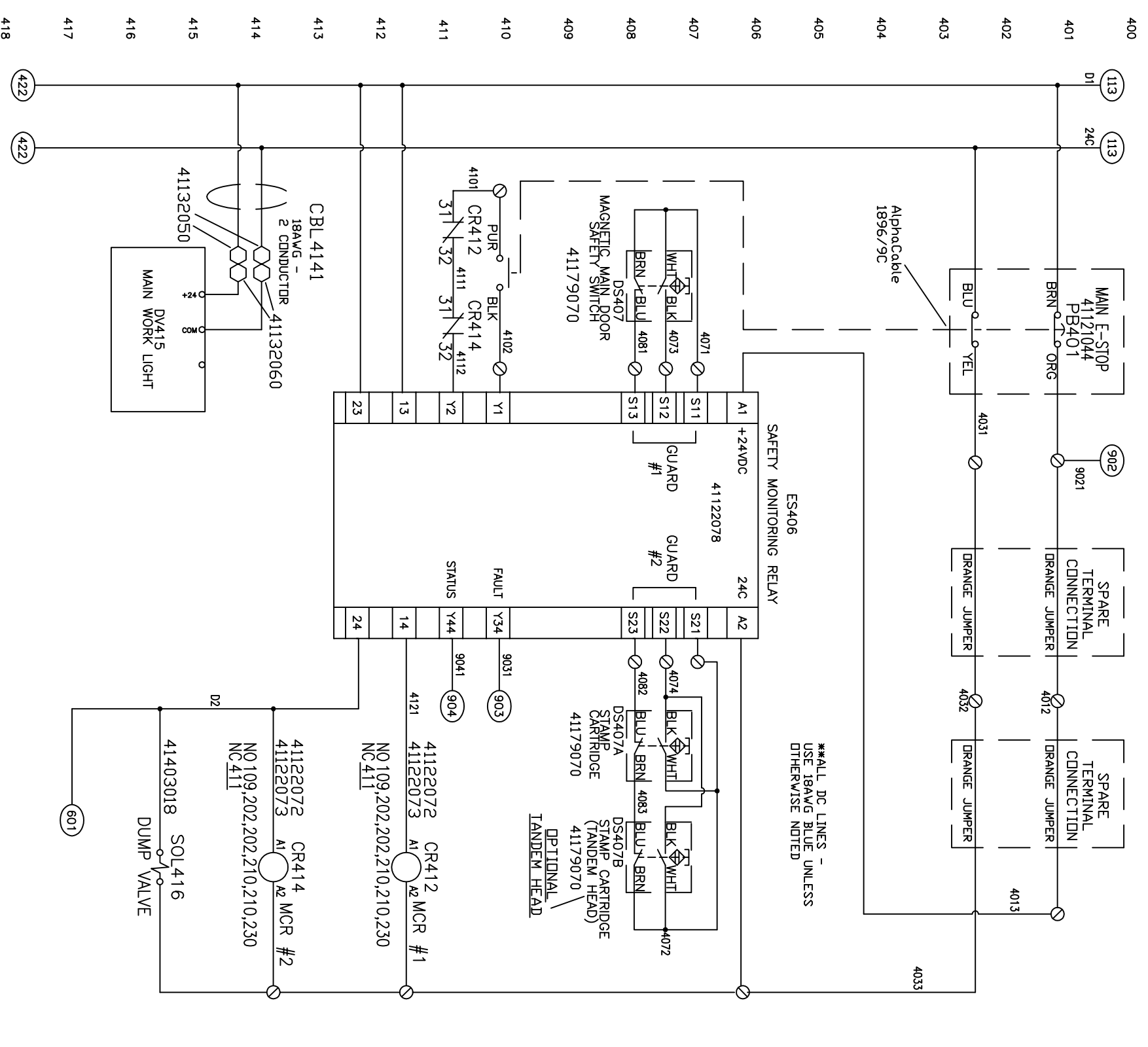
**APPR:** DV

**REVISION:** K

**Tax Stamp Machine**  
2 - MOTOR CONTROL

475 Village Pike  
Carol Stream, Illinois 60888





REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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<p><b>TOLERANCES</b> UNLESS OTHERWISE NOTED</p> <p>X = ±.05" XX = ±.015" XXX = ±.005" XXXX = ±.0005 ANGLES = ±1/2° FRACTIONS = ±1/64"</p>		<p><b>MATERIAL:</b></p> <p>FINISH#</p>	<p><b>PRODUCT:</b></p> <p>SHEET: <b>4 of 19</b></p> <p><b>Tax Stamp Machine</b> 4 - SAFETY CIRCUIT_PLC POWER</p> <p>REVISION: <b>K</b></p>
<p>ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED REMOVE ALL SHARP EDGES CONFORMANCE: ASME Y14.5M-1994</p>		<p><b>MEYERCORD REVENUE</b> 475 Village Drive Carol Stream, Illinois 60188</p>	<p>DESIGN: <b>JJA</b> SCALE: 1:1</p> <p>DRAWN: <b>12/11/07</b> APPROV: <b>DV</b></p> <p><b>VL-10</b></p>

500						521
501						522
502						523
503						524
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508						529
509						530
510						531
511						532
512						533
513						534
514						535
515						536
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517						538
518						539

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INTENTIONALLY

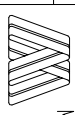
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LEFT BLANK

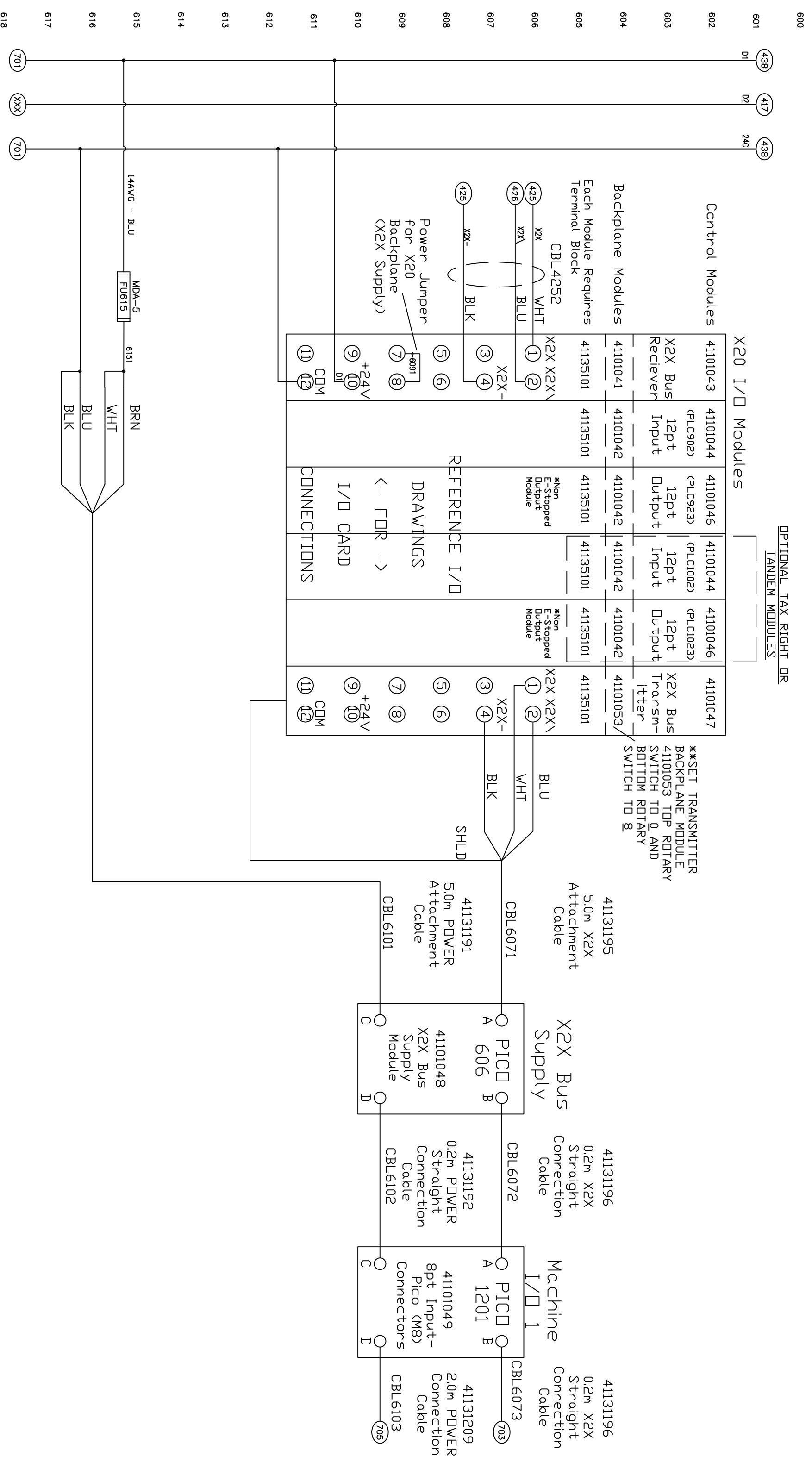
THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN IS PROPRIETARY AND MAY NOT BE REPRODUCED OR OTHERWISE USED WITHOUT THE EXPRESSED WRITTEN CONSENT OF THE METROCORD CO.

