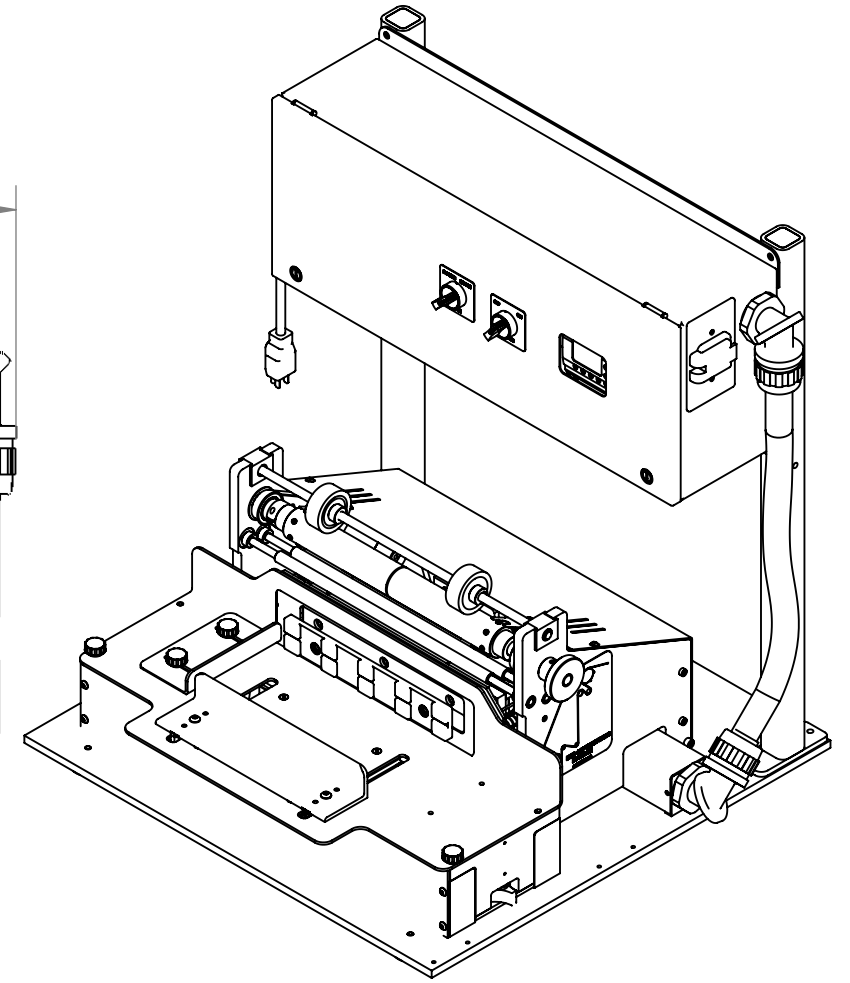
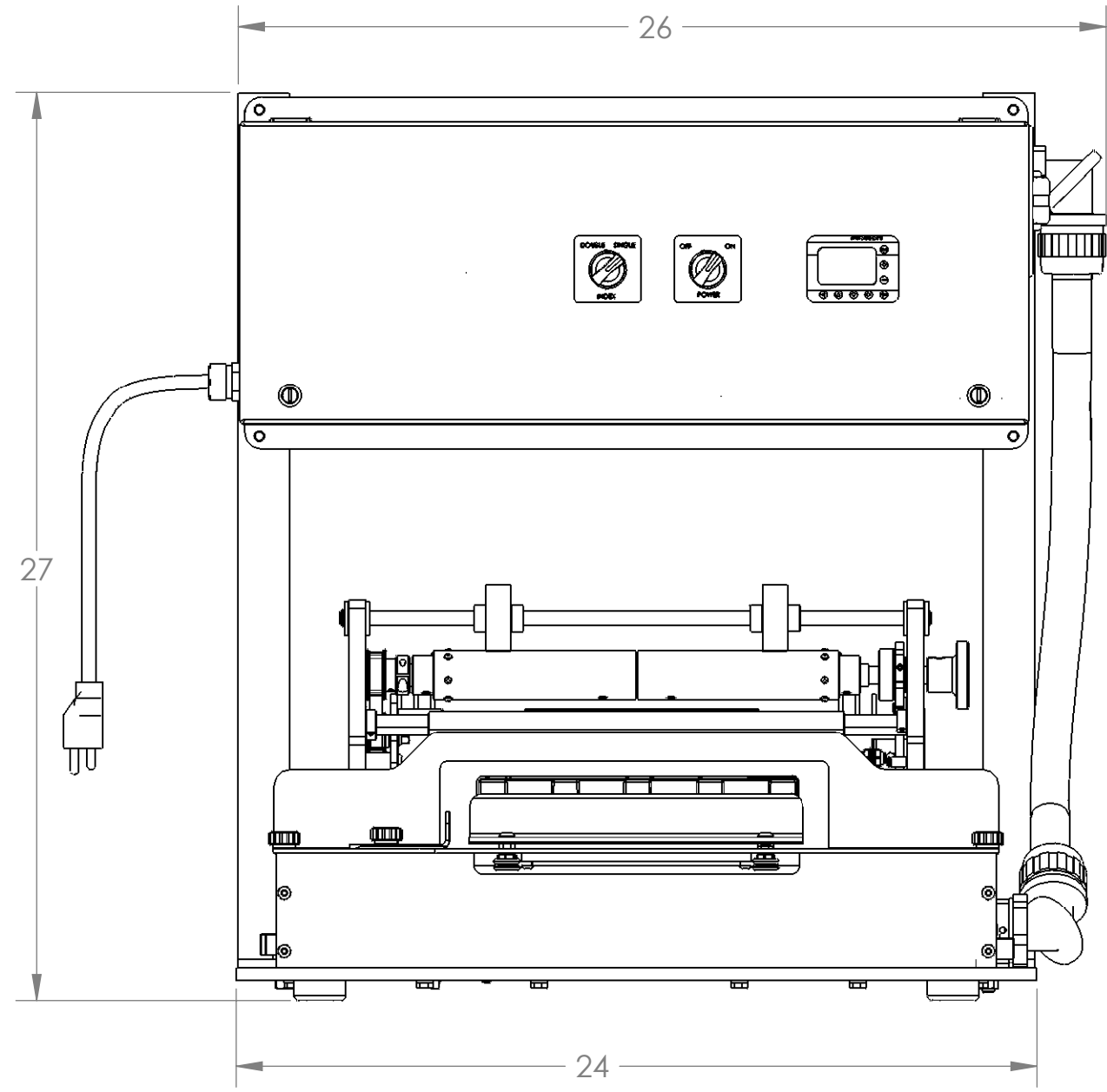
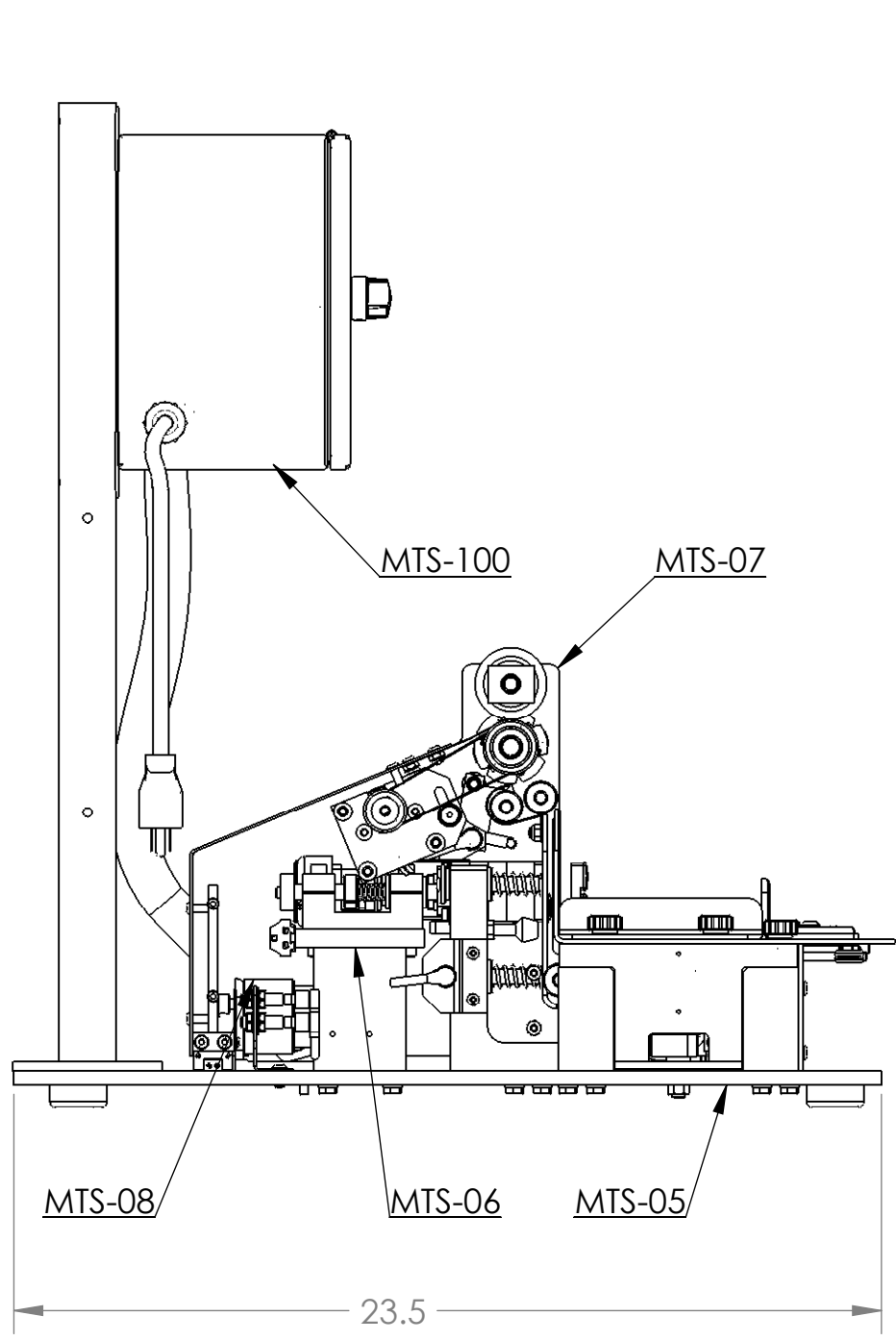


**MEYERCORD TAX STAMPING
EQUIPMENT**

Manufactured by United Silicone an ITW company

Mechanical Drawings
(Attachment 1)



5	MTS-05	BASE & TABLE ASSY	1
4	MTS-06	SOLENOID STAMP HEAD ASSEMBLY	1
3	MTS-07	CARRIAGE ASSEMBLY	1
2	MTS-08	INDEX MOTOR ASSEMBLY	1
1	MTS-100	ELECTRICAL PANEL ASSY	1
ITEM NO.	USIPN	DESCRIPTION	QTY

END PANELS HIDDEN IN THIS VIEW

C	01/16/2009	UPDATE VIEWS TO REFLECT SUB ASSY CHGS ECN 09-1001	WBE
REV.	DATE	DESCRIPTION	APP

TOLERANCES
UNLESS OTHERWISE NOTED
.X = ±.05"
.XX = ±.015"
.XXX = ±.005"
.XXXX = ±.0005
ANGLES = ±1/2°
FRACTIONS = ±1/64"

MATERIAL:
SEE COMPONENT

FINISH:

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED.
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

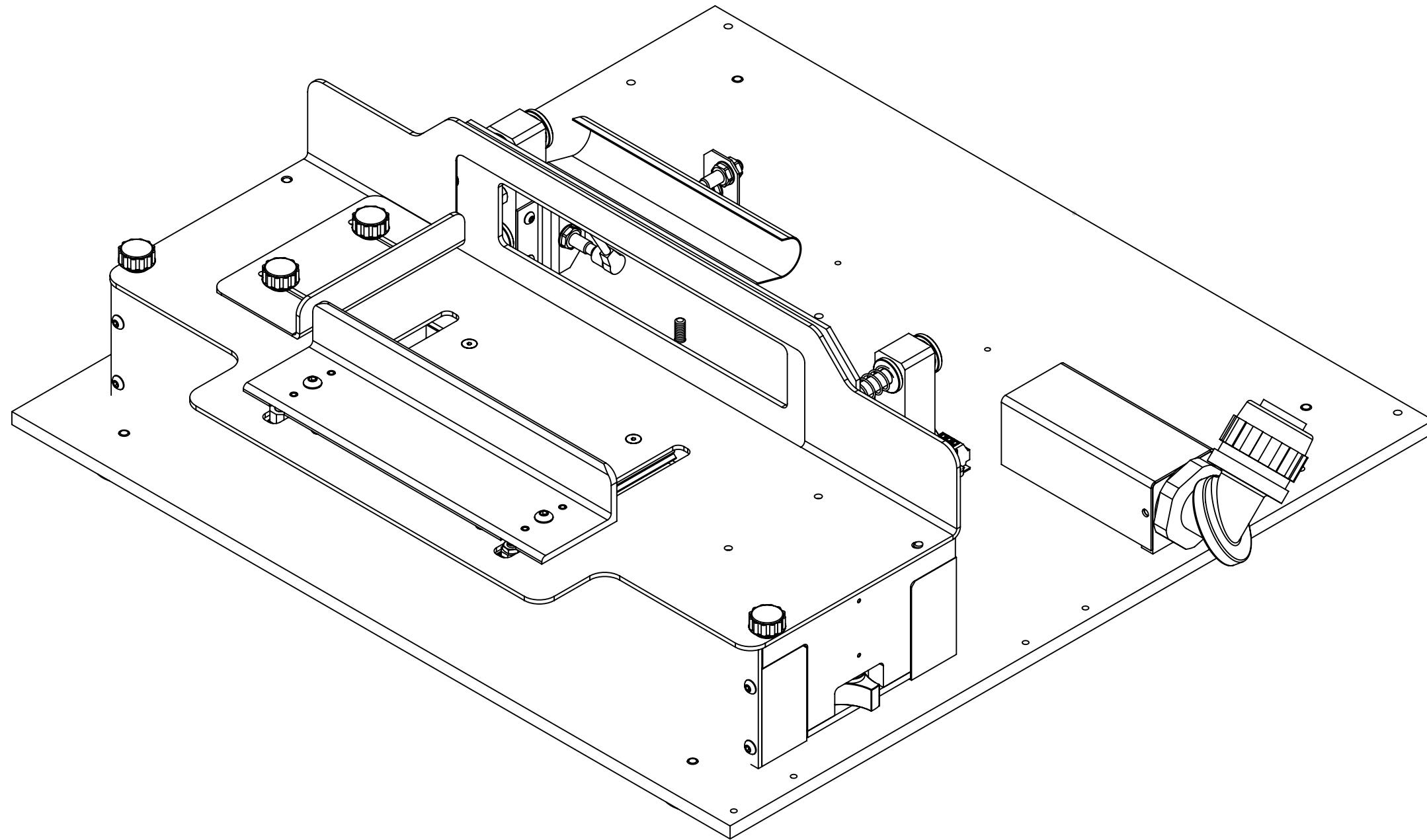
PRODUCT: MTS
SHEET: 1 OF 1

MEYERCORD
Tax Stamping Equipment

**MANUAL STAMP
MACHINE ASSEMBLY**

DESIGN: WBE DRAWN: 01/28/08
SCALE: 1:5 APPRD: DWG

MTS-02 **C**
DWG REV



60		1/4-20 JAM NUT	2
59		NYLON LOCK HEX NUT 10-32	2
58		M6 x 1 HEX JAM NUT	2
57		M3 x 10 SHCS	8
56		LOCK WASHER 1/4"	4
55		FHSCS 6-32 x 1/2" LG	8
54		FHSCS 10-32 x 1/2" LG	6
53		DOWEL PIN 1/4 x 1/2	2
52		8-32 x 3/8 FL HD SCR	6
51		8-32 BHCS	2
50		5/16-18 x 1.75 SHCS	1
49		5/16-18 X 1 3/4 FULL THD HH BOLT	2
48		3/8 HARDENED WASHER	4
47		3/16" X 1/2" DOWEL PIN	4
46		10-32 X 1/2 BUTTON HEAD SCR	11
45		1/4-20 x 3/4 HEX HD SCR	4
44		1/4-20 x 1/2 LG BHCS	2
43		#8-32 X 3/8 BUTT HD SCR	8
42	104703	1/4 LOC WASHER	16
41	105693	1/4-20 x 1" HEX HD SCR	16
40	196267	RUBBER FOOT	4
39	41124043	PROXIMITY SENSOR	3
38	41124047	RA FEMALE - STRAIGHT MALE	3
37	41132135	1" MULTI-POSITION FITTING	1
36	41135061	END PLATE	2
35	41135063	DBL TERMINAL BLOCK	3
34	41135072	TERMINAL	15
33	41178617	3/8 ID LINEAR BALL BEARING	4
32	41179118	CUSHIONED SPINDLE	2
31	41234032	3 ARM KNOB	2
30	41234033	PLASTIC KNOB w 10-32 THD	4
29	41242001	#10-32 SPRING PLUNGER	2
28	41242044	COMPRESSION SPRING	4
27	41249128	3/8 ID EPDM WASHER	4
26	41249129	FLAT WASHER	4
25	41249136	METRIC V-GROOVE TRACK ROLLER	2
24	41249137	METRIC V-GROOVE TRACK ROLLER	2
23	MTS-0502	SLIDE SUPPORT	2
22	MTS-0503	SWITCH MOUNTING PLATE	1
21	MTS-0504	SPRING PLATE	1
20	MTS-0507	COVER PLATE	1
19	MTS-0508	ADJUSTABLE STOP	1
18	MTS-0511	FRONT COVER	1
17	MTS-0516	PROX MOUNTING BRACKET	1
16	MTS-0520	BASE PLATE	1
15	MTS-0522	CONNECTING STRAP	2
14	MTS-0525	PUSH BAR	1
13	MTS-0527	SLIDE SPACER	1
12	MTS-0528	SLIDE SPACER	1
11	MTS-0529	RAIL MOUNTING PLATE	1
10	MTS-0530	TABLE END PLATE	2
9	MTS-0531	SUPPORT POST 1	2
8	MTS-0532	SUPPORT POST 2	2
7	MTS-0533	ADJUSTMENT LOC BAR	2
6	MTS-0537	TRACK ROLLER RAIL	2
5	MTS-0540	CONDUIT MTG PLATE	1
4	MTS-0541	WIRING COVER	1
3	MTS-0542	LINEAR SLIDE ASSY	2
2	MTS-0543	PAPER GUIDE	1
1	SSM-8602	GUIDE SHAFT	4
ITEM NO.	USIPN	DESCRIPTION	QTY

REV.	DATE	DESCRIPTION	APP
C	01/16/2009	ADD MTS-0522 & 0540 THRU 0543, OMIT MTS-0534 & 0535 ECN 09-1001	WBE

TOLERANCES
UNLESS OTHERWISE NOTED
.X = ±.05"
.XX = ±.015"
.XXX = ±.005"
.XXXX = ±.0005"
ANGLES = ±1/2°
FRACTIONS = ±1/64"

MATERIAL: SEE COMPONENTS
FINISH: NONE

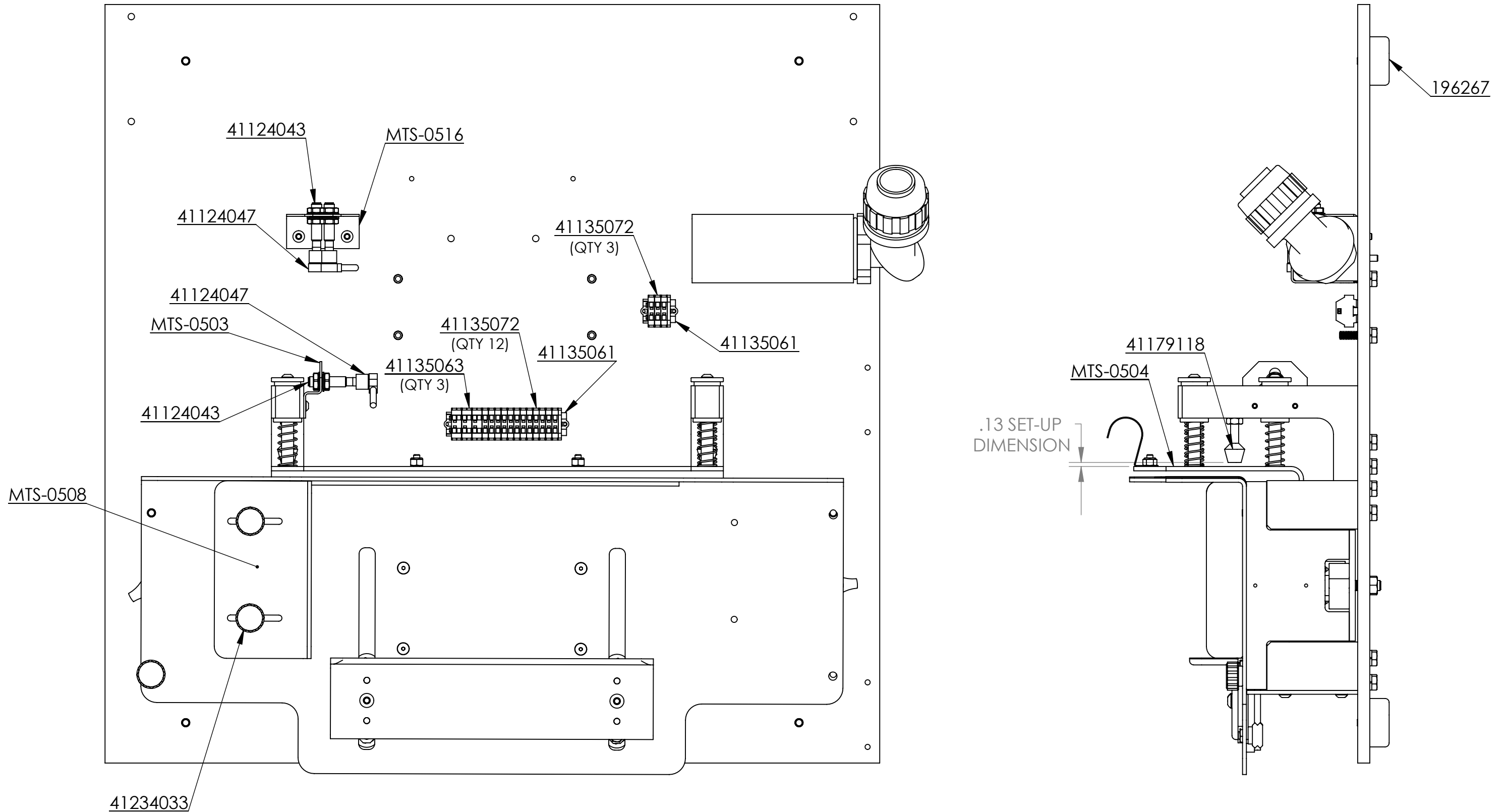
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REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: HTS
SHEET: 1 OF 3

 MEYERCORD
Tax Stamping Equipment

BASE & TABLE ASSY

DESIGN: WBE DRAWN: 01/28/08
SCALE: 1:3 APPRD: MTS-05 C
DWG REV



REV.	DATE	DESCRIPTION	APP
C	01/16/2009	ADD MTS-0522 & 0540 THRU 0543, OMIT MTS-0534 & 0535 ECN 09-1001	WBE

TOLERANCES
UNLESS OTHERWISE NOTED
.X = ±.05"
.XX = ±.015"
.XXX = ±.005"
.XXXX = ±.0005
ANGLES = ±1/2°
FRACTIONS = ±1/64"

MATERIAL:
SEE COMPONENTS

FINISH:
NONE

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED.
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: **MTS**
SHEET: 2 OF 3

 **MEYERCORD**
Tax Stamping Equipment

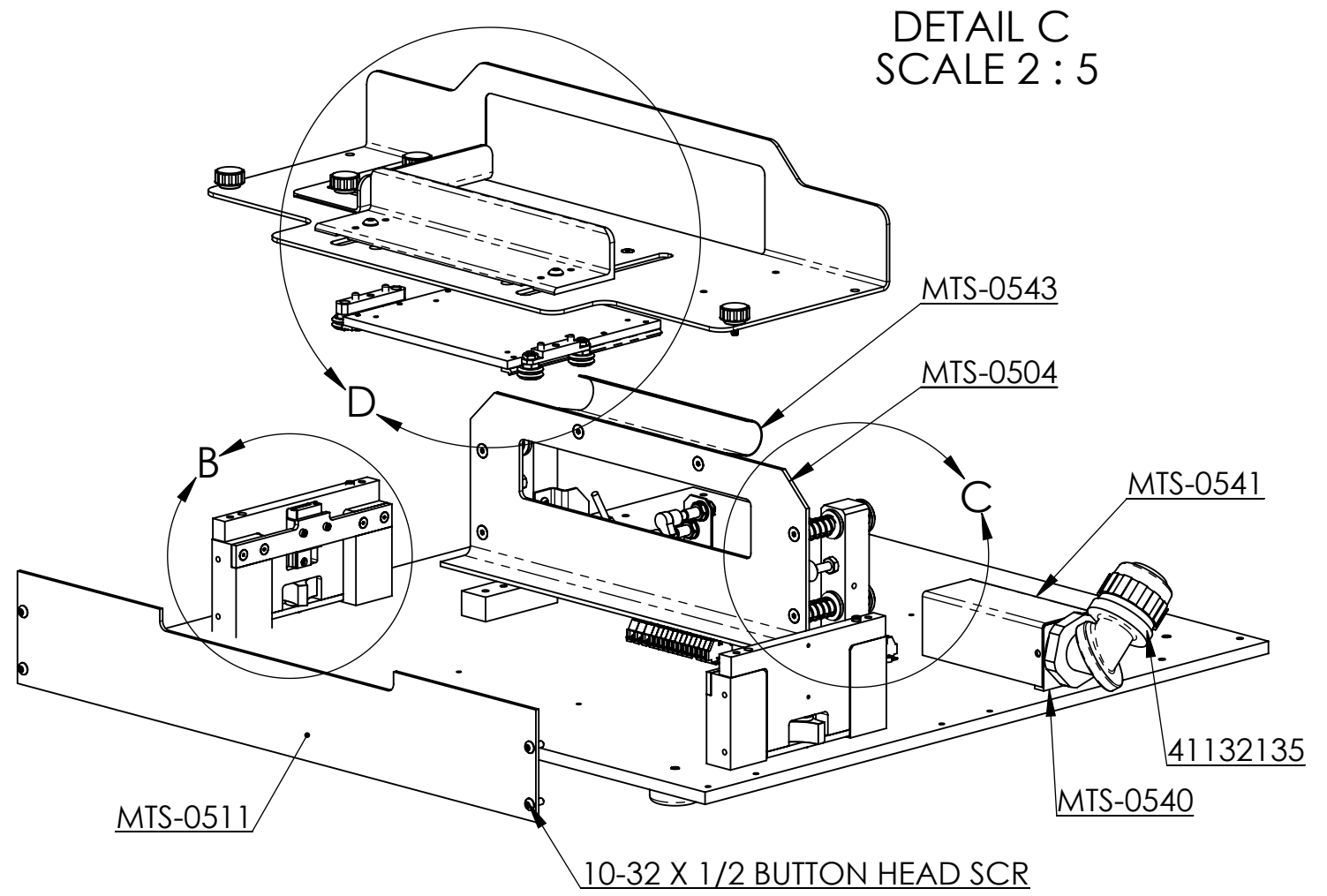
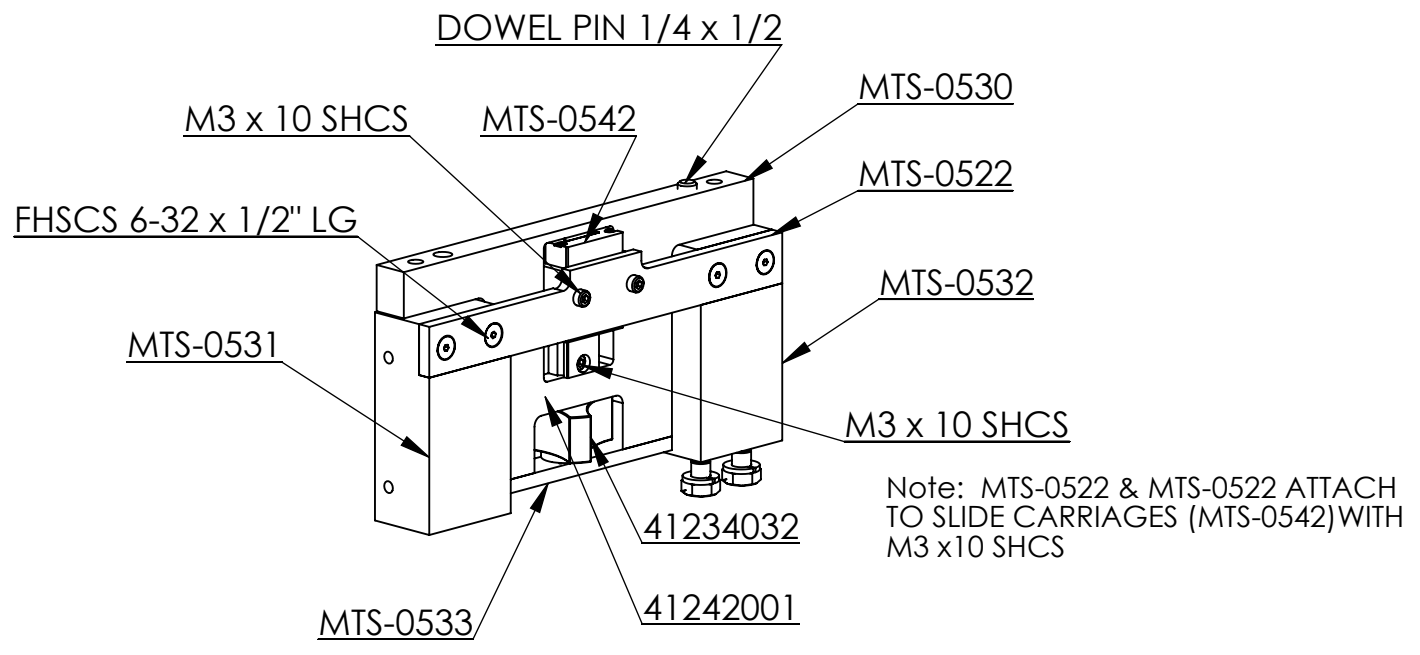
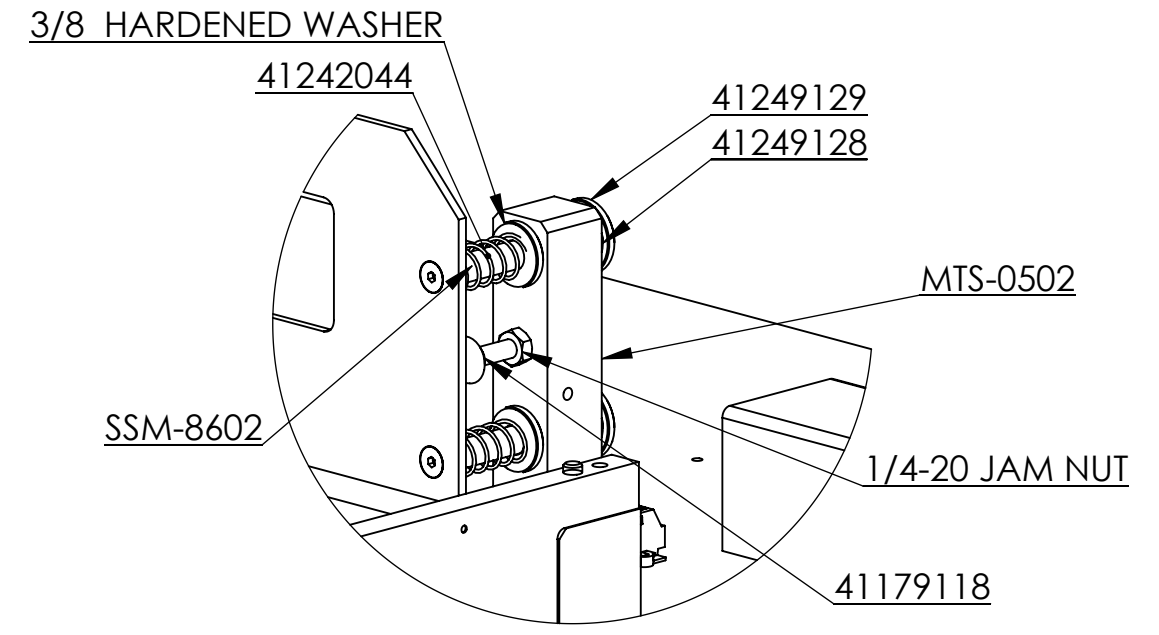
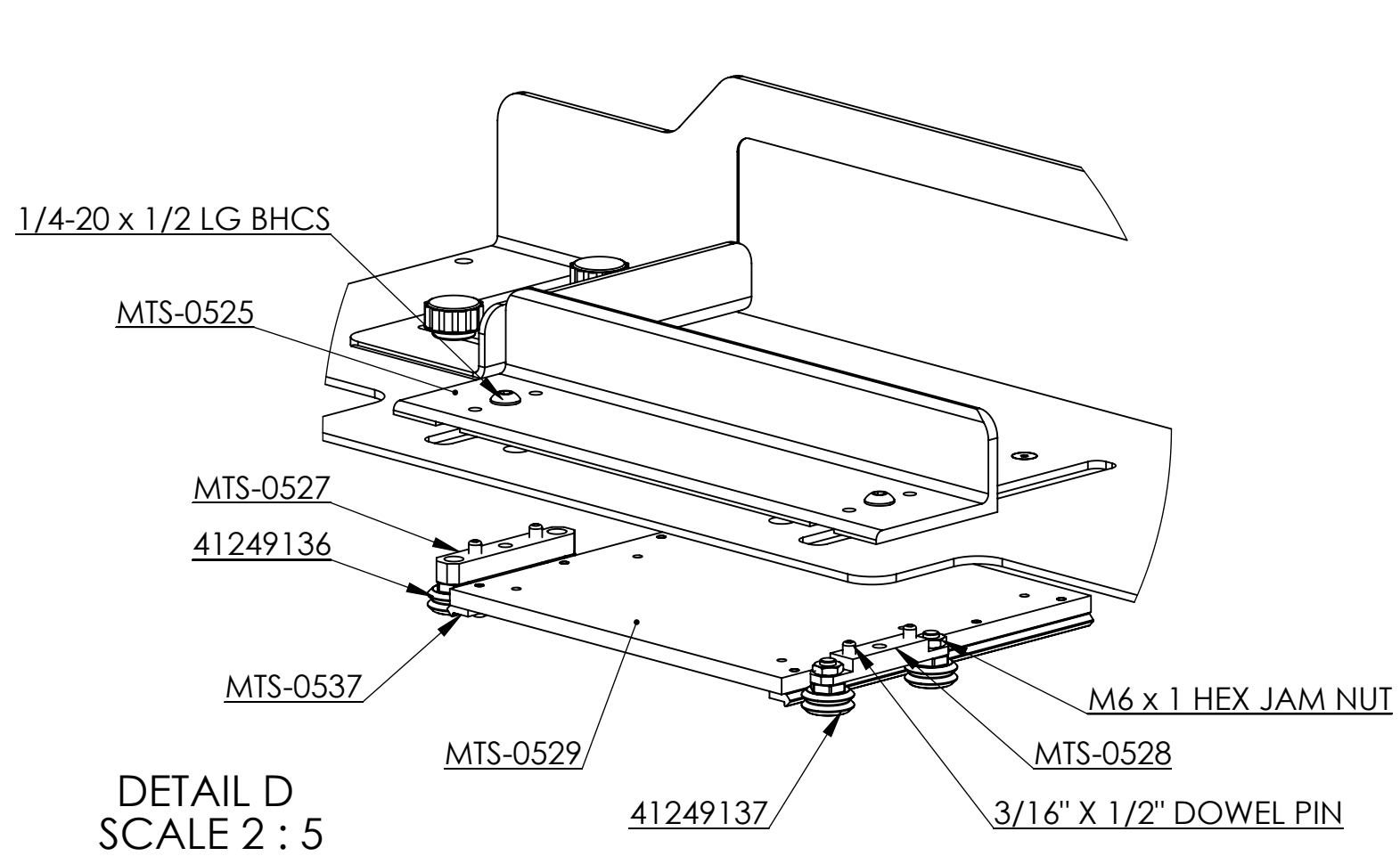
BASE & TABLE ASSY