**TOLERANCES**  
UNLESS OTHERWISE NOTED  
 X = ±.05"  
 XX = ±.015"  
 XXX = ±.005"  
 XXXX = ±.0005  
 ANGLES = ±1/2°  
 FRACTIONS = ±1/64"

**MATERIAL:**  
 FINISH:  
 ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED  
 REMOVE ALL SHARP EDGES.  
 CONFORMANCE: ASME Y14.5M-1994

PRODUCT:	SHEET:	5 of 19	 <b>MEYERCORD REVENUE</b> 475 Village Drive Carol Stream, Illinois 60188
DESIGN:	SCALE:	JJA 1:1	
<b>Tax Stamp Machine</b> 5 - <b>BLANK 2</b>			DRAWN: 12/11/07 APPR'D: DV REVISION: K <b>VL-10</b>

OPTIONAL TAX RIGHT OR  
TANDEM MODULES

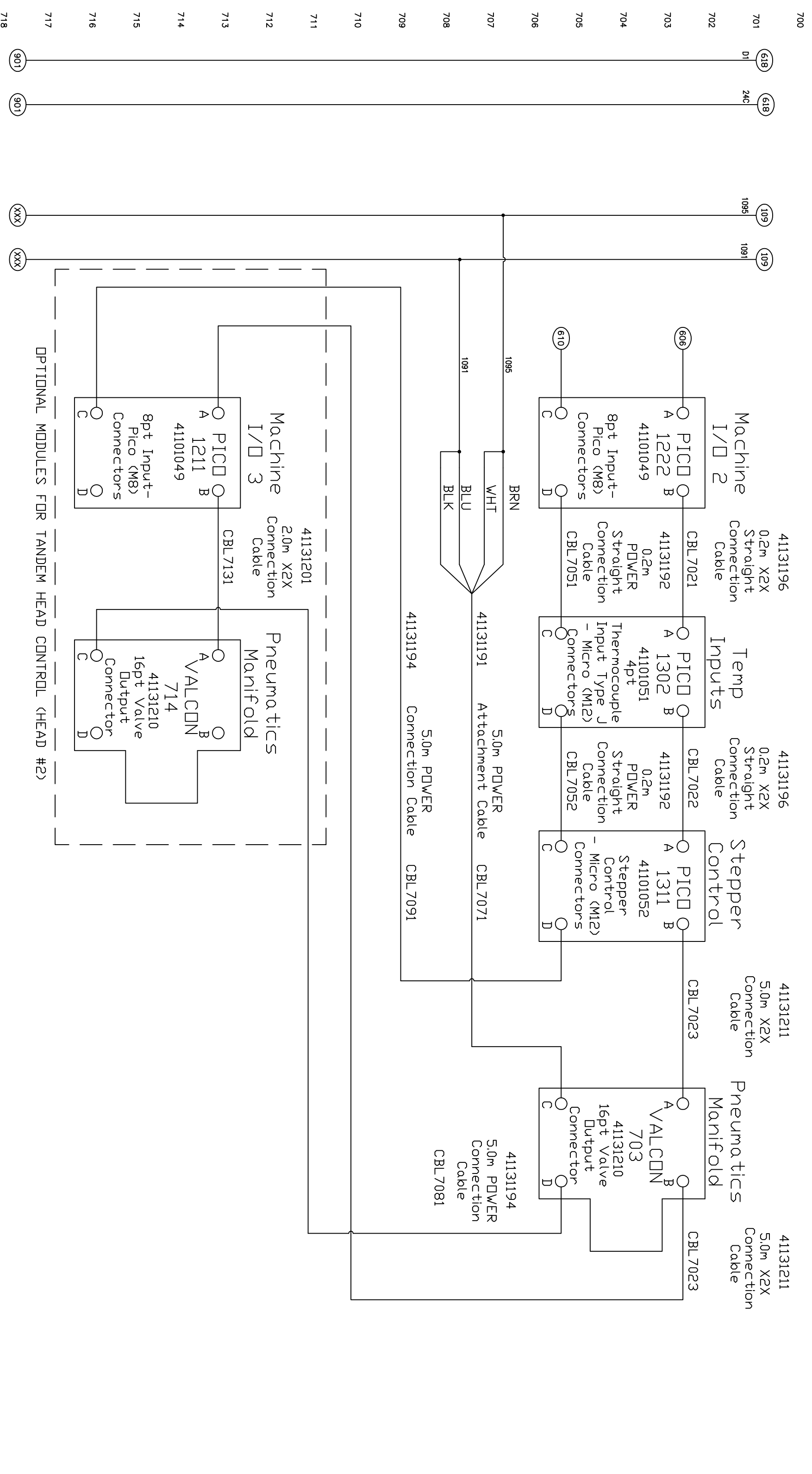


REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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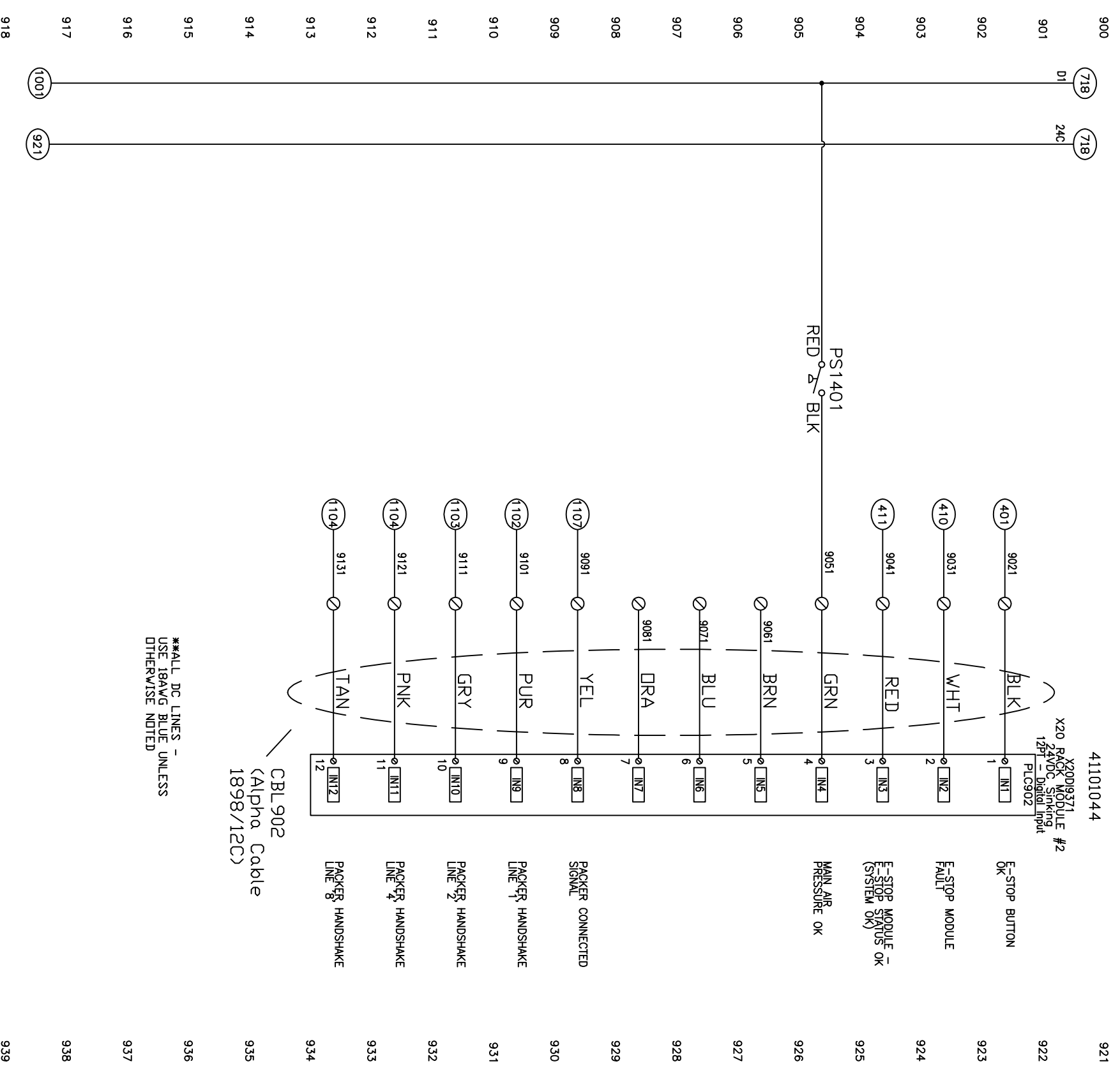
TOLERANCES UNLESS OTHERWISE NOTED		MATERIAL:		PRODUCT:	
X = ±.05"				SHEET:	6 of 19
XX = ±.015"		FINISH:		<b>Tax Stamp Machine</b> 6 - 10 LAYOUT 1 REVISION: K	
XXX = ±.005"					
XXXX = ±.0005"		ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED		DESIGN:	JJA
ANGLES = ±1/2°		REMOVE ALL SHARP EDGES		SCALE:	1:1
FRACTIONS = 1/16"		CONFORMANCE: ASME Y14.5M-1994		DATE:	12/11/07
				APPROV:	DV
					VL-10





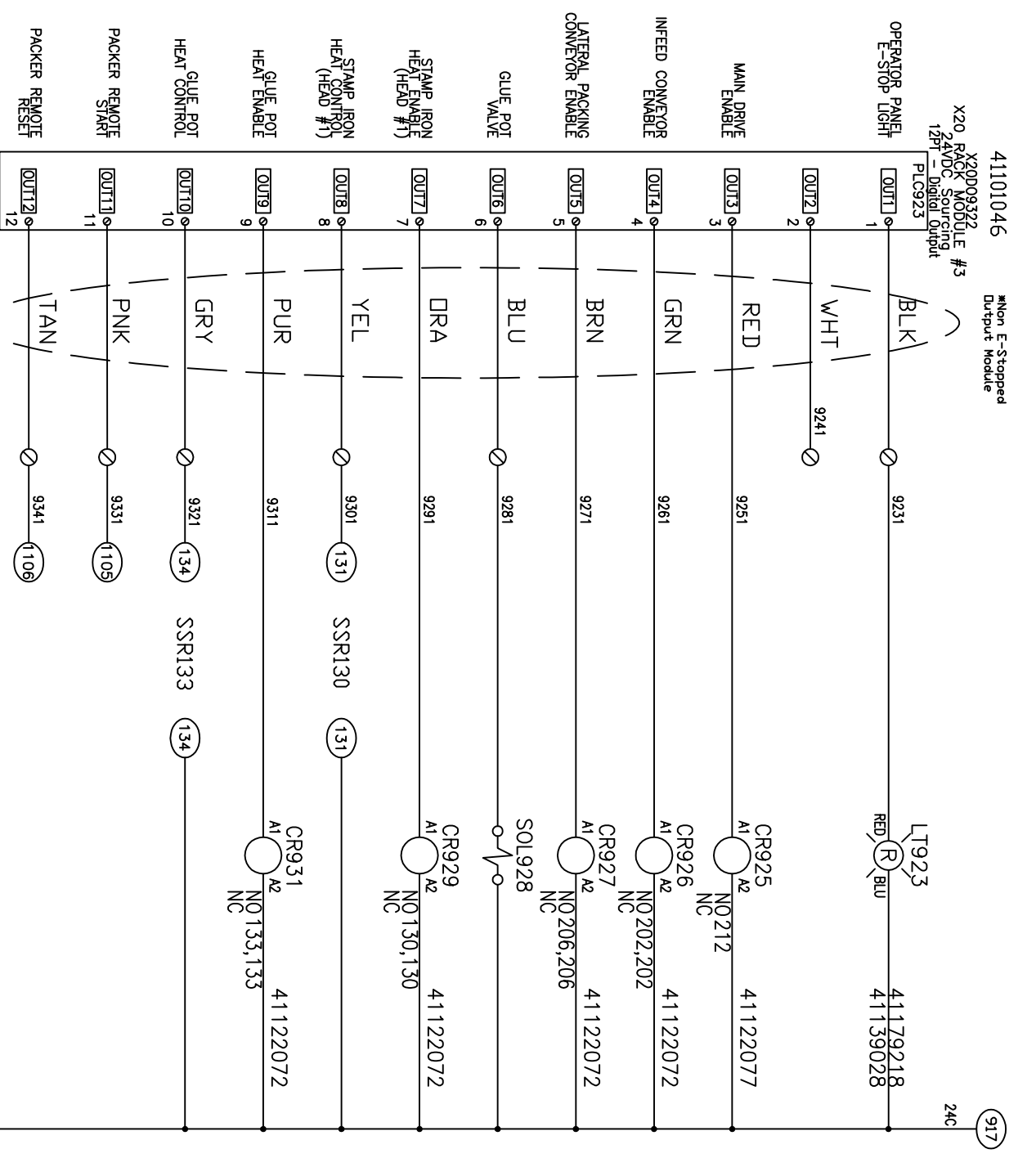
REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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MATERIAL:				FINISH:			
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED				REMOVE ALL SHARP EDGES			
CONFIRMANCE: ASME Y14.5M-1994							
PRODUCT:		SHEET:		DESIGN:		DRAWN:	
MEYERCORD REVENUE		7 of 19		JJA		12/11/07	
475 Village Drive		Tax Stamp Machine		1:1		APPROV: DV	
Corol Stream, Illinois 60088		7 - 10 LAYOUT 2		VL-10		REVISION: K	





41101044  
X20019371  
RACK MODULE #2  
24VDC Sourcing  
12Pt - Digital Input

41101046  
X20009322  
RACK MODULE #3  
24VDC Sourcing  
12Pt - Digital Output



Non E-Stopped  
Output Module

\*\*ALL DC LINES -  
USE 18AWG BLUE UNLESS  
OTHERWISE NOTED

\*\*ALL DC LINES -  
USE 18AWG BLUE UNLESS  
OTHERWISE NOTED

CBL902  
(Alpha Cable  
1898/12C)

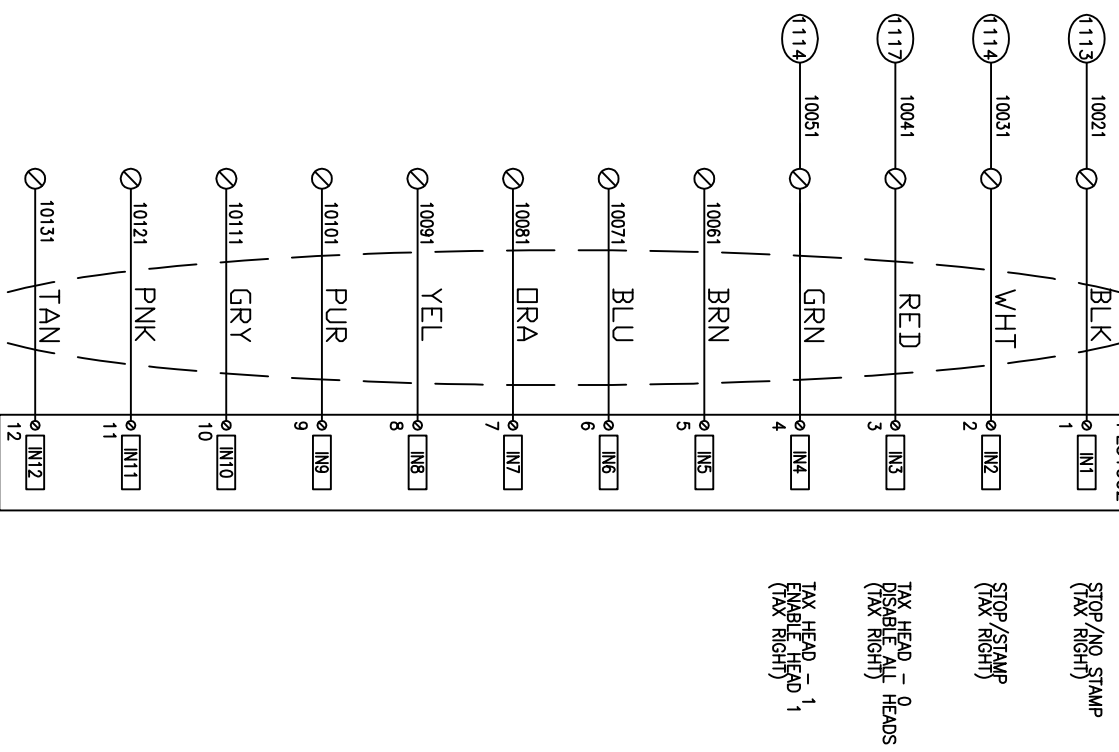
CBL923  
(Alpha Cable  
1898/12C)

REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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<p>TOLERANCES UNLESS OTHERWISE NOTED X = ±.05" XX = ±.015" XXX = ±.005" XXXX = ±.0005 ANGLES = ±1/2° FRACTIONS = 1/16"</p>							
MATERIAL:				PRODUCT:			
FINISH#				SHEET: <b>9 of 19</b>			
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED REMOVE ALL SHARP EDGES. CONFORMANCE: ASME Y14.5M-1994				<p><b>Tax Stamp Machine</b> 9 - X20 10 1</p>			
DESIGN: <b>JJA</b>				DRAWN: <b>12/11/07</b>			
SCALE: <b>1:1</b>				APPROV: <b>DV</b>			
REVISION: <b>K</b>				<p>MEYERCORD REVENUE 475 Village Park Carol Stream, Illinois 60188</p>			