DESIGN: WBE
SCALE: 1:3

DRAWN: 01/28/08
APPRD:

MTS-05
DWG

C
DWG REV



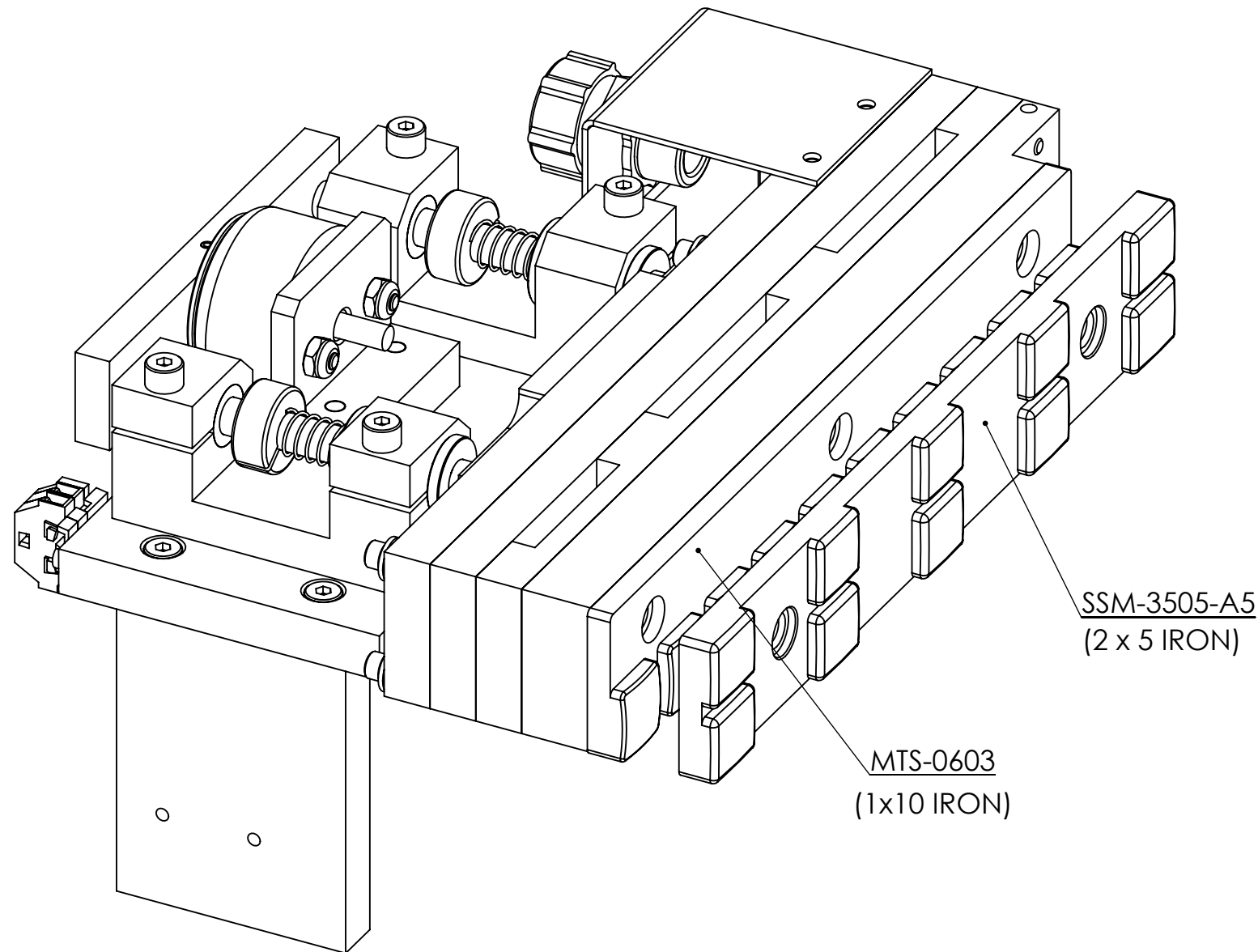
DETAIL B
SCALE 2 : 5

DETAIL C
SCALE 2 : 5

REV.	DATE	DESCRIPTION	APP
C	01/16/2009	ADD MTS-0522 & 0540 THRU 0543, OMIT MTS-0534 & 0535 ECN 09-1001	WBE

TOLERANCES UNLESS OTHERWISE NOTED .X = ±.05" .XX = ±.015" .XXX = ±.005" .XXXX = ±.0005 ANGLES = ±1/2° FRACTIONS = ±1/64"	MATERIAL: SEE COMPONENTS	PRODUCT: MTS
	FINISH: NONE	SHEET: 3 OF 3
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED. REMOVE ALL SHARP EDGES. CONFORMANCE: ASME Y14.5M-1994		MEYERCORD Tax Stamping Equipment

BASE & TABLE ASSY		MTS-05 C DWG REV
DESIGN: WBE	DRAWN: 01/28/08	
SCALE: 1:5	APPRD:	



36		1/8 x 1" SPRING PIN SLOTTED	1
35		FHSCS .25-20 x 3/4" LG	4
34		SOCKET HEAD CAP SCREW	2
33		SHCS 1/4-20 x 3/4" LG	12
32		3/8 HARDENED WASHER	2
31		SHCS #8-32 X 2.0" LG.	6
30		FLAT WASHER #8	6
29		SPRING LOCK WASHER #8	6
28		SHCS 10-32 x 3/4" LG	4
27		8-32 NYLON LOCKING HEX NUT	2
26	305308	500 W STRIP HEATER	1
25	749314	BRACKET, FLEXIBLE CONDUIT	1
24	41113015	THERMOCOUPLE PLUG	1
23	41114003	CERAMIC TERMINAL BLOCK	1
22	41132074	STRAIN RELIEF	1
21	41135061	END PLATE	1
20	41135072	TERMINAL	2
19	41173507	THERMOCOUPLE - TYPE J	1
18	41178617	3/8 ID LINEAR BALL BEARING	4
17	41241004	3/8 ID CLAMPING COLLAR	2
16	41242004	COMPRESSION SPRING	2
15	41249128	3/8 ID EPDM WASHER	2
14	MTS-0603	1 X 10 STAMP IRON	1
13	MTS-0608	IRON BASE	1
12	MTS-0620	SOLENOID DRIVE BLOCK	1
11	MTS-0621	SLIDE GUIDE BLOCK	2
10	MTS-0622	SOLENOID MOUNTING PLATE	1
9	MTS-0623	SOLENOID MOUNT SUPPORT	2
8	MTS-0624	STAMP HEAD ASSY MTG PLATE	1
7	MTS-0625	SOLENOID MTG BRKT	1
6	MTS-0627	LOW PROFILE SOLENOID	1
5	SSM-3501	STAMP COVER PLATE	1
4	SSM-3502	INSULATOR	1
3	SSM-3503	HEATER RETAINER	1
2	SSM-3505-A5	STAMP IRON REF #HS11428R4	1
1	SSM-8606	GUIDE SHAFT	2
ITEM NO.	USIPN	DESCRIPTION	QTY

B	01/16/2009	ADD 749314, 41135072 & 41135061 & SHT 2 ECN 09-1001 WBE	
REV.	DATE	DESCRIPTION	APP

TOLERANCES
UNLESS OTHERWISE NOTED
.X = ±.05"
.XX = ±.015"
.XXX = ±.005"
.XXXX = ±.0005"
ANGLES = ±1/2°
FRACTIONS = ±1/64"

MATERIAL:
SEE COMPONENTS
FINISH:
NONE

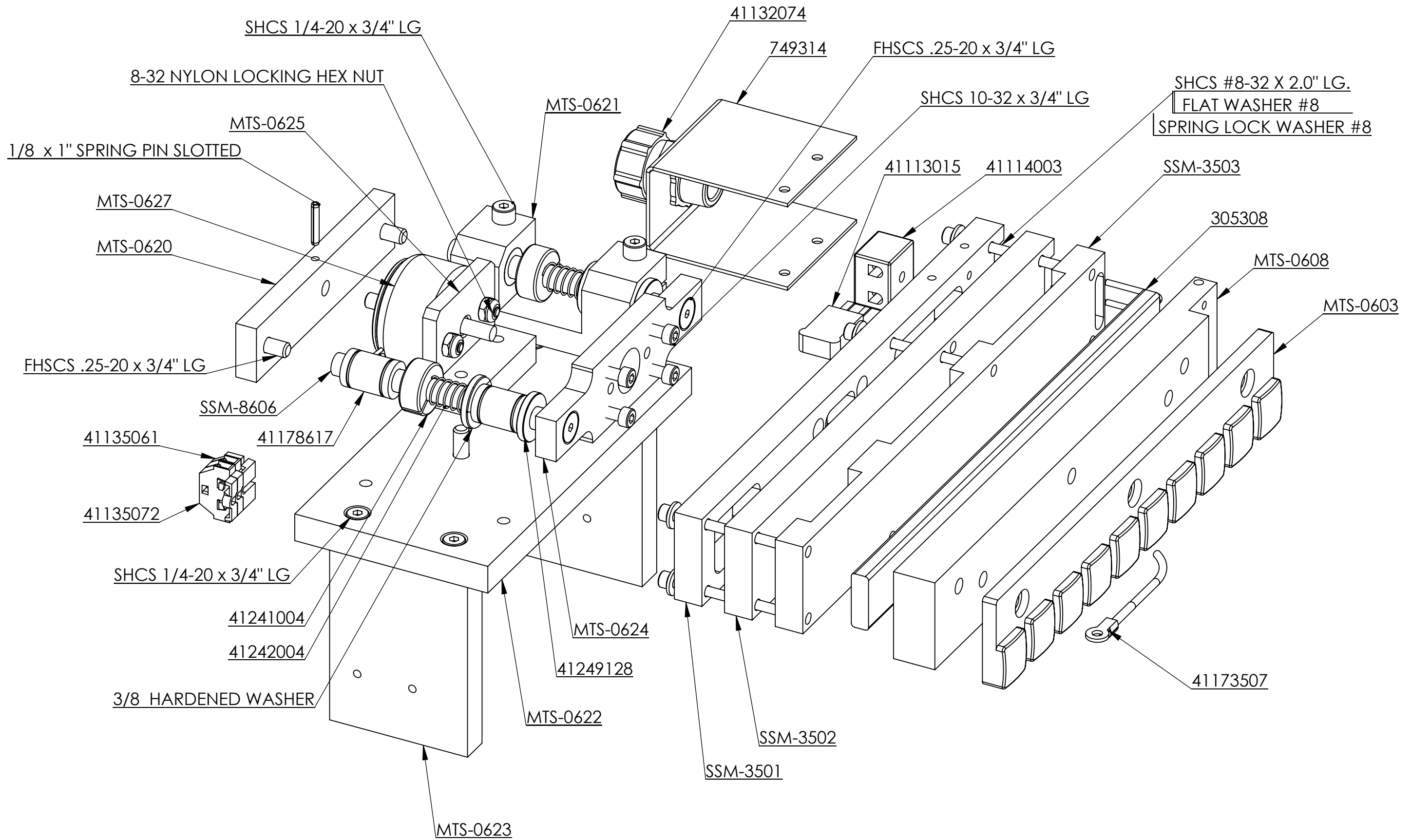
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED.
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: **MTS**
SHEET: 1 OF 2

 MEYERCORD
Tax Stamping Equipment

SOLENOID STAMP HEAD ASSEMBLY

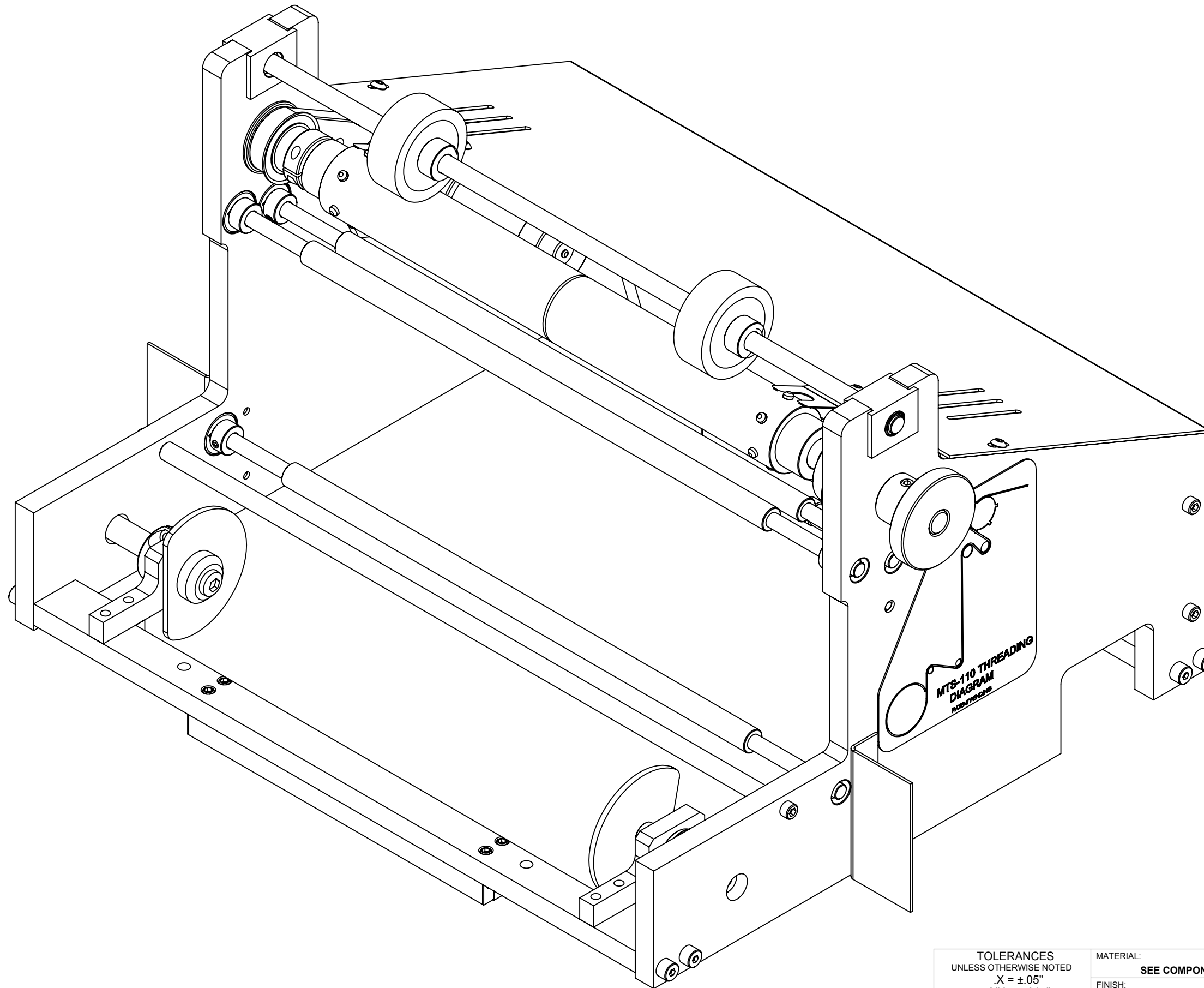
DESIGN: WBE DRAWN: 03/28/08
SCALE: 1:1.5 APPRD: **MTS-06** **B**
DWG DWG REV



TOLERANCES UNLESS OTHERWISE NOTED .X = ±.05" .XX = ±.015" .XXX = ±.005" .XXXX = ±.0005 ANGLES = ±1/2° FRACTIONS = ±1/64"	MATERIAL: SEE COMPONENTS	PRODUCT: MTS SHEET: 2 OF 2			
	FINISH: NONE	SOLENOID STAMP HEAD ASSEMBLY			
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED. REMOVE ALL SHARP EDGES. CONFORMANCE: ASME Y14.5M-1994		DESIGN: WBE SCALE: 1:1.5	DRAWN: 03/28/08 APPRD:	MTS-06 DWG	B DWG REV

REV.	DATE	DESCRIPTION	APP
B	01/16/2009	ADD 749314, 41135072 & 41135061 & SHT 2 ECN 09-1001	WBE

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65		SHCS 1/4-20 x 3/4" LG	8
64		SHCS #10-32 X .75" LG.	14
63		Screw.SHBH.1/4-20 x 1	1
62		LOCK WASHER 1/4"	1
61		FLAT WASHER 1/4"	2
60		8-32 x 3/4 BHCS	8
59		8-32 NYLON LOCKING HEX NUT	4
58		6-32 x 3/8 LG SHCS	8
57		10-32 X 1/2 BUTTON HEAD SCR	6
56		1/4 ID HARDENED WASHER	1
55		1/4-28 HEX NUT	1
54		1/4-20 x 1 1/4 BUTT HD CAP SCR	3
53		#8-32 X 3/8 BUTT HD SCR	4
52		# 6-32 x 3/8 BUTT HD SCR	2
51	108058	THRUST WASHER .25 x .63 x .03	1
50	108168	BALL BEARING	6
49	109543	SET SCR COLLAR 5/16 ID	5
48	162805	BRONZE FLANGE BEARING	2
47	173420	FEED PAWL ROLLER	1
46	177237	EXT RETAINER RING 1/4 ID	1
45	177259	EXT RETAINER RING 5/16 ID	1
44	177787	MACHINED GROOVED GUIDE ROLLER	1
43	177886	PLAIN STAMP GUIDE ROLLER.	2
42	179261	1/4-20 X 1/4 CUP SET SCR	1
41	182484	CARRIAGE SPACER	1
40	183155	FEED ROLL PAWL SPRING RETAINER	1
39	187753	THRUST WASHER .51 ID	1
38	188006	STAMP FEED ROLLER HAND WHEEL.	1
37	198764	EXTENSION SPRING	1
36	202790	ROLLER GUIDE ASSEMBLY	1
35	202867	PAWL FEED ASSEMBLY	1
34	202878	PEG ROLLER ASSEMBLY	1
33	744188	SPRING CORE HOLDER ASSY	1
32	744716	SHAFT	1
31	41041033	GEAR MOTOR	1
30	41124043	PROXIMITY SENSOR	1
29	41124047	RA FEMALE - STRAIGHT MALE	1
28	41201041	1/2 ID BEARING	2
27	41203019	BRONZE WASHER	1
26	41203033	1/2 ID THRUST WASHER	1
25	41204011	CAM FOLLOWER	1
24	41205005	CLUTCH AND BEARING	1
23	41206008	BALL SLIDE ASSEMBLY	2
22	41212009	TIMING BELT PULLEY	1
21	41215006	3/8 WIDE XL TIMING BELT	1
20	41241006	1/2" ID CLAMPING COLLAR	3
19	41242045	CONICAL SPRING	1
18	MTS-0701	LH SIDE SUPPORT	1
17	MTS-0702	RH SIDE SUPPORT	1
16	MTS-0703	FRONT SLIDE SUPPORT	1
15	MTS-0704	SUPPORT GUSSET	2
14	MTS-0705	BACK COVER	1
13	MTS-0706	BACK SLIDE SUPPORT	1
12	MTS-0709	PROXIMITY SWITCH TARGET	1
11	MTS-0710	GUARD PLATE	2
10	MTS-0711	14.5 DEG PRESURE ANGLE RACK	1
9	MTS-0712	MOTOR MTG PLATE	1
8	MTS-0714	MOTOR MOUNT SPACER	3
7	MTS-0715	SWITCH MOUNTING PLATE	1
6	MTS-0718	XL TIMING BELT PULLEY	1
5	MTS-0720	BEARING MTG PLATE	2
4	MTS-0722	RACK RISER	1
3	MTS-0723	STAMP ROLL STRIPPER PLATE	2
2	MTS-0725	ROLL HOLDER	1
1	MTS-0730	THREADING DIAGRAM	1
ITEM NO.	USIPN	DESCRIPTION	QTY

TOLERANCES
UNLESS OTHERWISE NOTED
.X = ±.05"
.XX = ±.015"
.XXX = ±.005"
.XXXX = ±.0005
ANGLES = ±1/2°
FRACTIONS = ±1/64"

MATERIAL:
SEE COMPONENTS
FINISH:
NONE

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED.
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: **MTS**
SHEET: **1 OF 4**

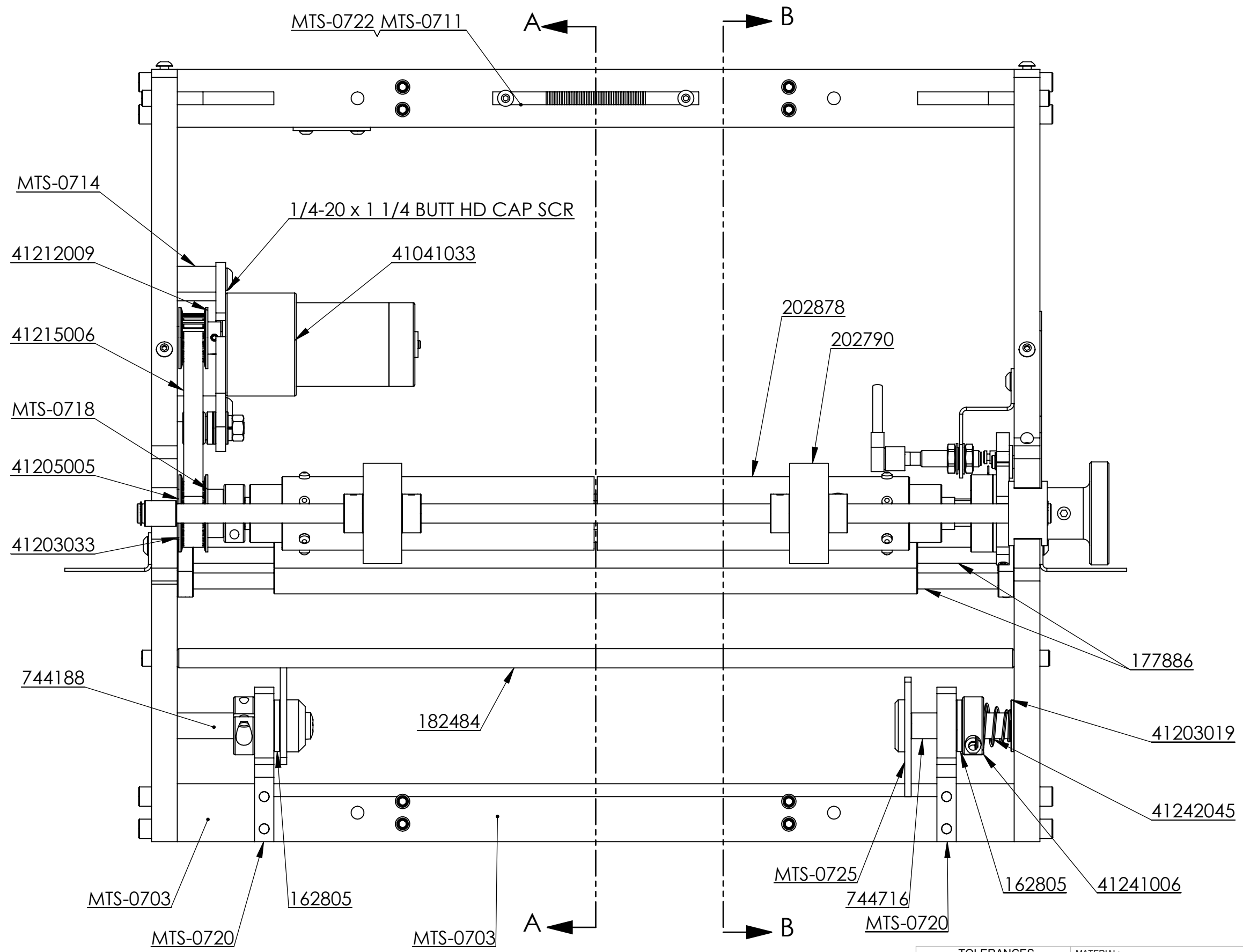
 **MEYERCORD**
Tax Stamping Equipment

CARRIAGE ASSEMBLY

DESIGN: WBE DRAWN: 01/28/08
SCALE: 1:2 APPRD: DWG **MTS-07** **C**

REV.	DATE	DESCRIPTION	APP
C	01/16/2009	OMIT MTS-0724 & 0721, ADD MTS-0730 ECN 09-1001	WBE

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DRAWING NOTES
 1 STAMP WITH PART NUMBER AND REVISION APPROX. WHERE SHOWN. FOR SMALLER PARTS, TAG WITH PART NUMBER.

TOLERANCES UNLESS OTHERWISE NOTED .X = ±.05" .XX = ±.015" .XXX = ±.005" .XXXX = ±.0005" ANGLES = ±1/2° FRACTIONS = ±1/64"	MATERIAL: SEE COMPONENTS
	FINISH: NONE
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED. REMOVE ALL SHARP EDGES. CONFORMANCE: ASME Y14.5M-1994	

PRODUCT:	MTS
SHEET:	2 OF 4

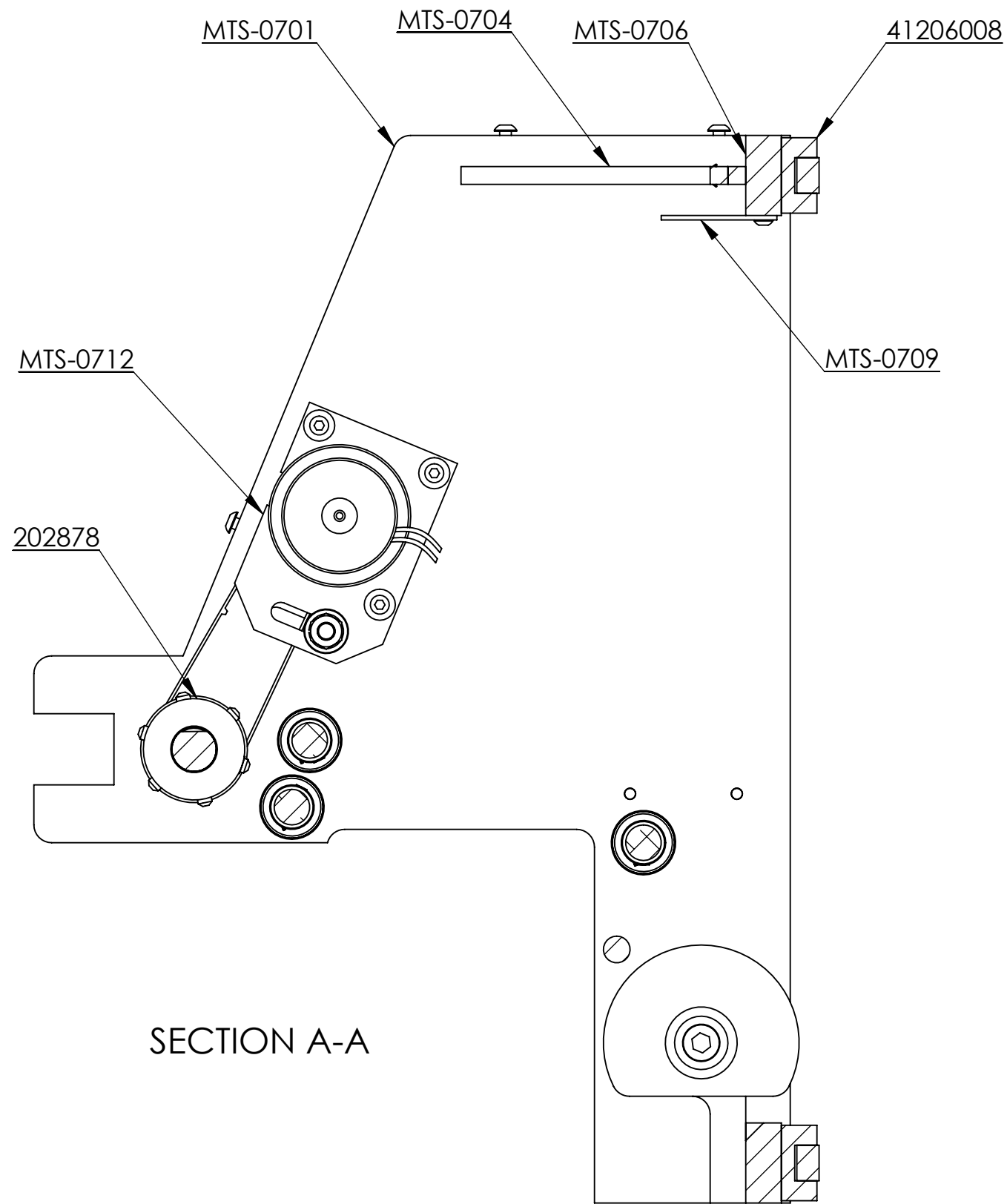


CARRIAGE ASSEMBLY

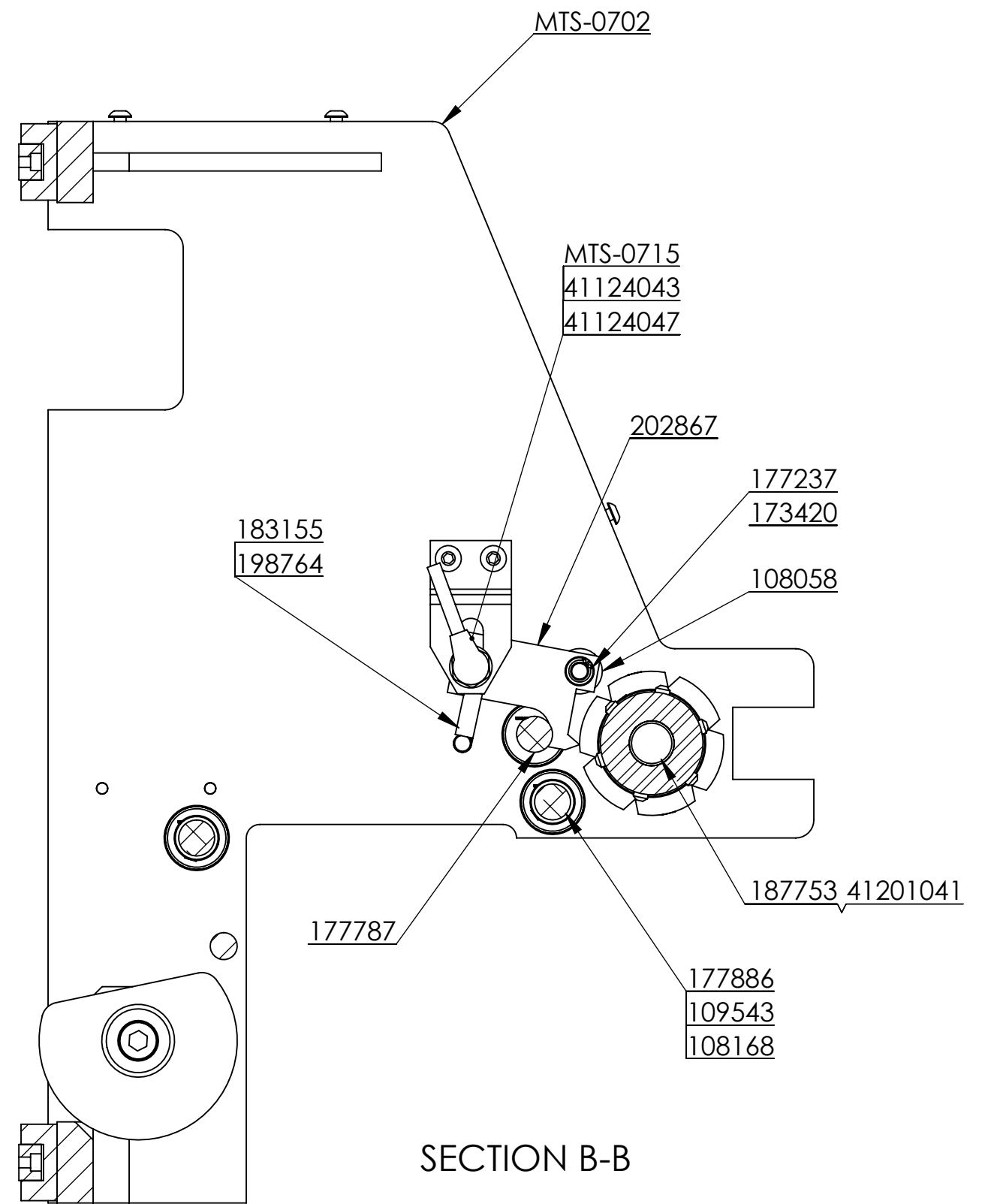
C	01/16/2009	OMIT MTS-0724 & 0721, ADD MTS-0730 ECN 09-1001	WBE
REV.	DATE	DESCRIPTION	APP