OPTIONAL INTERFACE  
- TAX RIGHT DR  
TANDEM

411101044

X2009371  
RACK MODULE #4  
24VDC Sinking  
12Pt - Digital Input  
PLC1002

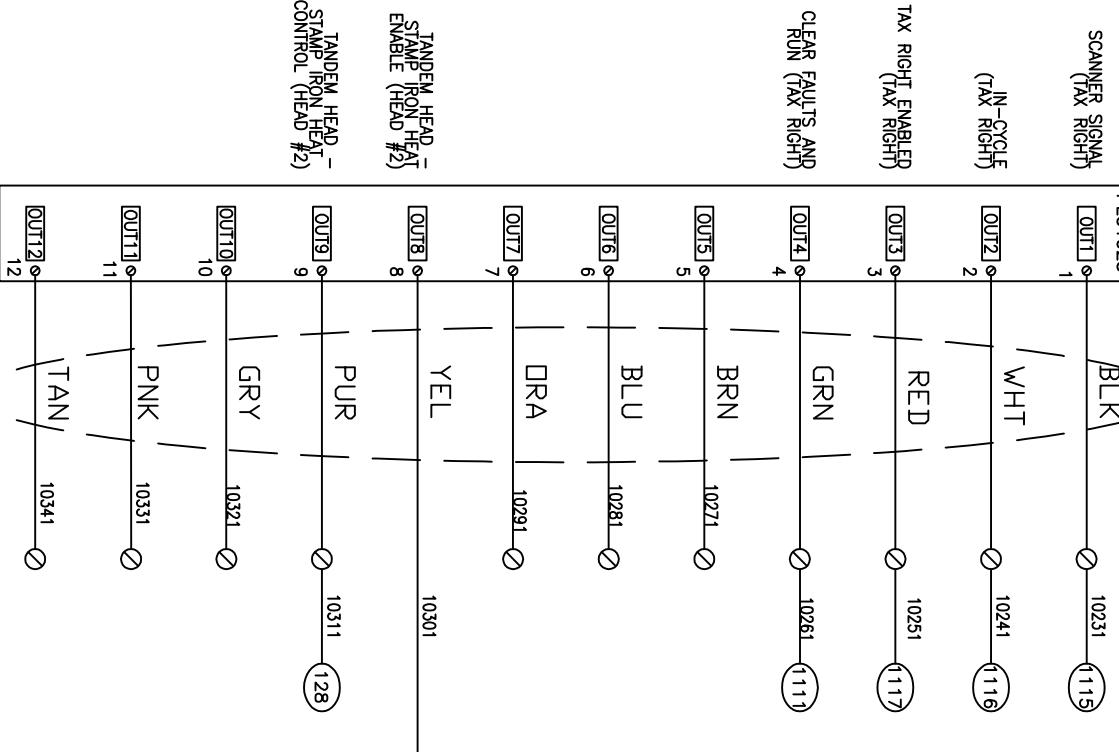


\*\*ALL DC LINES -  
USE 18AWG BLUE UNLESS  
OTHERWISE NOTED

OPTIONAL INTERFACE  
- TAX RIGHT DR  
TANDEM

411101046

X2009322  
RACK MODULE #5  
24VDC Sourcing  
12Pt - Digital Output  
PLC1023



\*\*ALL DC LINES -  
USE 18AWG BLUE UNLESS  
OTHERWISE NOTED

1000	(917)				
1001	D1	24C			
1002	(113)	10021	BLK	1	1021
1003	(114)	10031	WHT	2	1023
1004	(117)	10041	RED	3	1024
1005	(114)	10051	GRN	4	1025
1006		10061	BRN	5	1026
1007		10071	BLU	6	1027
1008		10081	DRA	7	1028
1009		10091	YEL	8	1029
1010		10101	PUR	9	1030
1011		10111	GRY	10	1031
1012		10121	PNK	11	1032
1013		10131	TAN	12	1033
1014					1034
1015					1035
1016					1036
1017	(110)				1037
1018	(1022)				1038
					1039

REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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TOLERANCES  
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XX = ±.015"  
XXX = ±.005"  
XXXX = ±.0005  
ANGLES = ±1/2°  
FRACTIONS = 1/16"

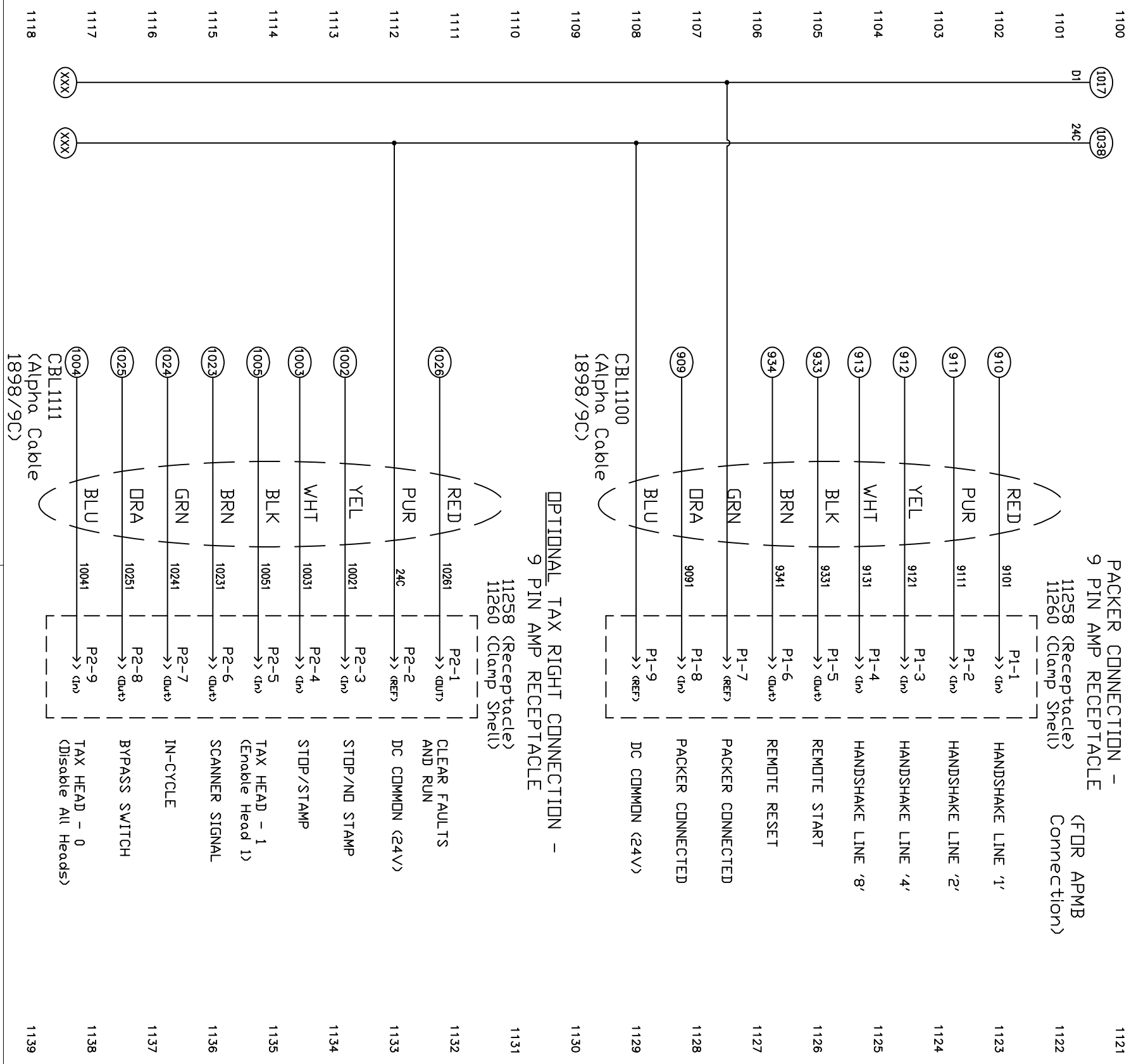
MATERIAL:  
FINISH#  
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED  
REMOVE ALL SHARP EDGES.  
CONFORMANCE: ASME Y14.5M-1994

MEYERCORD REVENUE  
475 Village Drive  
Carol Stream, Illinois 60188

10 of 19  
Tax Stamp Machine  
10 - X20 10 2

DESIGN: JJA  
SCALE: 1:1  
DRAWN: 12/11/07  
APPROV: DV

REVISION: K  
VL-10



REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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**TOLERANCES**  
 UNLESS OTHERWISE NOTED

X = ±.05"  
 XX = ±.015"  
 XXX = ±.005"  
 XXXX = ±.0005"

ANGLES = ±1/2°  
 FRACTIONS = ±1/64"