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DESIGN:	WBE	DRAWN:	01/28/08	MTS-07 DWG	C DWG REV
SCALE:	1:2	APPRD:			



SECTION A-A



SECTION B-B

REV.	DATE	DESCRIPTION	APP
C	01/16/2009	OMIT MTS-0724 & 0721, ADD MTS-0730 ECN 09-1001	WBE

TOLERANCES
UNLESS OTHERWISE NOTED
.X = ±.05"
.XX = ±.015"
.XXX = ±.005"
.XXXX = ±.0005
ANGLES = ±1/2°
FRACTIONS = ±1/64"

MATERIAL:
SEE COMPONENTS

FINISH:
NONE

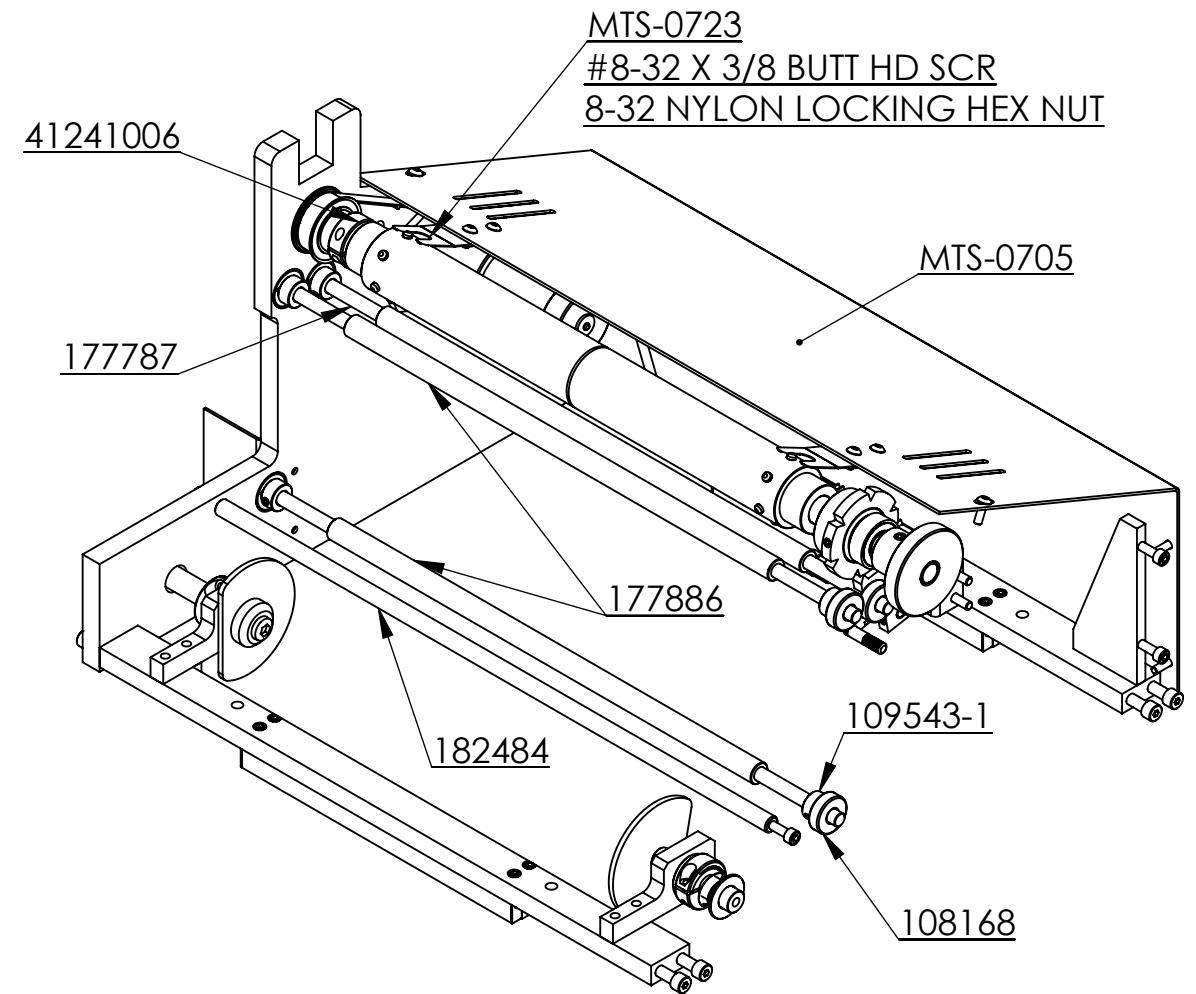
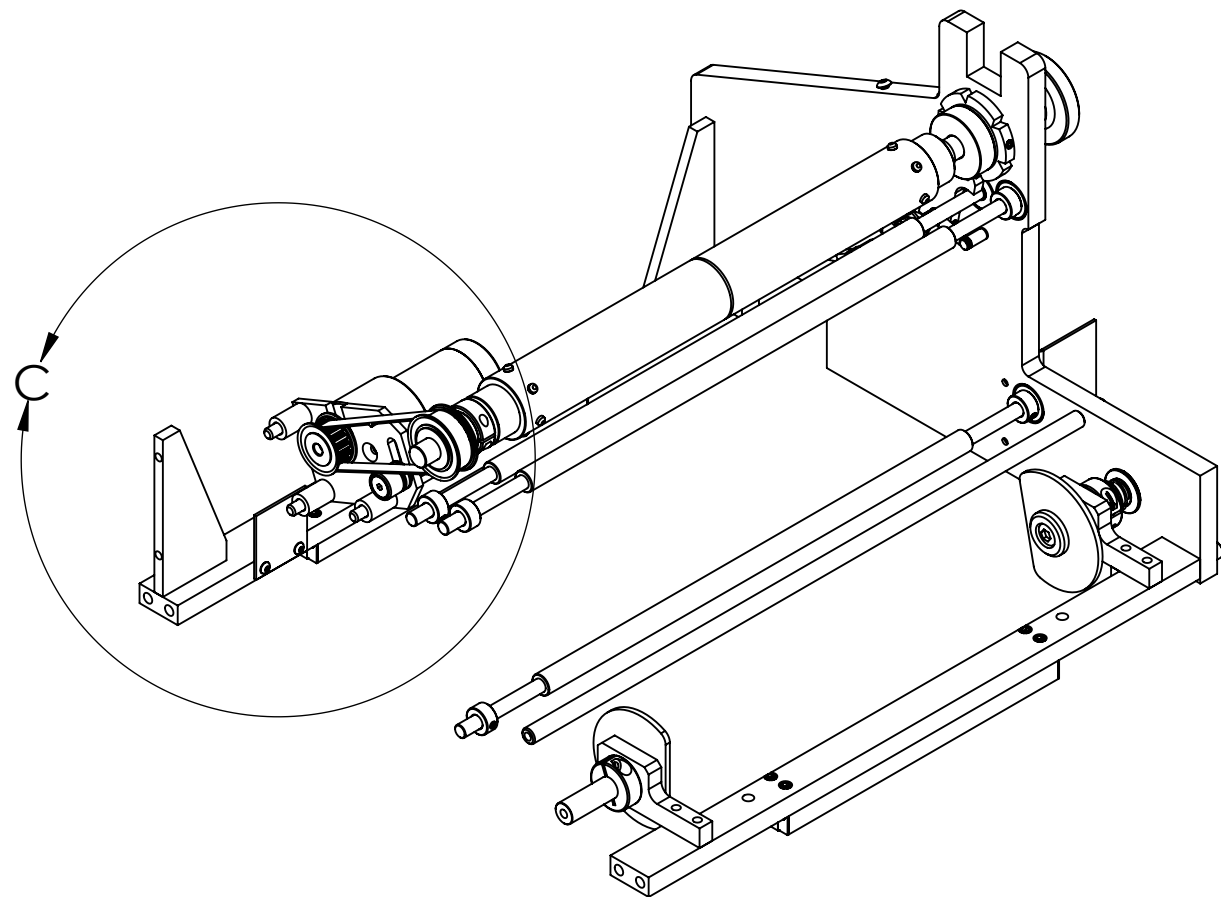
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED.
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: MTS
SHEET: 3 OF 4

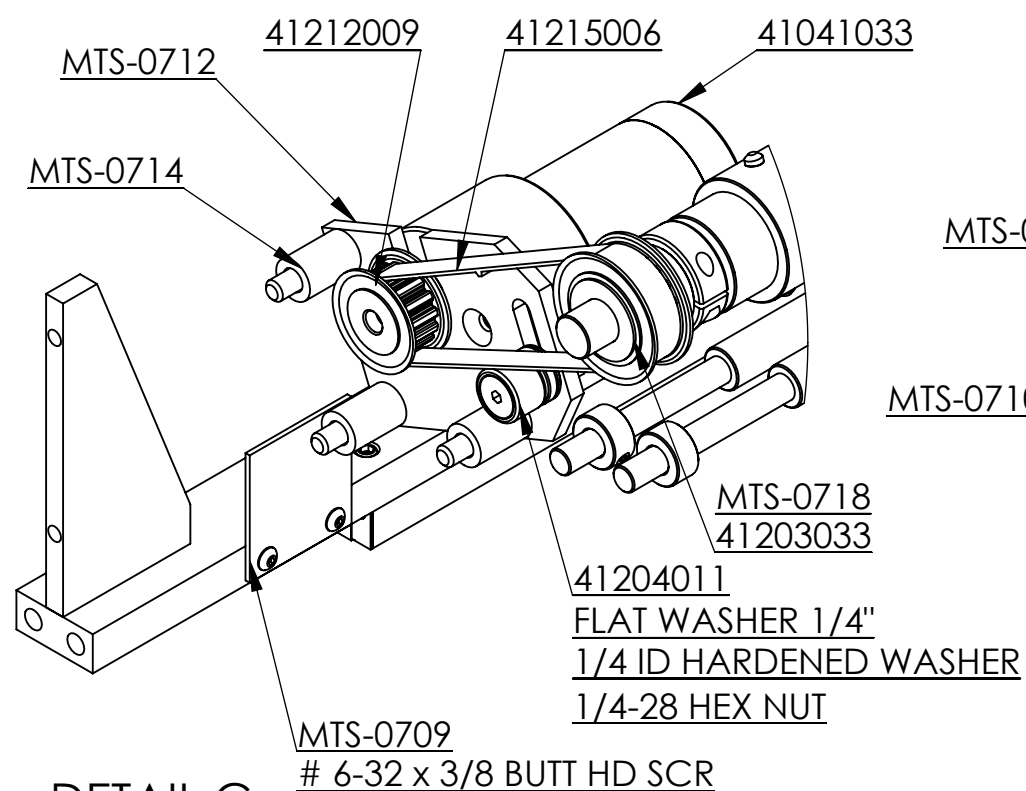
 **MEYERCORD**
Tax Stamping Equipment

CARRIAGE ASSEMBLY

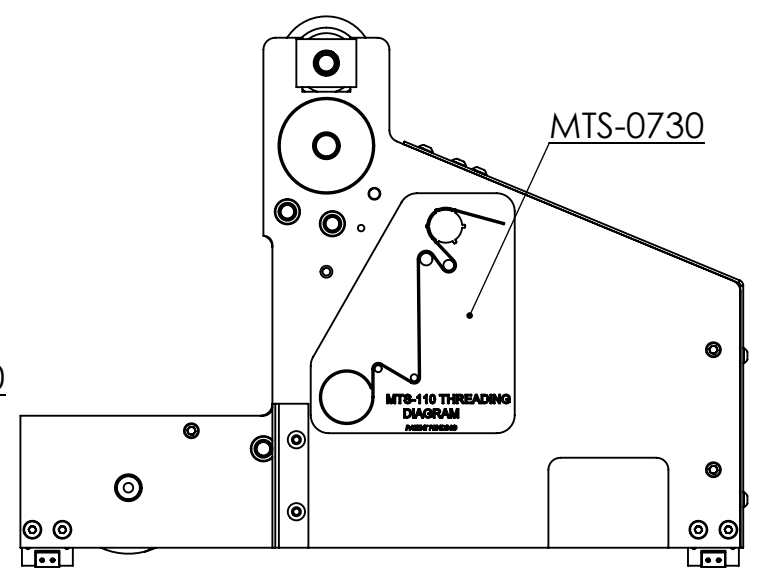
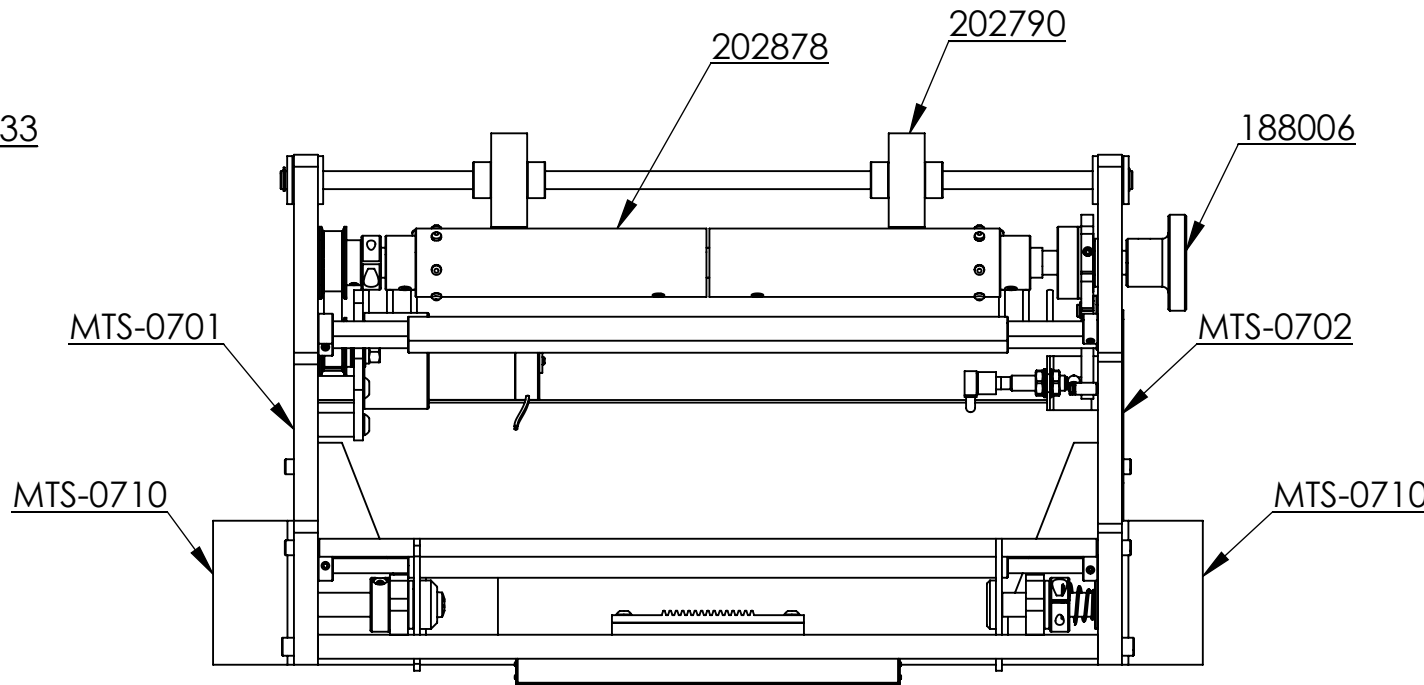
DESIGN: WBE DRAWN: 01/28/08
SCALE: 1:2 APPRD: **MTS-07** **C**
DWG REV



MTS-0723
#8-32 X 3/8 BUTT HD SCR
8-32 NYLON LOCKING HEX NUT



41204011
FLAT WASHER 1/4"
1/4 ID HARDENED WASHER
1/4-28 HEX NUT



DETAIL C
SCALE 1 : 2

REV.	DATE	DESCRIPTION	APP
C	01/16/2009	OMIT MTS-0724 & 0721, ADD MTS-0730 ECN 09-1001	WBE
			APP

TOLERANCES
UNLESS OTHERWISE NOTED
.X = ±.05"
.XX = ±.015"
.XXX = ±.005"
.XXXX = ±.0005
ANGLES = ±1/2°
FRACTIONS = ±1/64"