**MATERIAL:**

FINISH#

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED  
 REMOVE ALL SHARP EDGES.  
 CONFORMANCE: ASME Y14.5M-1994

PRODUCT: **11 of 19**

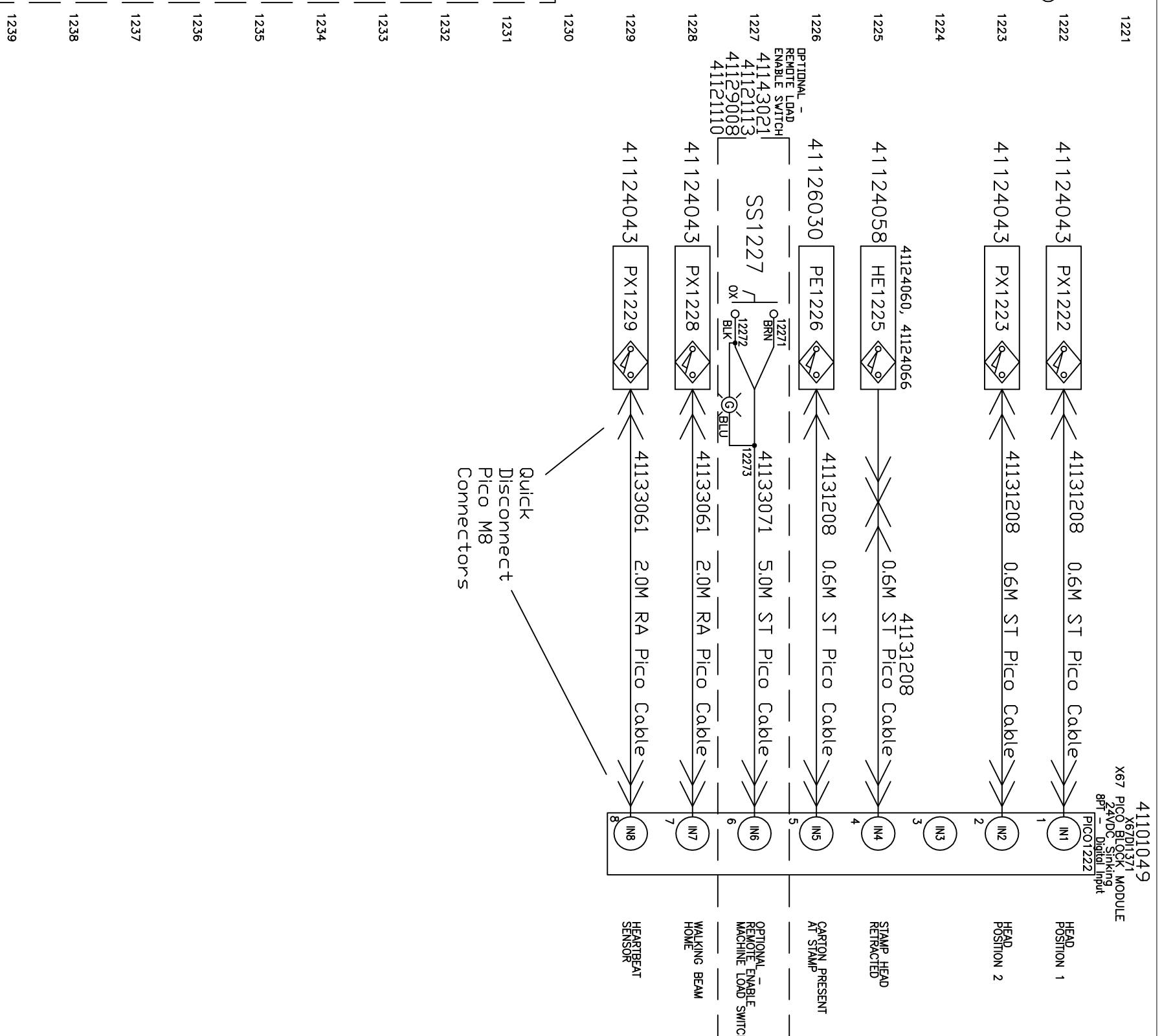
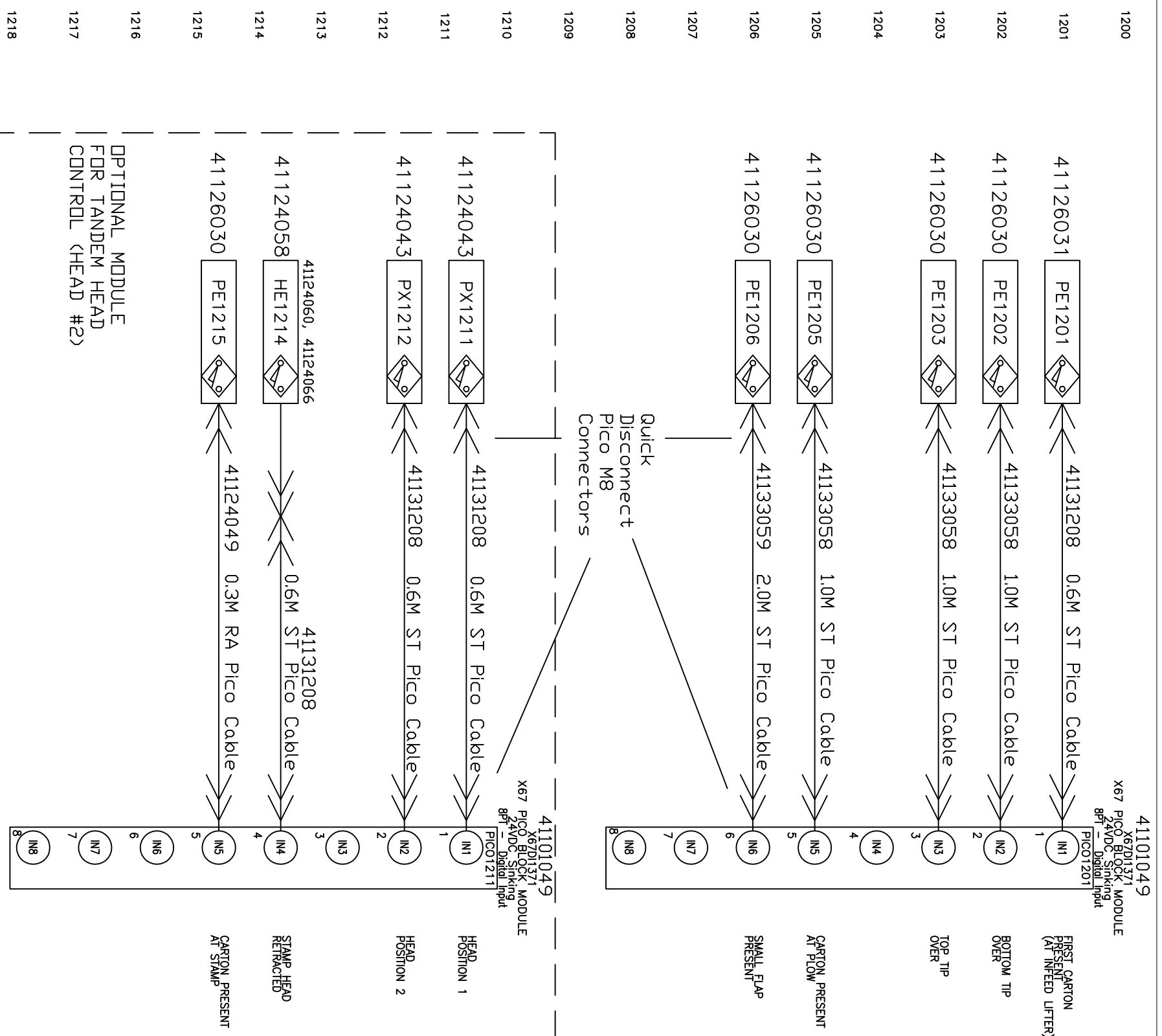
**Tax Stamp Machine**  
 11 - AMPHENOL CONNECTORS

MEYERCORD REVENUE  
 475 Village Drive  
 Carol Stream, Illinois 60188

DESIGN: **JJA**  
 SCALE: 1:1

DRAWN: **12/11/07**  
 APPROV: **DV**

REVISION: **K**  
**VL-10**



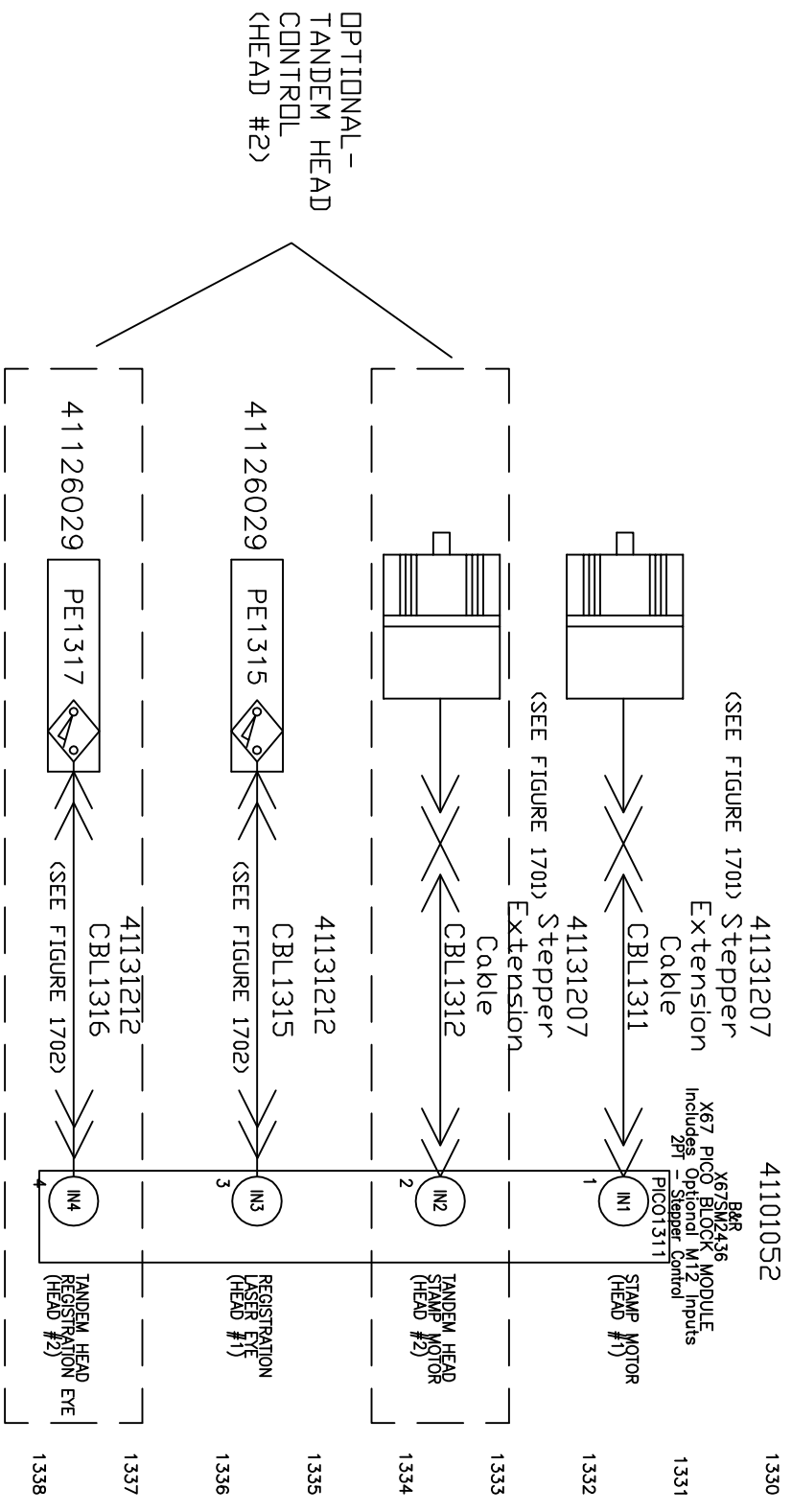
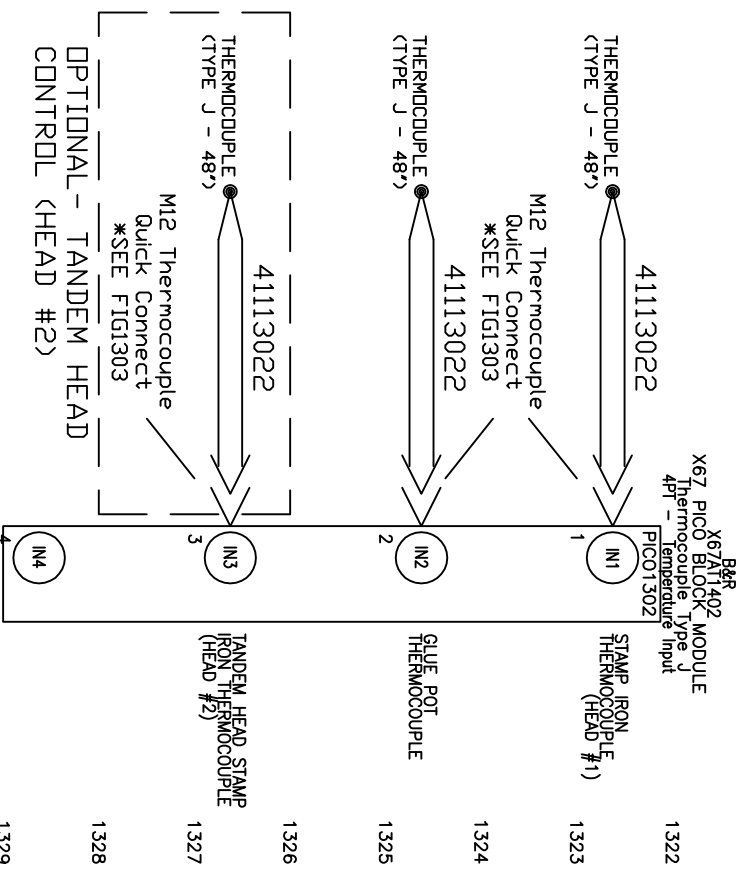
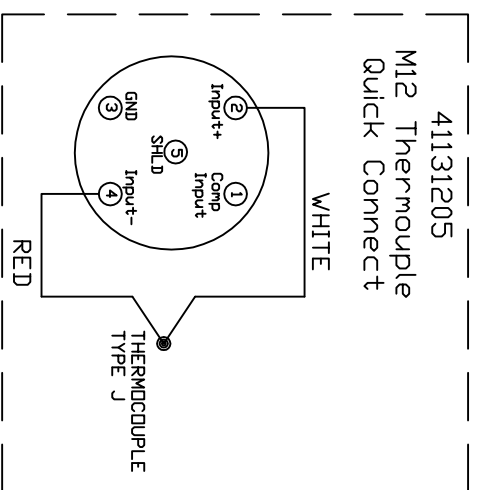
REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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TOLERANCES UNLESS OTHERWISE NOTED		MATERIAL:	
X - ±0.05"		FINISH#	
XX - ±0.05"			
XXX - ±0.05"			
XXXX - ±0.0005			
ANGLES = ±1/2°			
FRACTIONS = 1/16"			

PRODUCT:	12 of 19		 MEYERCORD REVENUE 475 Village Pike Carol Stream, Illinois 60088
SHEET:	Tax Stamp Machine		
DESIGN:	JJA	DRAWN:	12/11/07
SCALE:	1:1	APPROV:	DV
		REVISION:	K
			VL-10



1300	41101051	1321
1301	41101052	1330
1302	41131207	1332
1303	41131212	1334
1304	41131212	1335
1305	41131212	1336
1306	41131212	1337
1307	41131212	1338
1308	41131212	1339

REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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TOLERANCES  
UNLESS OTHERWISE NOTED  
X = ±.05"  
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XXXX = ±.0005"  
ANGLES = ±1/2°  
FRACTIONS = ±1/64"

MATERIAL:  
FINISH:  
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED  
REMOVE ALL SHARP EDGES.  
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: SHEET: **13 of 19**

**Tax Stamp Machine**

13 - X67 10 2

MEYERCORD REVENUE  
475 Village Drive  
Carol Stream, Illinois 60088

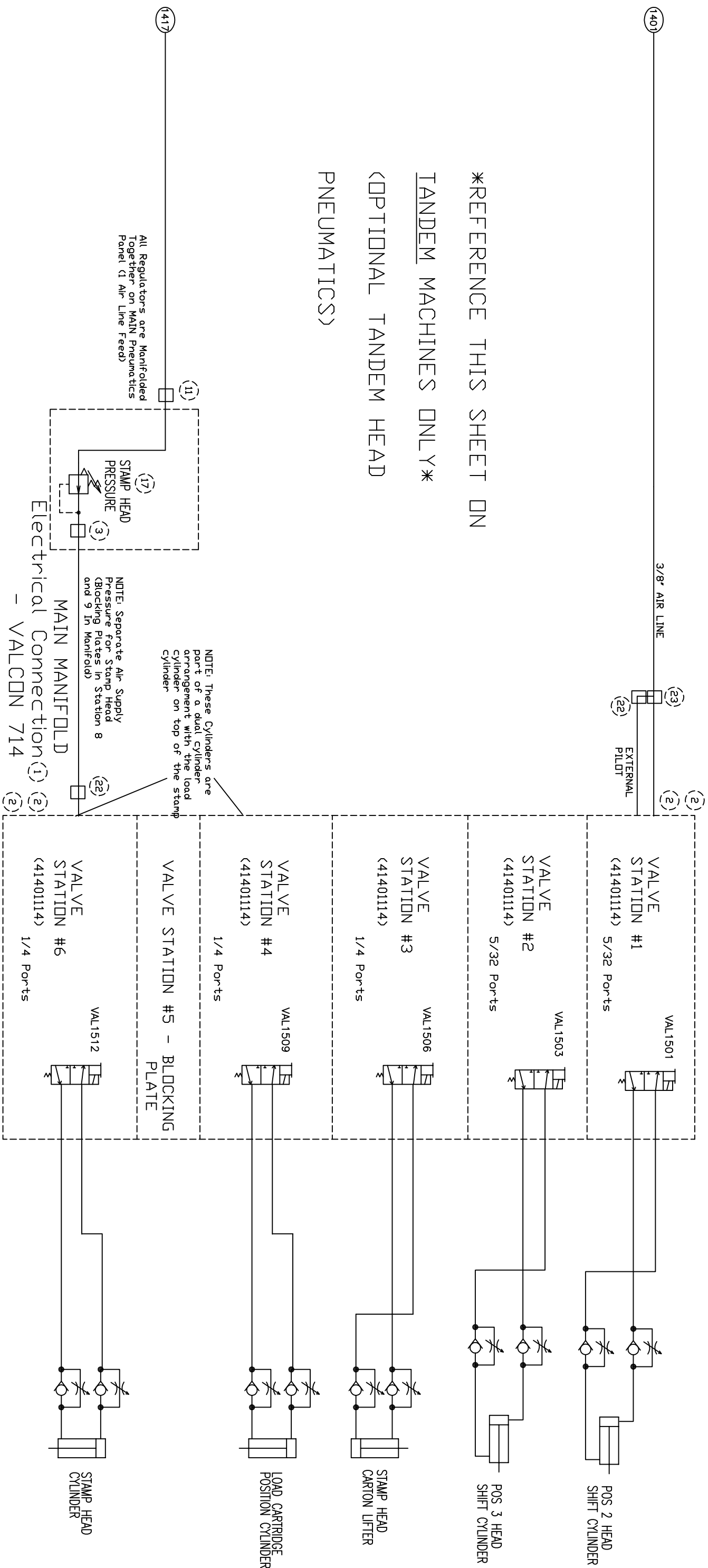
DESIGN: **JJA**  
SCALE: 1:1

DRAWN: 12/11/07  
APPROV: **DV**

REVISION: **K**  
**VL-10**



1500					
1501					
1502					
1503					
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1511					
1512					
1513					
1514					
1515					
1516					
1517					
1518					