MATERIAL:
SEE COMPONENTS

FINISH:
NONE

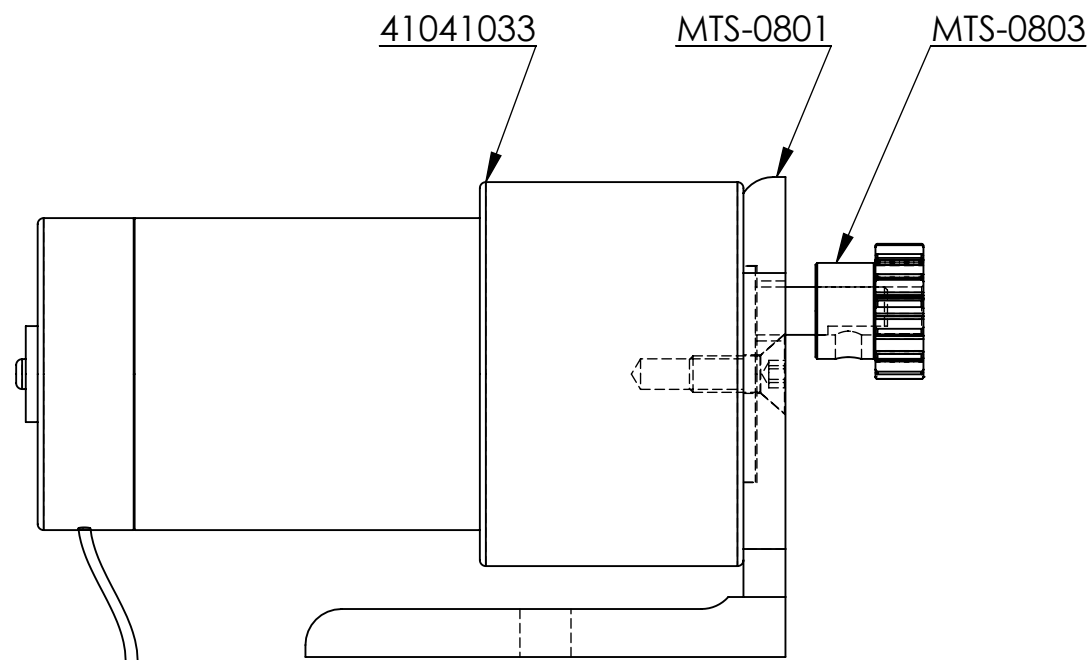
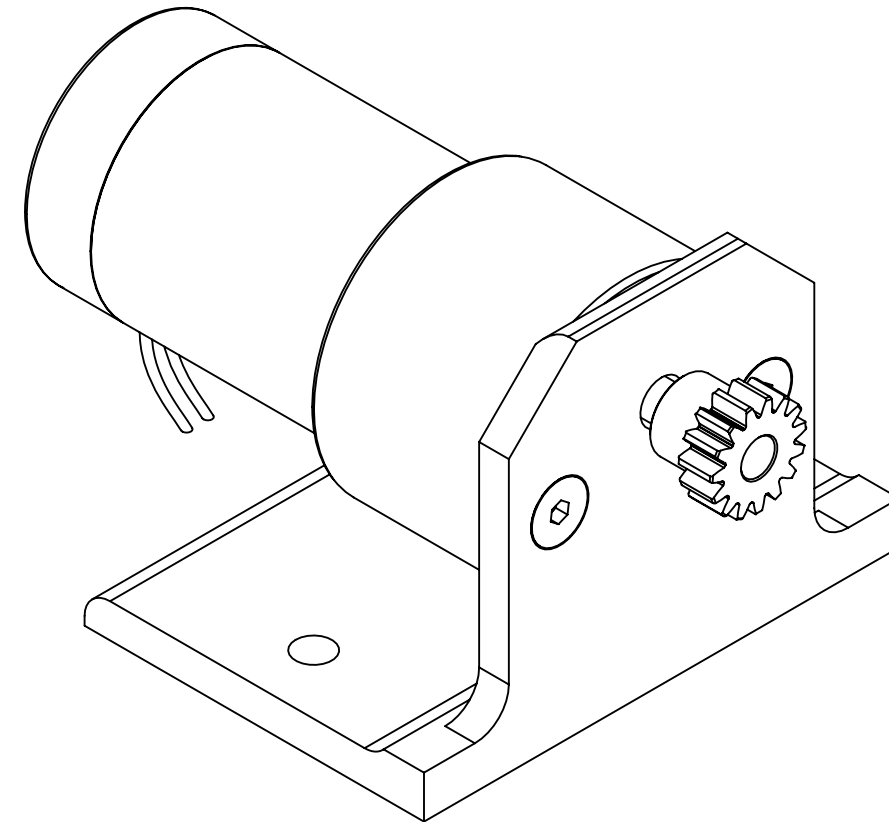
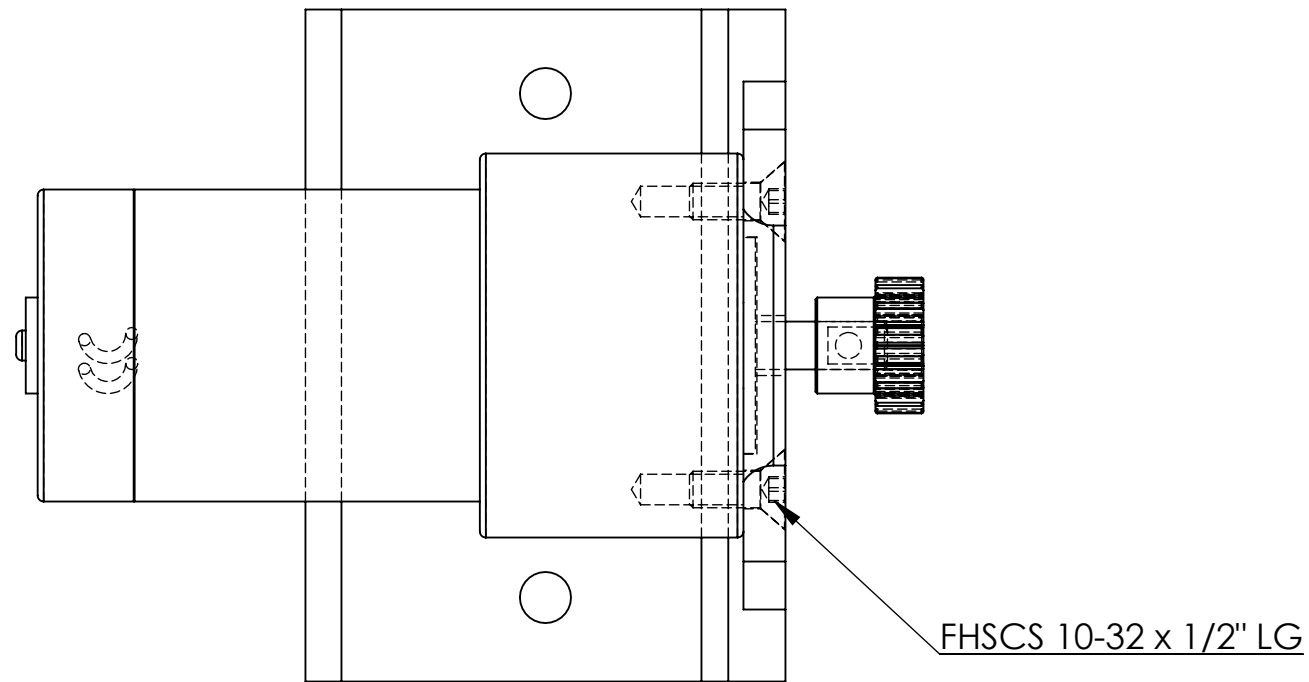
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED.
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: MTS
SHEET: 4 OF 4

 MEYERCORD
Tax Stamping Equipment

CARRIAGE ASSEMBLY

DESIGN: WBE DRAWN: 01/28/08
SCALE: 1:4 APPRD: MTS-07
DWG REV: C



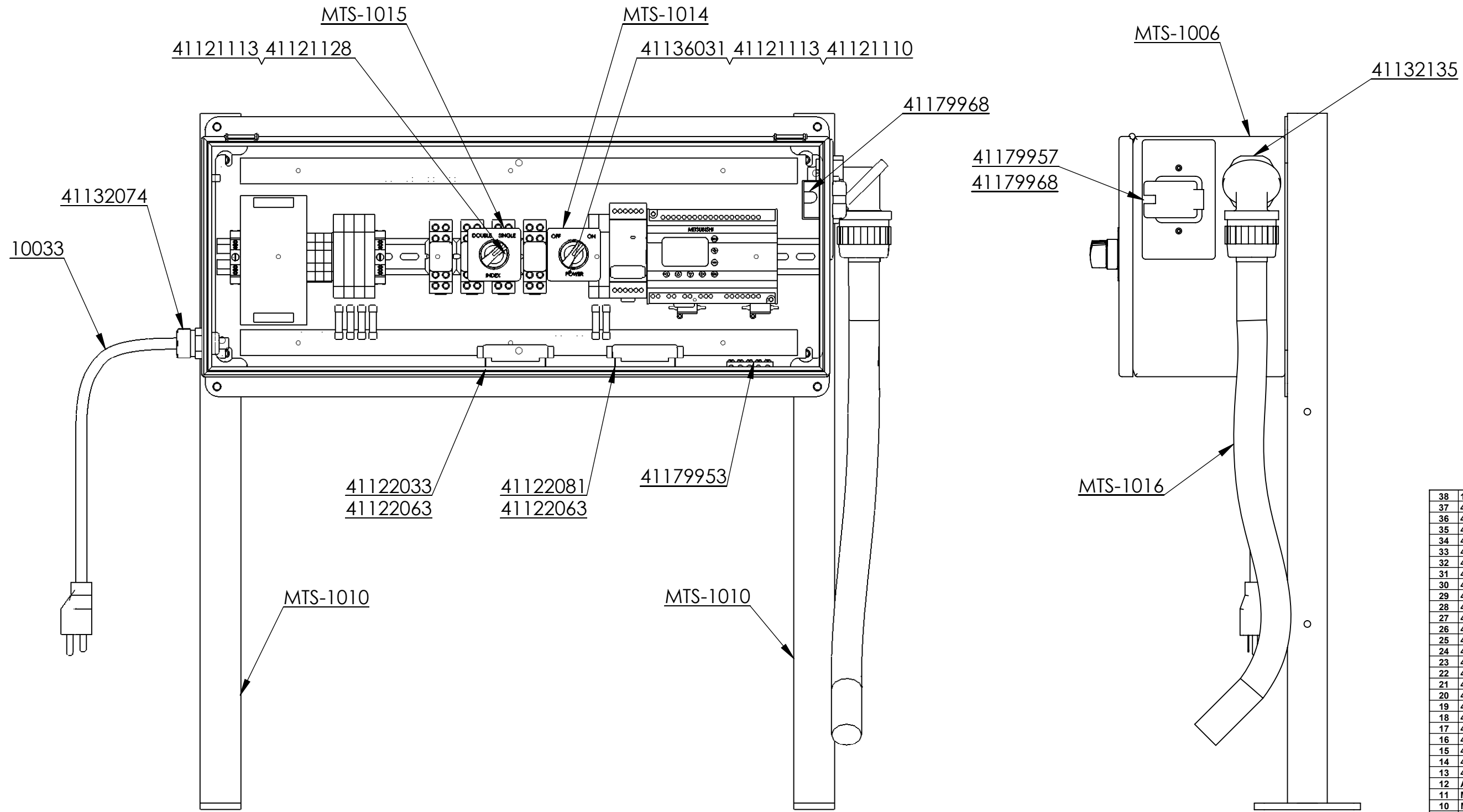
4		FHSCS 10-32 x 1/2" LG	2
3	41041033	GEAR MOTOR	1
2	MTS-0801	MOTOR MOUNTING BRACKET	1
1	MTS-0803	SPUR GEAR	1
ITEM NO.	USIPN	DESCRIPTION	QTY

TOLERANCES UNLESS OTHERWISE NOTED .X = ±.05" .XX = ±.015" .XXX = ±.005" .XXXX = ±.0005" ANGLES = ±1/2° FRACTIONS = ±1/64"		MATERIAL: SEE COMPONENT DWGS	PRODUCT: MTS SHEET: 1 OF 1
		FINISH: NONE	
		ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED. REMOVE ALL SHARP EDGES. CONFORMANCE: ASME Y14.5M-1994	

A	09/11/2008	UPDATE ASSEMBLY TO REFLECT COMPONENT CHANGES ECN 08-1142	WBE
REV.	DATE	DESCRIPTION	APP

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DESIGN: WBE	DRAWN: 03/28/08	MTS-08 DWG	A DWG REV
SCALE: 1:1	APPD:		



ITEM NO.	USIPN	DESCRIPTION	QTY
38	10033	13A POWER CORD	1
37	41101056	ALPHA SERIES PLC	1
36	41101057	THERMOCOUPLE INPUT MODULE	1
35	41102060	10 WATT, 0.5 OHM RESISTOR	2
34	41121110	GREEN POWER SELECTOR SWITCH	1
33	41121113	SWITCH CONTACTOR BASE	2
32	41121128	BLACK SELECTOR SWITCH	1
31	41122025	CONTROL RELAY	4
30	41122033	HEAT SOLID STATE RELAY	1
29	41122059	RELAY BASE	4
28	41122063	RELAY COVER	2
27	41122081	SOLID STATE RELAY	1
26	41132074	STRAIN RELIEF	1
25	41132135	1" MULTI-POSITION FITTING	1
24	41135050	TERMINAL BLOCK (5MM)	7
23	41135054	FUSE BLOCK	6
22	41135056	TERMINAL BLOCK (6mm)	3
21	41135060	END STOP	3
20	41135083	TERMINAL BLOCK END PLATE	1
19	41135084	TERMINAL BLOCK END PLATE	1
18	41136031	SELECTOR SWITCH LED	1
17	41152011	POWER SUPPLY (24V dc) 5A	1
16	41179953	5 HOLE GROUND BAR	1
15	41179957	ELECTRICAL BOX COVER	1
14	41179968	15 A 125V SINGLE PLUG RECPT	1
13	41249131	MALE FEMALE STANDOFF	2
12	AGC-1	FAST-ACTING FUSE	1
11	MDA-10	TIME-DELAY FUSE	1
10	MDA-4	TIME-DELAY FUSE	1
9	MDA-5	TIME-DELAY FUSE	3
8	MTS-1006	ELECTRICAL ENCLOSURE	1
7	MTS-1007	ENCLOSURE PANEL	1
6	MTS-1008	GREY PVC WIRE DUCT	2
5	MTS-1009	22.75 LG DIN RAIL	1
4	MTS-1010	ELEC ENCLOSURE SUPPORT	2
3	MTS-1014	POWER LABEL	1
2	MTS-1015	SELECTOR LABEL	1
1	MTS-1016	1" FLEXIBLE CONDUIT(41137002)	1

TOLERANCES
UNLESS OTHERWISE NOTED
.X = ±.05"
.XX = ±.015"
.XXX = ±.005"
.XXXX = ±.0005
ANGLES = ±1/2°
FRACTIONS = ±1/64"

MATERIAL:
FINISH:

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED.
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: **MTS**
SHEET: 1 OF 2

MEYERCORD
Tax Stamping Equipment

ELECTRICAL PANEL ASSY

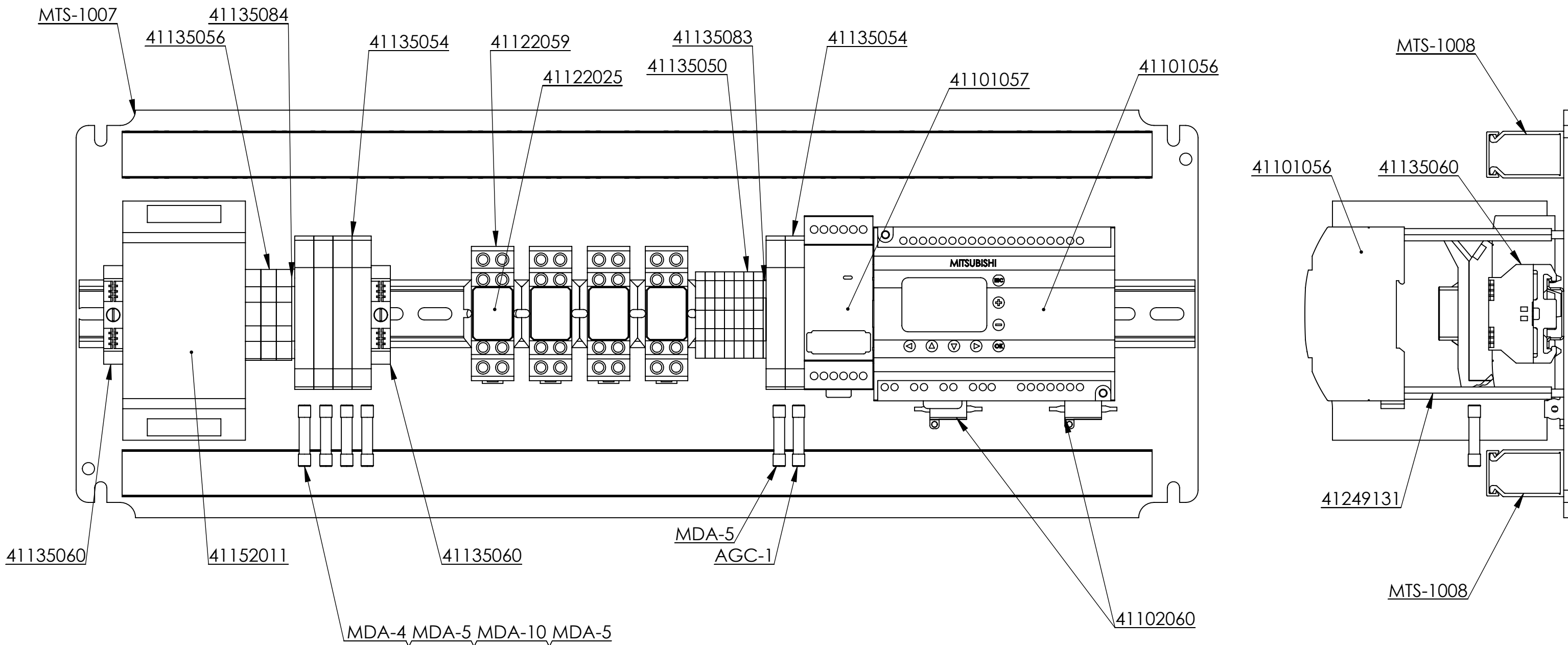
REV.	DATE	DESCRIPTION	APP
B	01/16/2009	UPDATE COMPONENTS & LAYOUT ECN 09-1001	WBE