**RECOMMENDED REGULATOR SETTINGS**

MAIN AIR PRESSURE - 60PSI

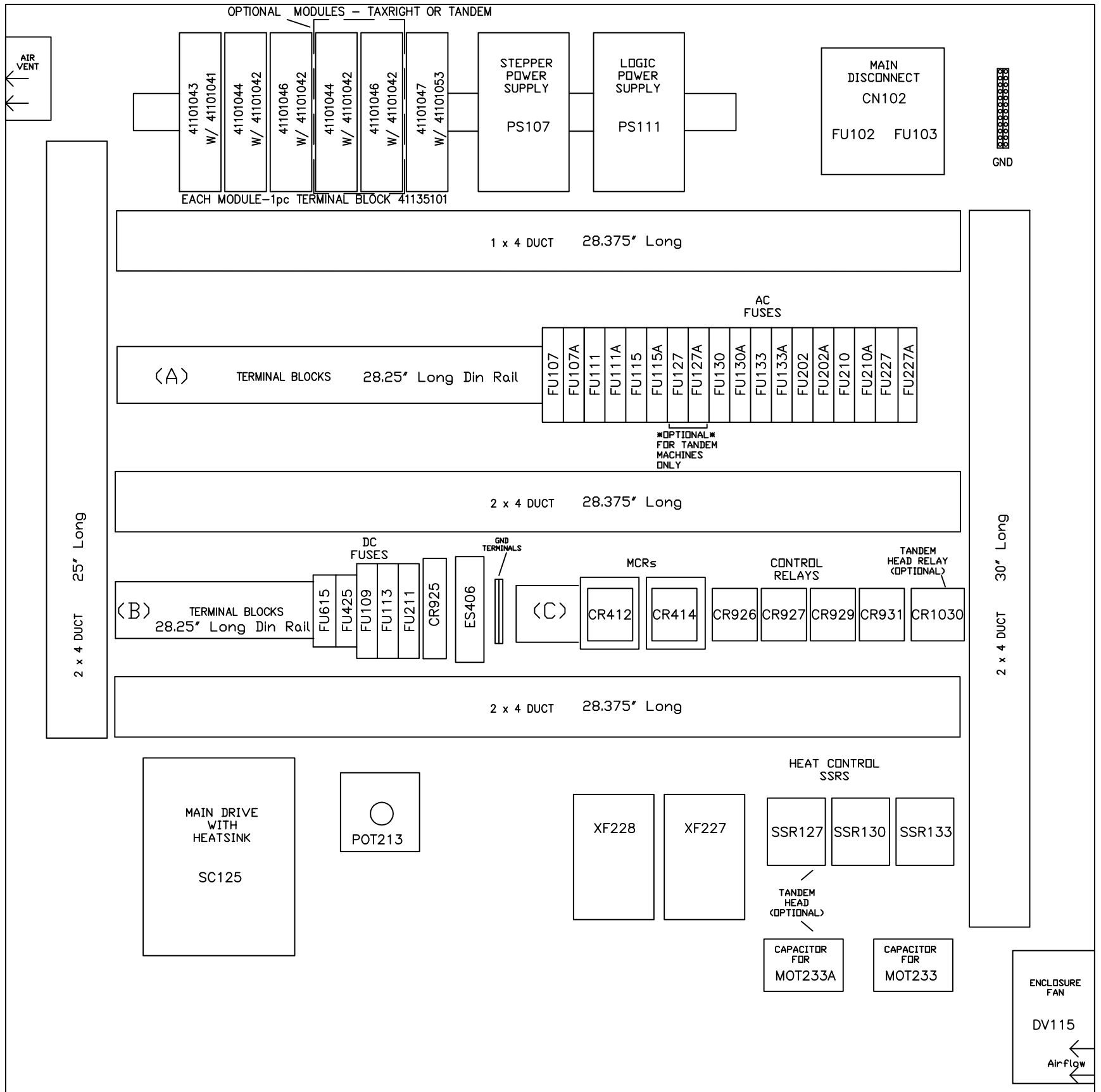
GLUE POT PRESSURE - 50PSI

STAMP HEAD(S) PRESSURE - 55PSI

TOLERANCES UNLESS OTHERWISE NOTED X = ±.05" XX = ±.015" XXX = ±.005" XXXX = ±.0005 ANGLES = ±1/2° FRACTIONS = ±1/64"		MATERIAL: FINISH#		PRODUCT: SHEET:	
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED REMOVE ALL SHARP EDGES CONFORMANCE: ASME Y14.5M-1994		MEYERCORD REVENUE 475 Village Drive Carol Stream, Illinois 60088		15 of 19 <b>Tax Stamp Machine</b> 15 - PNEUMATICS 2 REVISION: K	
REV	DATE	DESCRIPTION	APP	REV	DATE
1		THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN IS PROPRIETARY AND MAY NOT BE REPRODUCED OR OTHERWISE USED WITHOUT THE EXPRESSED WRITTEN CONSENT OF THE MEYERCORD CO.			
DESIGN	JJA	SCALE:	1:1	DRAWN	12/11/07
APPROV	DV				
					VL-10

PARTS LIST		
DESCRIPTION	USI NUMBER	QTY
5mm Terminal Block	41135050	67
5mm Marking Cards	41139008	1SHT
8mm Terminal Block	41135056	17
8mm Marking Cards	41139009	2SHT
End Barrier	41135060	8
13/32" Fuse Holder	41135055	16
1/4" Fuse Holder	41135054	2
Power Supply	41152011	2
Disconnect	41179223	1
Slim Style Relay (CR925)	41122077	1
Contactor	41122072	6
Aux Contacts	41122073	2
ESTOP Monitoring Relay	41122078	1
Main Drive	41042008	1
Heat SSRs	41122033	2
FUSE JUMPER BUS BAR	41135110	1

PARTS LIST (CON)		
DESCRIPTION	USI NUMBER	QTY
Backplane Module L->R	41101041	1
Backplane Mod Feedthrhg	41101042	2
X2X Bus Reclver	41101043	1
Digital Input Module	41101044	1
Digital Output Module	41101046	1
X2X Bus Transmitter	41101047	1
Panel IO Terminal Block	41135101	4
Backplane Addressable	41101053	1
DIN RAIL	41135057	75"
WIRE WAY (2x4)	41179104	114"
WIRE WAY (1x4)	41179103	29"
5mm Ground Terminals	41135053	2
Transfomer	41151029	1
Transfrmr Finger Guard	41151030	2
1" Wireway Cover	41179105	145"
FUSE JUMP BUS BAR CAPS	41135111	2



(A)  
5mm TERMINAL (41135050)  
24C x 12  
D1 x 8  
D2 x 4  
1091 x 2  
1095 x 2

8mm TERMINAL (41135056)  
2112/2121/BLANK  
LEAVE LARGE OPEN SPACE TO  
SEPERATE DC AND AC TERMINALS  
1303/1304/1333/1336/  
2024/2025/2061/2062/BLANK

(C)  
8mm TERMINAL (41135056)  
2321x2/2322/2331x2/BLANK  
(1 Extra of each for tandem machines)

(B)  
5mm TERMINAL (41135050)  
4012/4013/4031/4032/4033x3/BLANK/  
4071/4073/4081/4072/4074/4082  
4101/4102/BLANK  
9021x2/9301/9041/9051/9061/9071/9081/9091  
9101/9111/9121/9131/BLANK  
9231/9243/9281/9301/9321/9331/9341/BLANK  
24 EXTRA WITH OPTIONAL TAX RIGHT OR  
TANDEM CAPABILITY  
10021/10031/10041/10051/10061/10071/10081/10091/  
10101/10111/10121/10131/10231/10241/10251/10261/  
10271/10281/10291/10301/10311/10321/10331/10341

REV DATE DESCRIPTION APP REV DATE DESCRIPTION

THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN IS PROPRIETARY AND MAY NOT BE REPRODUCED OR OTHERWISE USED WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MANUFACTURER CO.

TOLERANCES UNLESS OTHERWISE NOTED  
X = ±.05"  
XX = ±.015"  
XXX = ±.005"  
XXXX = ±.0005"  
ANGLES = ±1/2°  
FRACTIONS = 1/16"

MATERIAL: FINISH#

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED  
REMOVE ALL SHARP EDGES.  
CONFORMANCE: ASME Y14.5M-1994

MEYERCORD REVENUE  
An ITC Company  
475 Village Drive  
Carol Stream, Illinois 60888

16 of 19

Tax Stamp Machine  
16 - PANEL LAYOUT

DESIGN: JJA  
SCALE: 1:1

DRAWN: 12/11/07  
APPROV: DV

REVISION: K

VL-10

CBL1311 & CBL1312  
 Custom Stepper  
 Cable

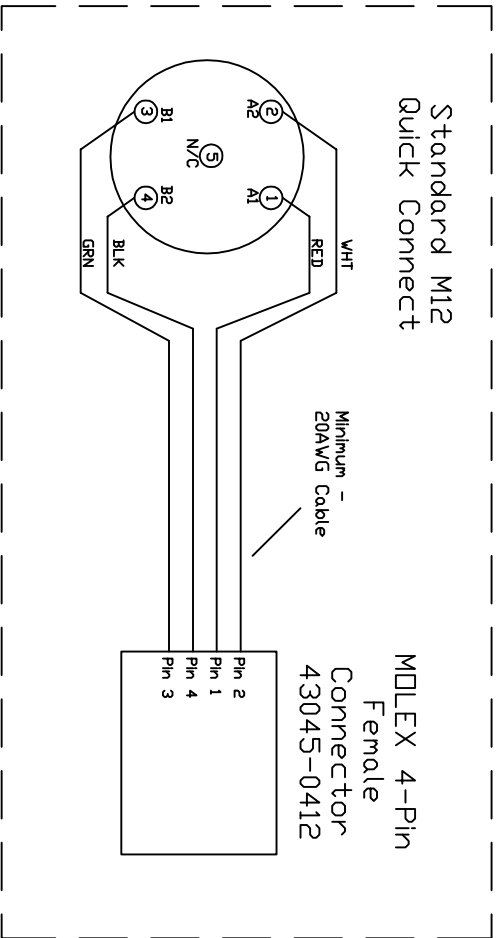


FIG 1701

CBL1315 & CBL1316  
 Custom Registration  
 Eye Sensor Cable

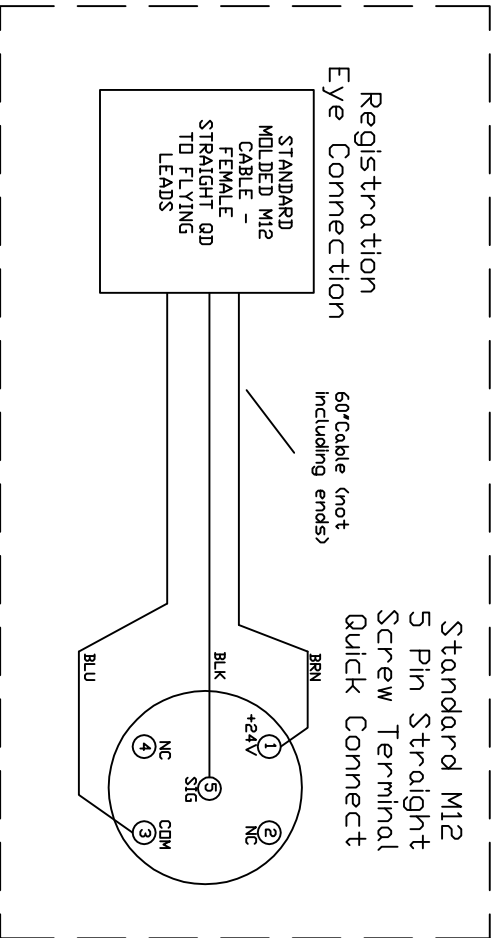
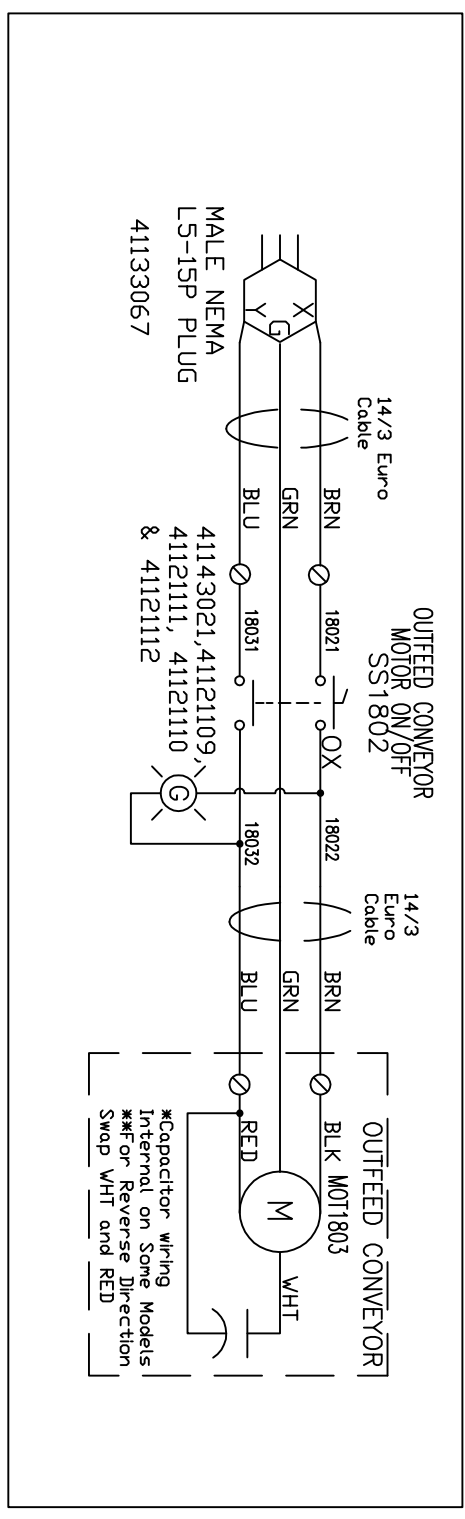


FIG 1702

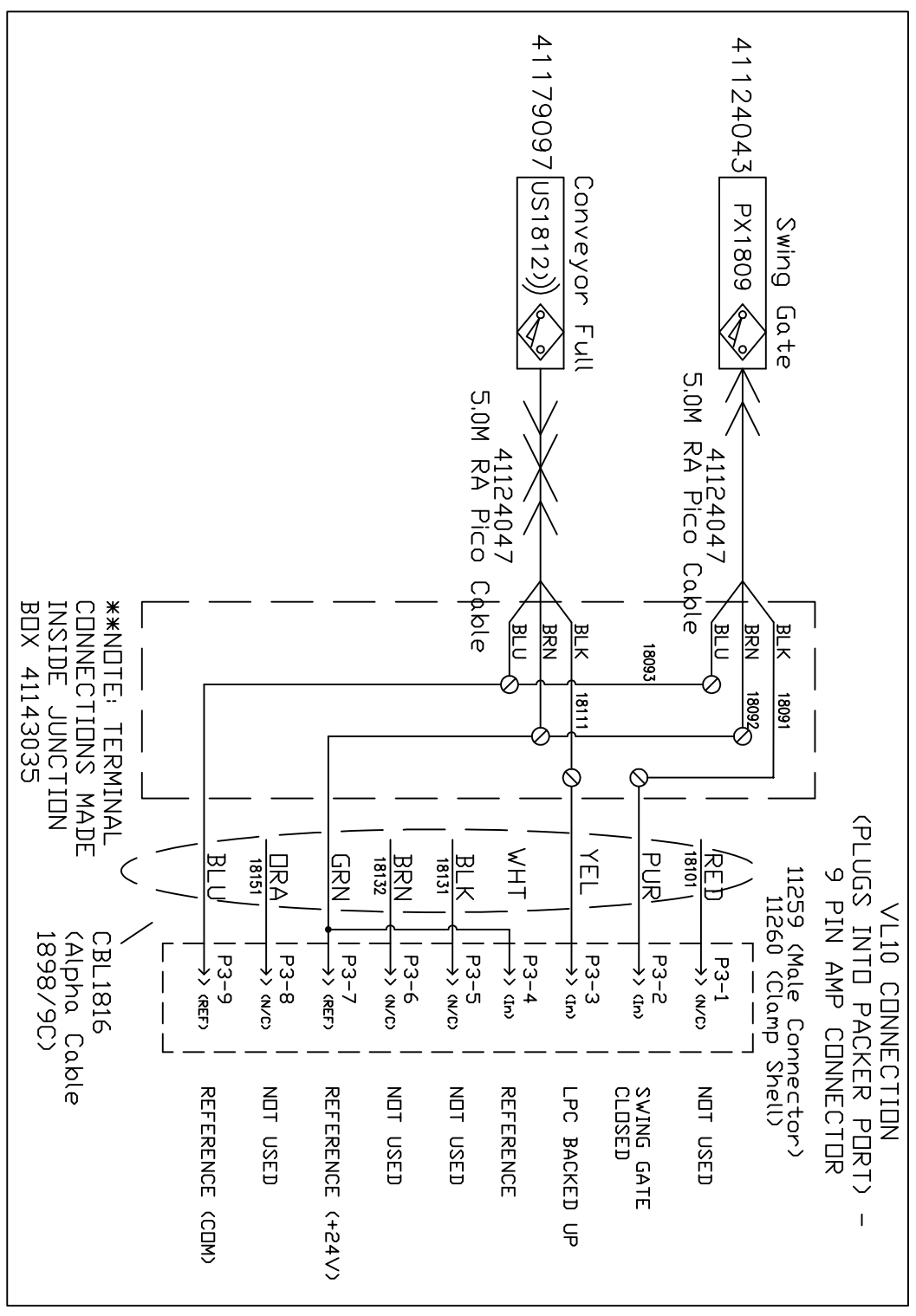
<p>REV DATE DESCRIPTION APP REV DATE DESCRIPTION APP</p>		<p>TOLERANCES          UNLESS OTHERWISE NOTED          X = ±.05"          XX = ±.015"          XXX = ±.005"          XXXX = ±.0005          ANGLES = ±1/2°          FRACTIONS = ±1/64"</p>		<p>PRODUCT:          SHEET: <b>17 of 19</b></p>		<p>MEYERCORD REVENUE          475 Village Drive          Carol Stream, Illinois 60188</p>	
<p>DESCRIPTION: STANDARD MOLDED M12 CABLE - FEMALE STRAIGHT QD TO FLYING LEADS</p>		<p>MATERIAL:          FINISH#</p>		<p>DESIGN: <b>JJA</b>          SCALE: 1:1</p>		<p><b>Tax Stamp Machine</b>  <b>17 - CUSTOM CABLES</b></p>	
<p>DATE: 12/11/07</p>		<p>APP: DV</p>		<p>REVISION: <b>K</b></p>		<p>VL-10</p>	

THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN IS PROPRIETARY AND MAY NOT BE REPRODUCED OR OTHERWISE USED WITHOUT THE EXPRESSED WRITTEN CONSENT OF THE MEYERCORD CO.

POWER CONNECTIONS (220V/1A)



I/O CONNECTIONS (24V)



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OPTIONAL

LATERAL

PACKING

CONVEYOR

REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
1		THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN IS PROPRIETARY AND MAY NOT BE REPRODUCED OR OTHERWISE USED WITHOUT THE EXPRESSED WRITTEN CONSENT OF THE REGISTERED CO.					

TOLERANCES  
UNLESS OTHERWISE NOTED  
X = ±.05"  
XX = ±.015"  
XXX = ±.005"  
XXXX = ±.0005  
ANGLES = ±1/2°  
FRACTIONS = 1/164"

MATERIAL:  
FINISH:  
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED  
REMOVE ALL SHARP EDGES.  
CONFORMANCE: ASME Y14.5M-1994

MEYERCORD REVENUE  
475 Village Drive  
Carol Stream, Illinois 60188

PRODUCT: **18 of 19**

**Tax Stamp Machine**  
**18 - LATERAL PACKING CONVEYOR**

DESIGN: **JJA**  
SCALE: **1:1**

DRAWN: **12/11/07**  
APPROV: **DV**

REVISION: **K**  
**VL-10**