DESIGN: WBE
SCALE: 1:4

DRAWN: 04/07/08
APPRD:

MTS-100
DWG

B
DWG REV



PANEL LAYOUT

REV.	DATE	DESCRIPTION	APP
B	01/16/2009	UPDATE COMPONENTS & LAYOUT ECN 09-1001	WBE

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.XXX = ±.005"
.XXXX = ±.0005"
ANGLES = ±1/2°
FRACTIONS = ±1/64"

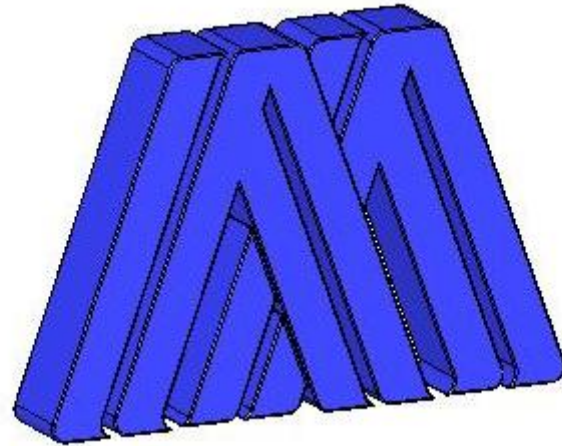
MATERIAL:

FINISH:

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED.
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: MTS			
SHEET: 2 OF 2			
ELECTRICAL PANEL ASSY			
DESIGN: WBE	DRAWN: 04/07/08	MTS-100	B
SCALE: 1:2	APPRD:		

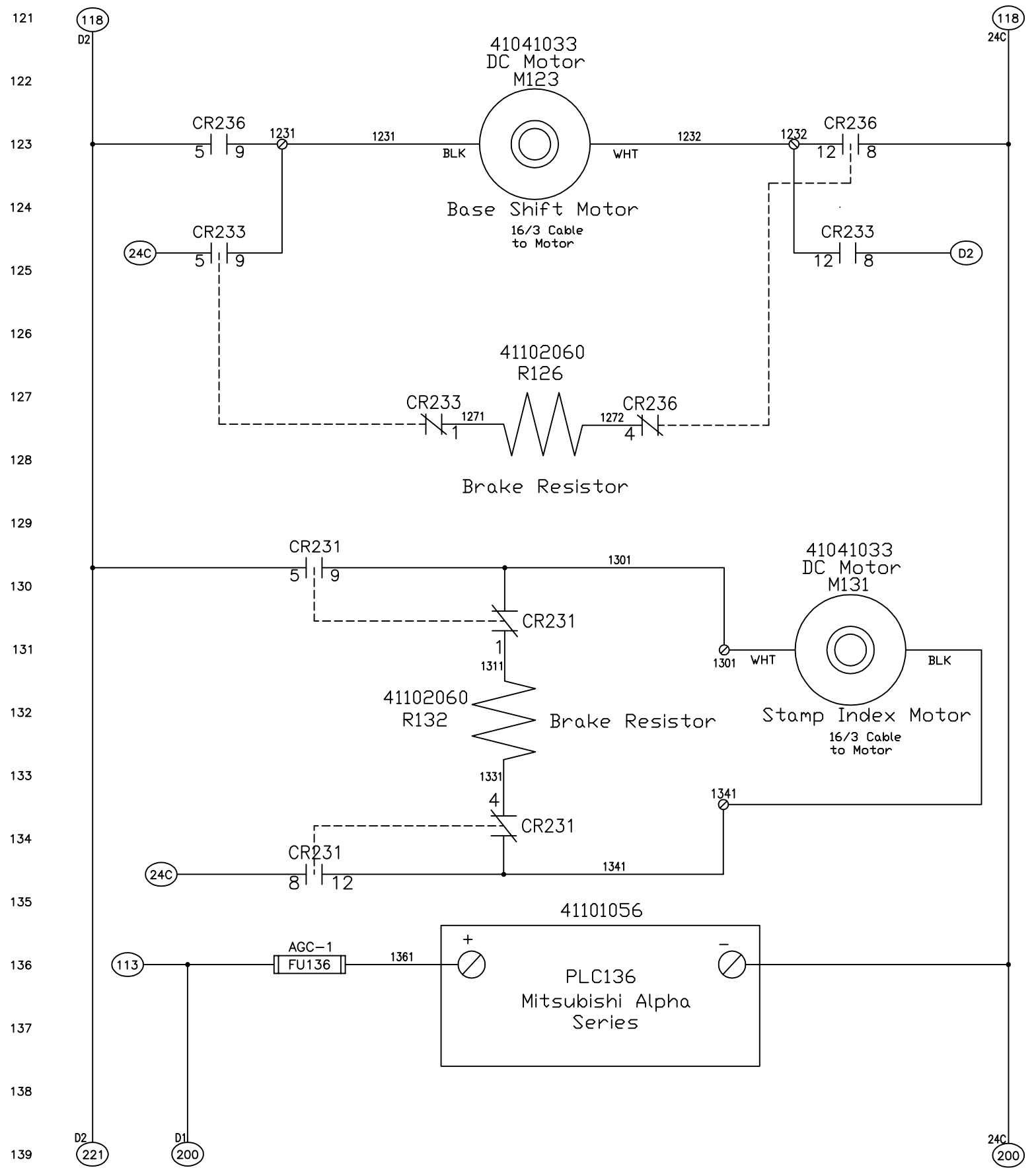
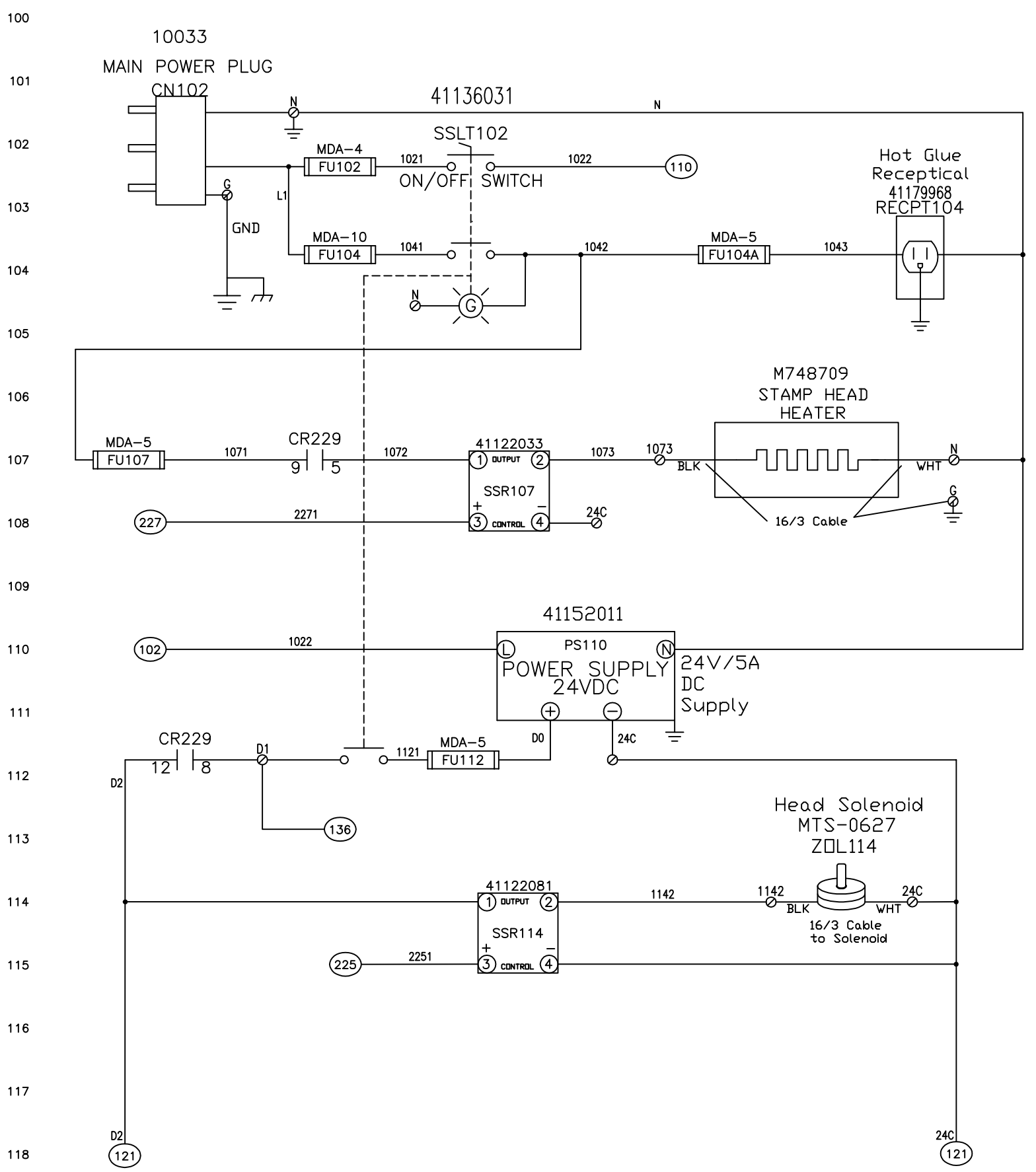
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**MEYERCORD TAX STAMPING
EQUIPMENT**

Manufactured by United Silicone an ITW company

Electrical Drawings
(Attachment 2)

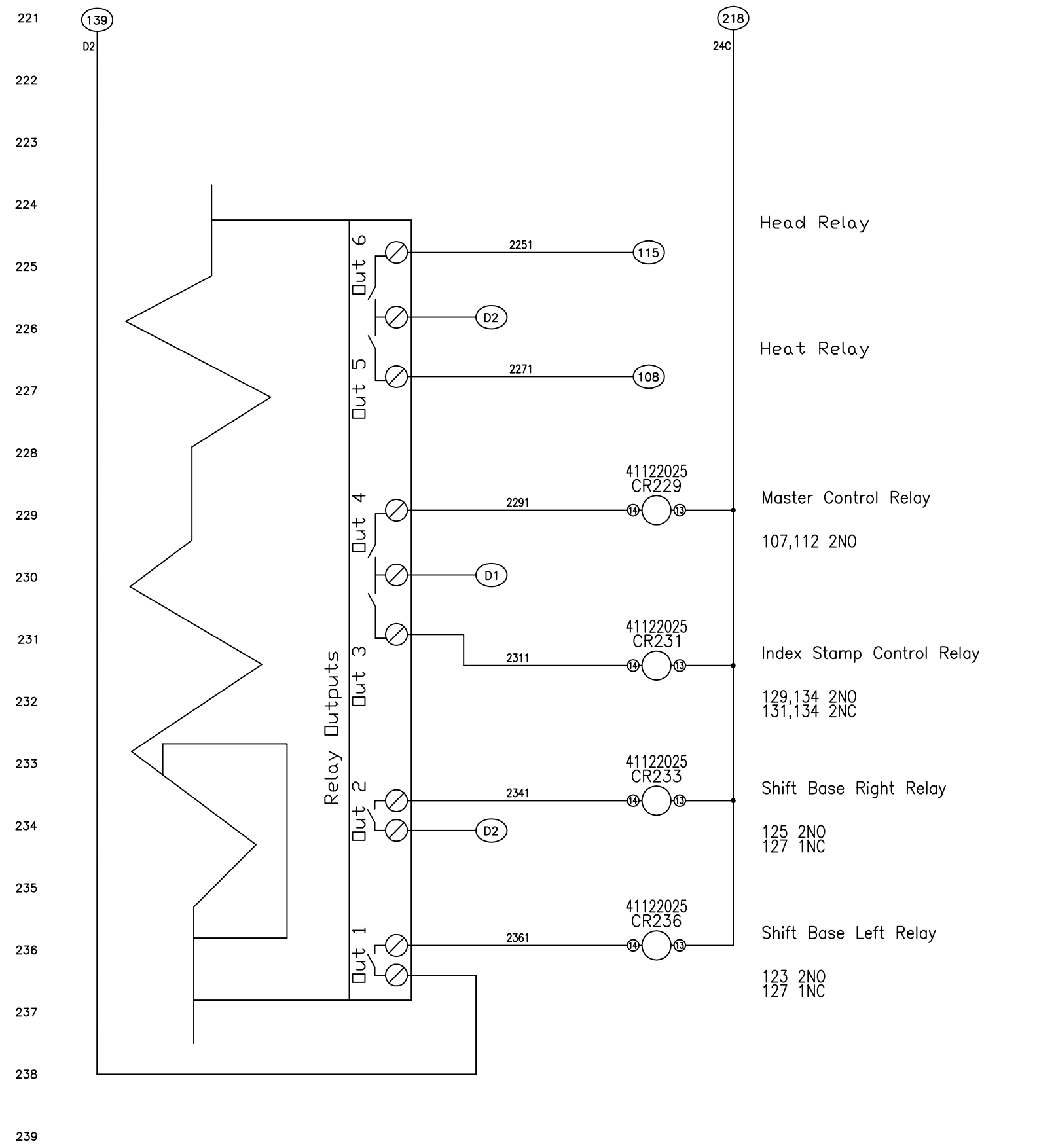
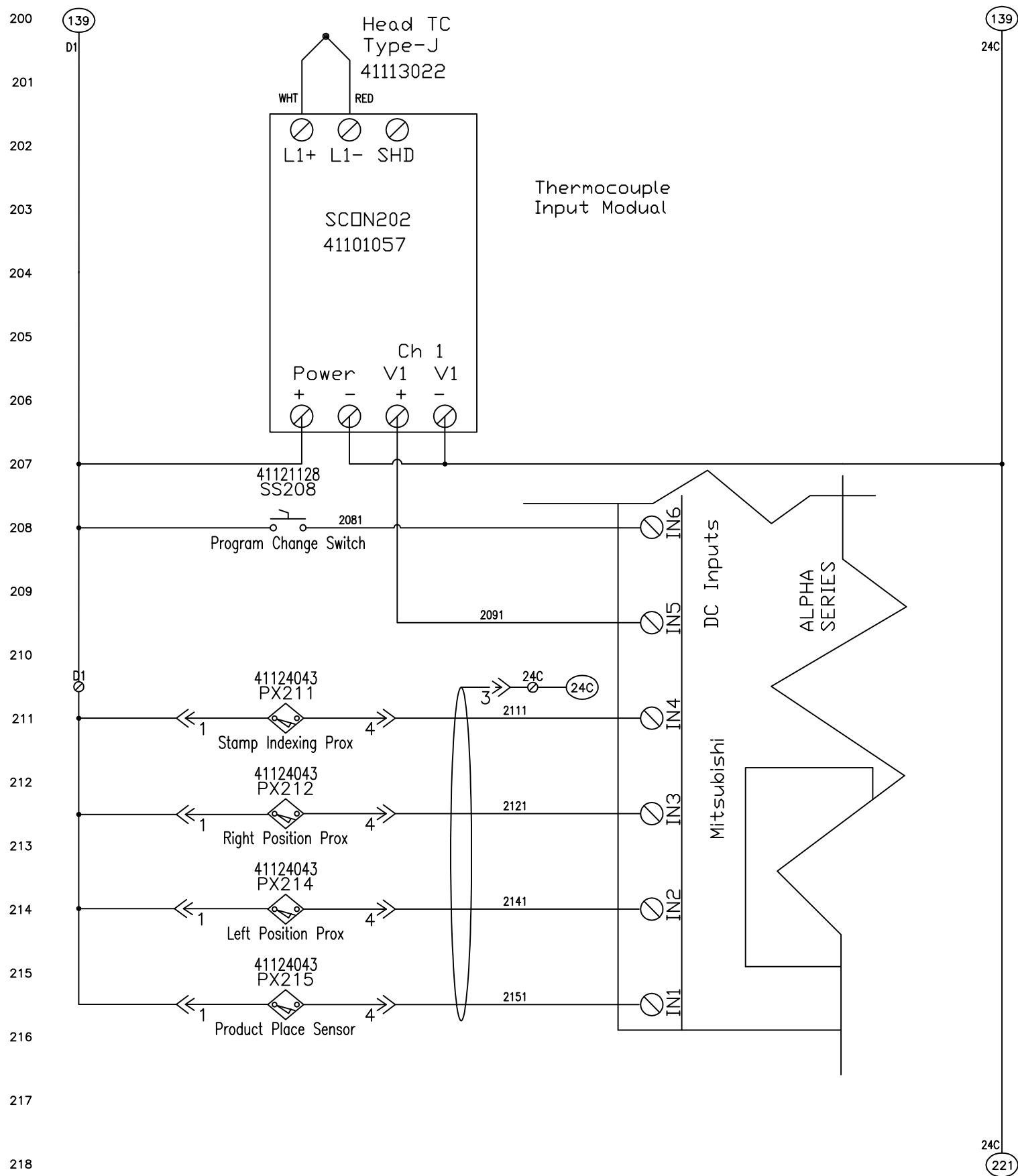


REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
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 ANGLES = ±1/2°
 FRACTIONS = ±1/64"

MATERIAL:
 FINISH:
 ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED
 REMOVE ALL SHARP EDGES.
 CONFORMANCE: ASME Y14.5M-1994

PRODUCT SHEET: **1 of 2**
 MEYERCORD REVENUE
 an IBM company
 475 Village Drive
 Carol Stream, Illinois 60188
Manual Tax Machine
 Main & Motor Power
 REVISION: **1.00**
 DESIGN: **EKS** DRAWN: **1/20/09**
 SCALE: **1:1** APPR: **EKS** **MTS-110**



REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP
1							

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.XXXX = ±.0005
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FRACTIONS = ±1/64"

MATERIAL:

FINISH:

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CONFORMANCE: ASME Y14.5M-1994

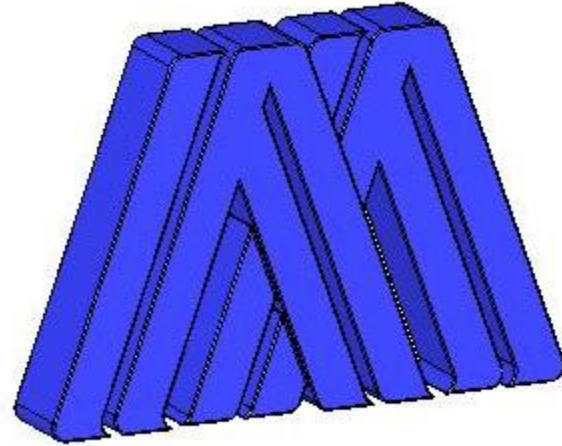
PRODUCT:
SHEET: **2 of 2**

MEYERCORD REVENUE
an ITV company
475 Village Drive
Carol Stream, Illinois 60188

Manual Tax Machine
LOGIC and CONTROL

REVISION: **1.00**

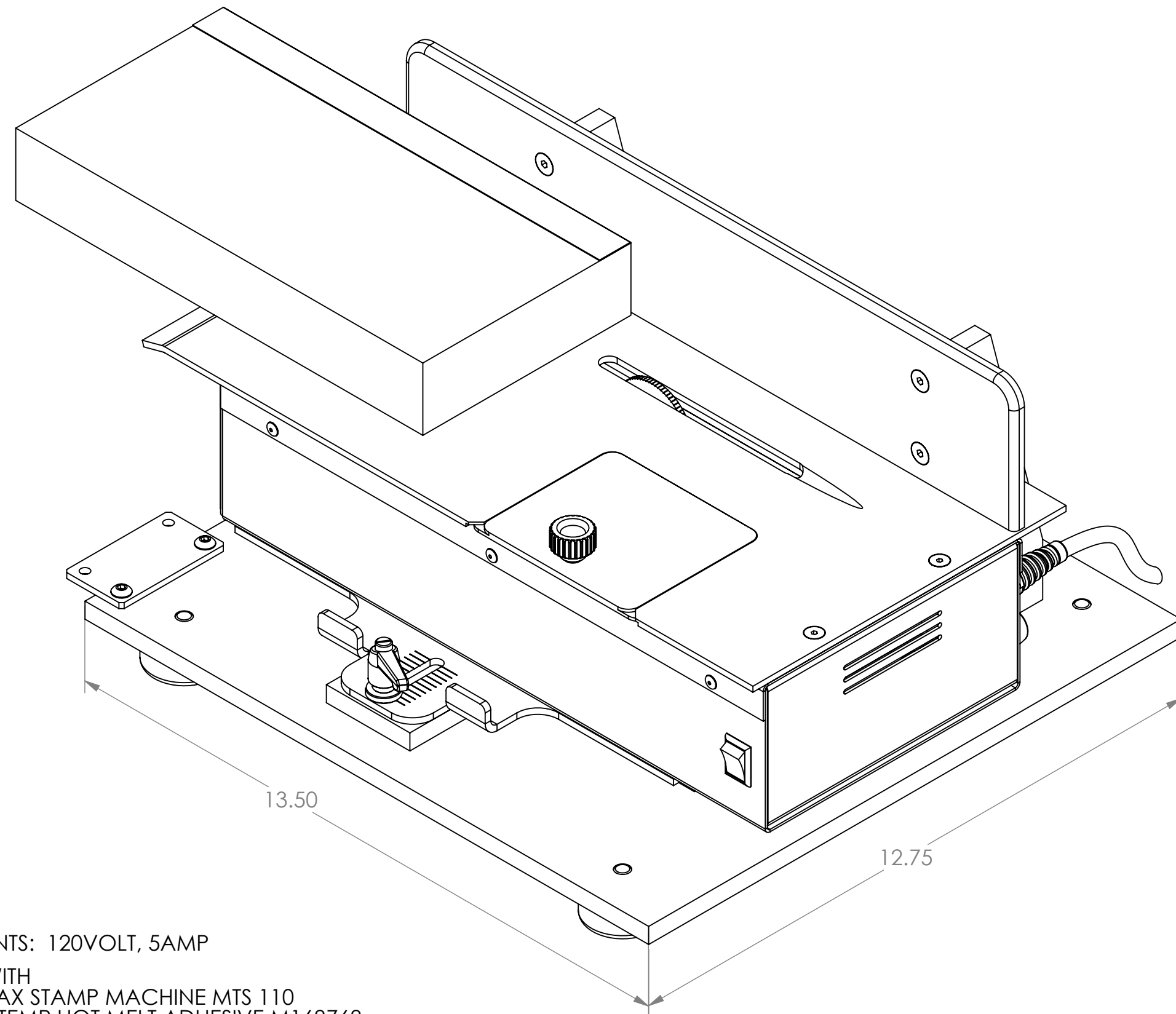
DESIGN: **EKS** DRAWN: **1/20/09**
SCALE: **1:1** APPRD: **EKS** **MTS-110**



**MEYERCORD TAX STAMPING
EQUIPMENT**

Manufactured by United Silicone an ITW company

Hot Glue Unit Mechanical & Electrical Drawings (Attachment 3)



ELECTRICAL REQUIREMENTS: 120VOLT, 5AMP
 DESIGNED TO BE USED WITH
 MEYERCORD MANUAL TAX STAMP MACHINE MTS 110
 AND MEYERCORD LOW TEMP HOT MELT ADHESIVE M168768
 POSITION OF GLUE DEPOSIT WHEEL IS
 ADJUSTABLE BETWEEN 1 1/4 INCHES AND
 2 3/8 INCHES FROM BACK WALL

DRAWING NOTES

1 STAMP WITH PART NUMBER AND REVISION APPROX. WHERE SHOWN. FOR SMALLER PARTS, TAG WITH PART NUMBER.

TOLERANCES UNLESS OTHERWISE NOTED .X = ±.05" .XX = ±.015" .XXX = ±.005" .XXXX = ±.0005" ANGLES = ±1/2° FRACTIONS = ±1/64"	MATERIAL: SEE COMPONENTS
	FINISH: ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED. REMOVE ALL SHARP EDGES. CONFORMANCE: ASME Y14.5M-1994

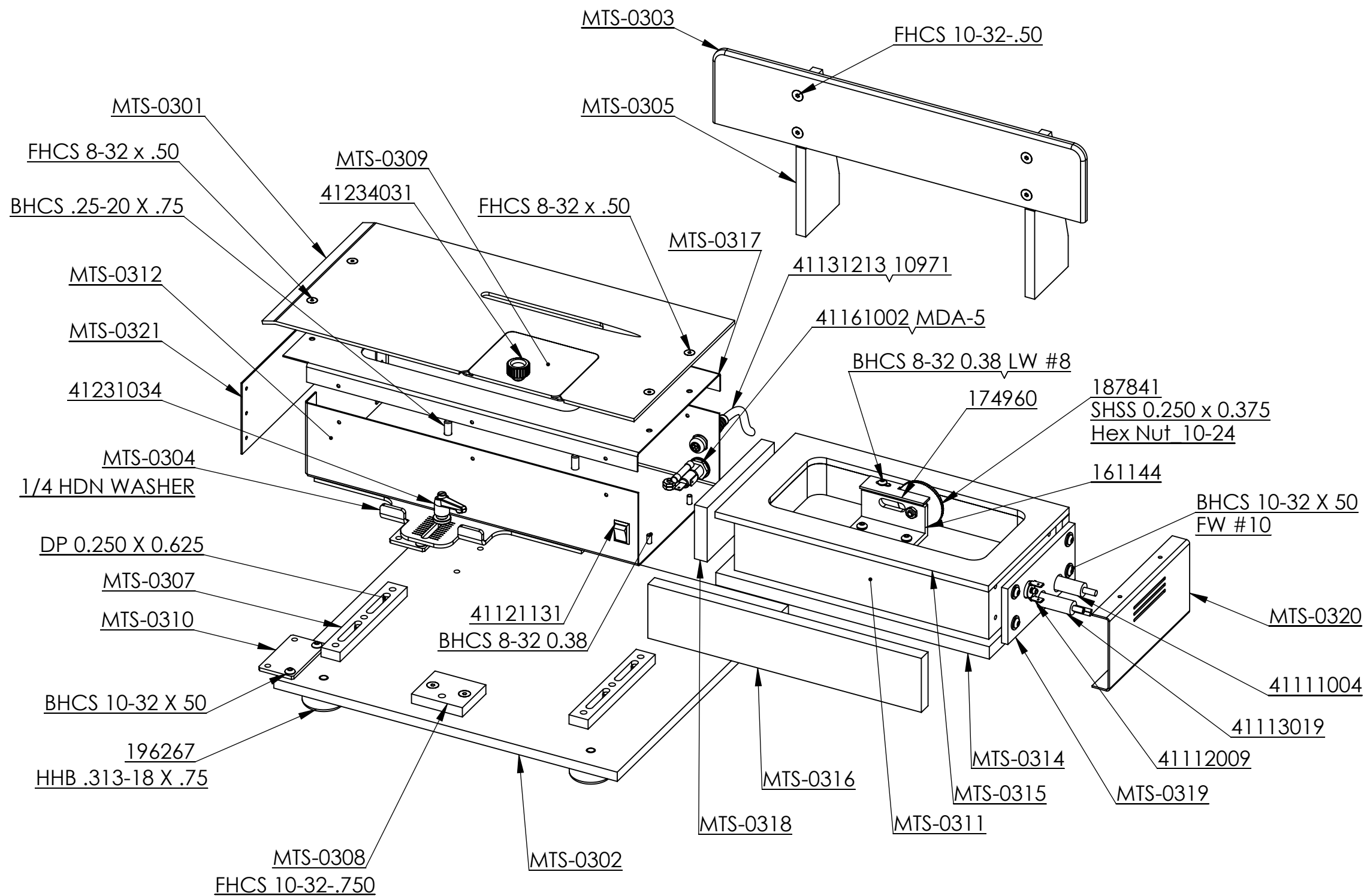
PRODUCT: MTS	
SHEET: 1 OF 2	

REV.	DATE	DESCRIPTION	APP
A	02/05/2009	RELEASE FOR PRODUCTION ECN 09-1011	WBE

**HOT GLUE STATION
 MANUAL TAX STAMP MACHINE**

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DESIGN: WBE	DRAWN: 04/01/08	MTS-03 DWG	A DWG REV
SCALE: 1:2	APPD :		



ITEM NO.	USIPN	DESCRIPTION	QTY
52		BUTTON HEAD CAP SCREW	4
51		#10 FLAT WASHER	4
50		LOCK WASHER # 10	2
49		JAM NUT	1
48		BHCS 10-32 x 3/8" LG	2
47		LOCK WASHER #8	1
46		1/8 ST STL BLIND RIVET	12
45		FLAT WASHER 1/4"	4
44		SHSS 1/4 DIA x 3/8	1
43		HEX NUT	2
42		8-32 NYLON LOCKING HEX NUT	2
41		#8-32 X 3/8 BUTT HD SCR	4
40		10-32 X 1/2 BUTTON HEAD SCR	8
39		#8-32 X 1/2 LG FL HD SCR	4
38		SPRING LOCK WASHER 5/16	4
37		5/16-18 x 3/4 HEX HD BOLT	4
36		DOWEL PIN 1/4 x 5/8	4
35		1/4 ID HARDENED WASHER	1
34		FHCS 10-32 x 1/2" LG	13
33	10971	STRAIN RELIEF/CORD GRIP	1
32	161144	BRACKET, MTG GLUE WHEEL	1
31	174960	PLATE, REGULATOR	1
30	187841	WHEEL, KNURLED GLUE	1
29	196267	RUBBER FOOT	4
28	4111004	1/2" X 8" CARTRIDGE HTR 500W 120V	1
27	41112009	DISC THERMOSTAT	1
26	41113019	ADJUSTABLE THERMOSTAT	1
25	41121131	ROCKER SWITCH	1
24	41131213	18/3 POWER CORD	1
23	41161002	FUSE HOLDER	1
22	41231034	1/4-20 CLAMP HANDLE	1
21	41234031	PLASTIC KNOB	1
20	MDA-5	TIME-DELAY FUSE	1
19	MTS-0301	GLUE POT COVER	1
18	MTS-0302	BASE PLATE	1
17	MTS-0303	BACK SLIDE PLATE	1
16	MTS-0304	GLUE POT MTG PLATE	1
15	MTS-0305	BACK GUSSET	2
14	MTS-0307	SLIDE BAR	2
13	MTS-0308	SLIDE LOCK PLATE	1
12	MTS-0309	GLUE POT FRONT LID	1
11	MTS-0310	CONNECTING STRAP	2
10	MTS-0311	GLUE POT	1
9	MTS-0312	GLUE POT BOTTOM COVER	1
8	MTS-0314	INSULATING PLATE	1
7	MTS-0315	INSULATING PLATE	1
6	MTS-0316	1/2" INSULATING PLATE	2
5	MTS-0317	TOP COVER	1
4	MTS-0318	END INSULATING PLATE	1
3	MTS-0319	INSULATING PLATE	1
2	MTS-0320	END PANEL	1
1	MTS-0321	END PLATE	1

TOLERANCES
UNLESS OTHERWISE NOTED
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.XX = ±.015"
.XXX = ±.005"
.XXXX = ±.0005
ANGLES = ±1/2°
FRACTIONS = ±1/64"

MATERIAL:
SEE COMPONENTS

FINISH:

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED.
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: MTS
SHEET: 2 OF 2

MEYERCORD
Tax Stamping Equipment

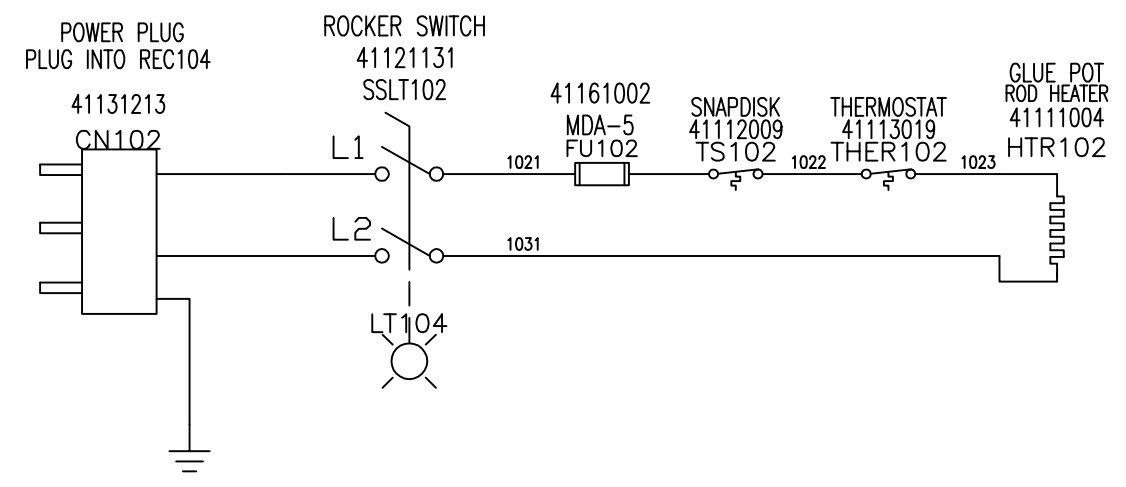
HOT GLUE STATION MANUAL TAX STAMP MACHINE

REV.	DATE	DESCRIPTION	APP
A	02/05/09	RELEASE FOR PRODUCTION ECN 09-1011	WBE

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DESIGN: WBE DRAWN: 04/01/08 MTS-03 A
SCALE: 1:3 APPRD: DWG DWG REV

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REV	DATE	DESCRIPTION	APP	REV	DATE	DESCRIPTION	APP


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ANGLES = ±1/2°
FRACTIONS = ±1/64'

MATERIAL:

FINISH:

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED
REMOVE ALL SHARP EDGES.
CONFORMANCE: ASME Y14.5M-1994

PRODUCT: SHEET: 1 of 1	 MEYERCORD REVENUE an ITW company 475 Village Drive Carol Stream, Illinois 60188
HOT GLUE STATION CONTROL SCHEMATIC REVISION: 1.00	
DESIGN: EKS	DRAWN: 2/4/09
SCALE: 1:1	APPRD: EKS
MTS	